

**ASSEMBLY INSTRUCTIONS**  
**COASTER FINE FURNITURE**



*Fine Furniture for every stage of life*

**115531 (B1&B2)**  
**Dining Table**

# ITEM: 115531 (B1 & B2)



## ASSEMBLY INSTRUCTIONS

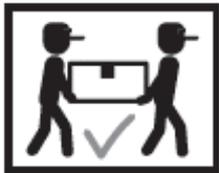
### ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



### WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



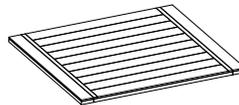
ASSEMBLY TIME

25 MINUTES

## PART IDENTIFICATION

### B1 (BOX 1)

AN TOP



1PC

CN TRESTLE BAR



1PC

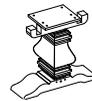
DN LEAF



2PCS

### B2 (BOX 2)

BN BASE



2PCS

## HARDWARE IDENTIFICATION

### Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 115531 (B1)

|   |                                                 |  |      |
|---|-------------------------------------------------|--|------|
| 1 | <b>THREADED BOLT</b><br>(5/16" x 100mm - WHT)   |  | 2PCS |
| 2 | <b>HALF ROUND NUT</b><br>(22 x 17 x 10mm - WHT) |  | 2PCS |
| 3 | <b>HEX NUT</b><br>(5/16" x 12 - BLK)            |  | 2PCS |
| 4 | <b>HEX BOLT</b><br>(5/16" x 50mm - BLK)         |  | 8PCS |
| 5 | <b>LOCK WASHER</b><br>(1.6 x 14mm - BLK)        |  | 8PCS |
| 6 | <b>FLAT WASHER</b><br>(1 x 18mm - BLK)          |  | 8PCS |
| 7 | <b>WRENCH</b><br>(M12 - RBW)                    |  | 1PC  |
| 8 | <b>WOOD DOWEL</b><br>(10 x 40mm - BRW)          |  | 4PCS |

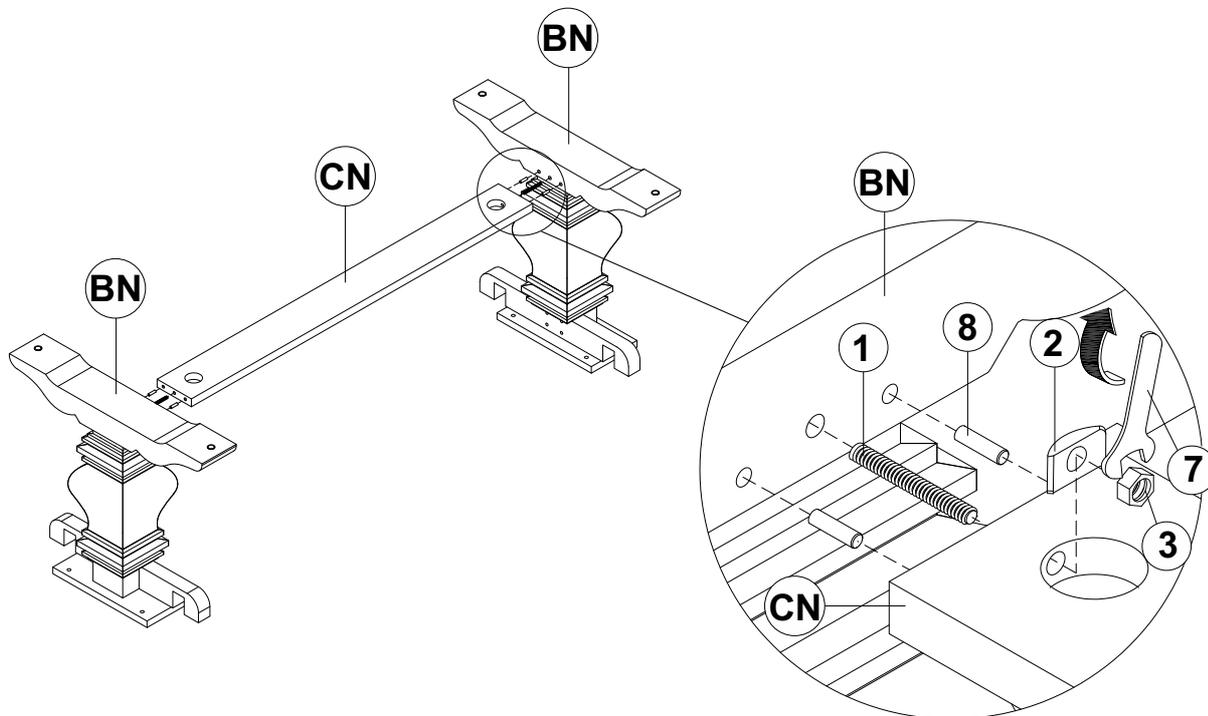
### NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

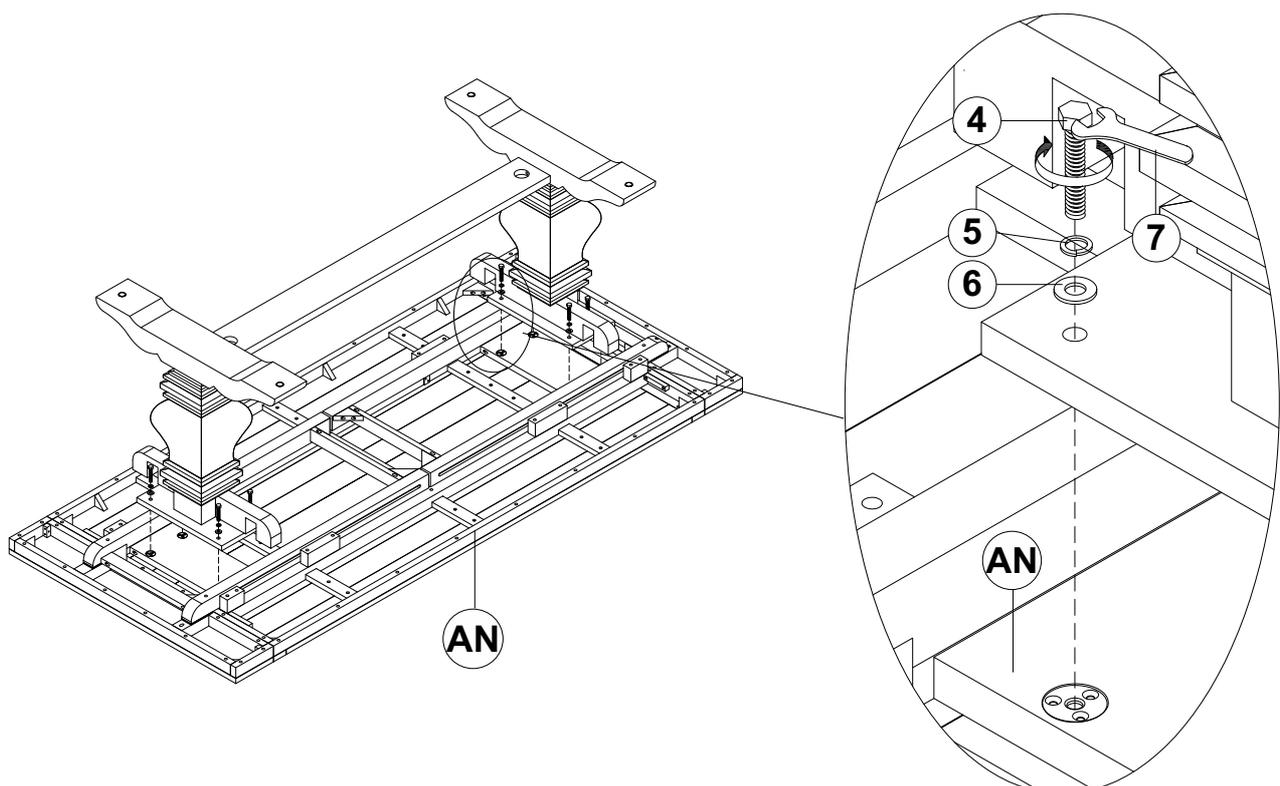
# ITEM: 115531(B1&B2)

## ASSEMBLY INSTRUCTIONS

### STEP 1



### STEP 2

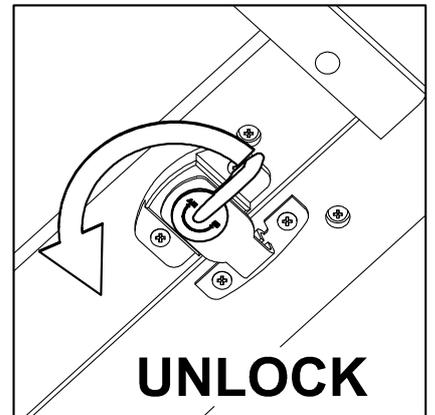
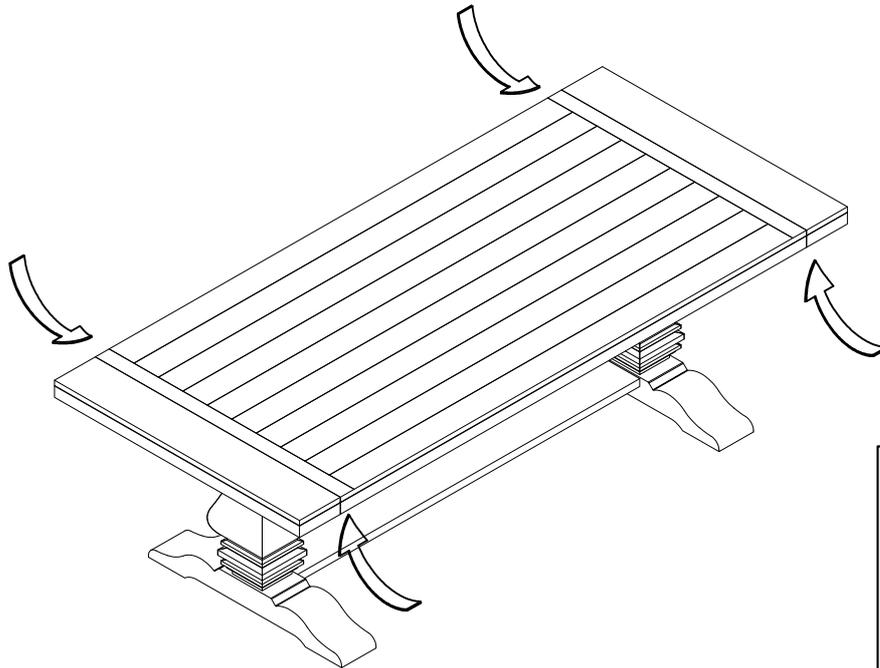


ITEM: **115531(B1&B2)**

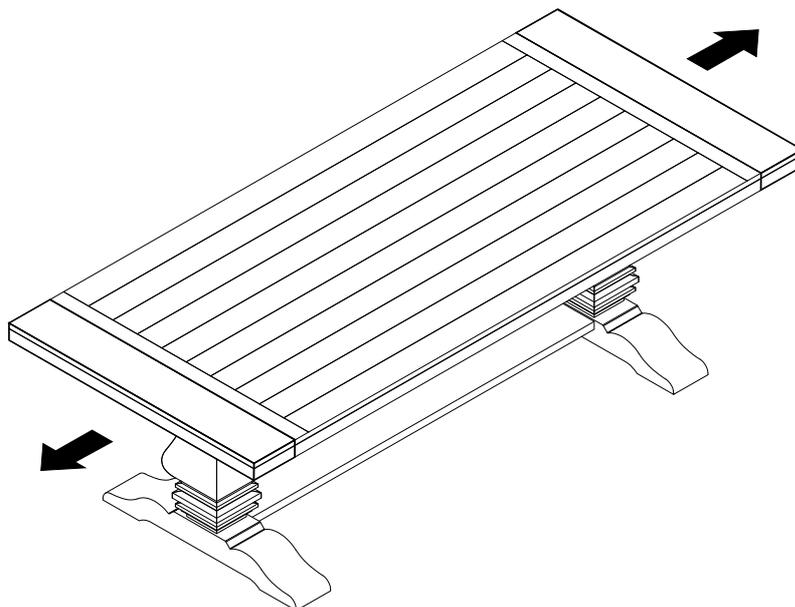
**ASSEMBLY INSTRUCTIONS**



**STEP 3**



**STEP 4**

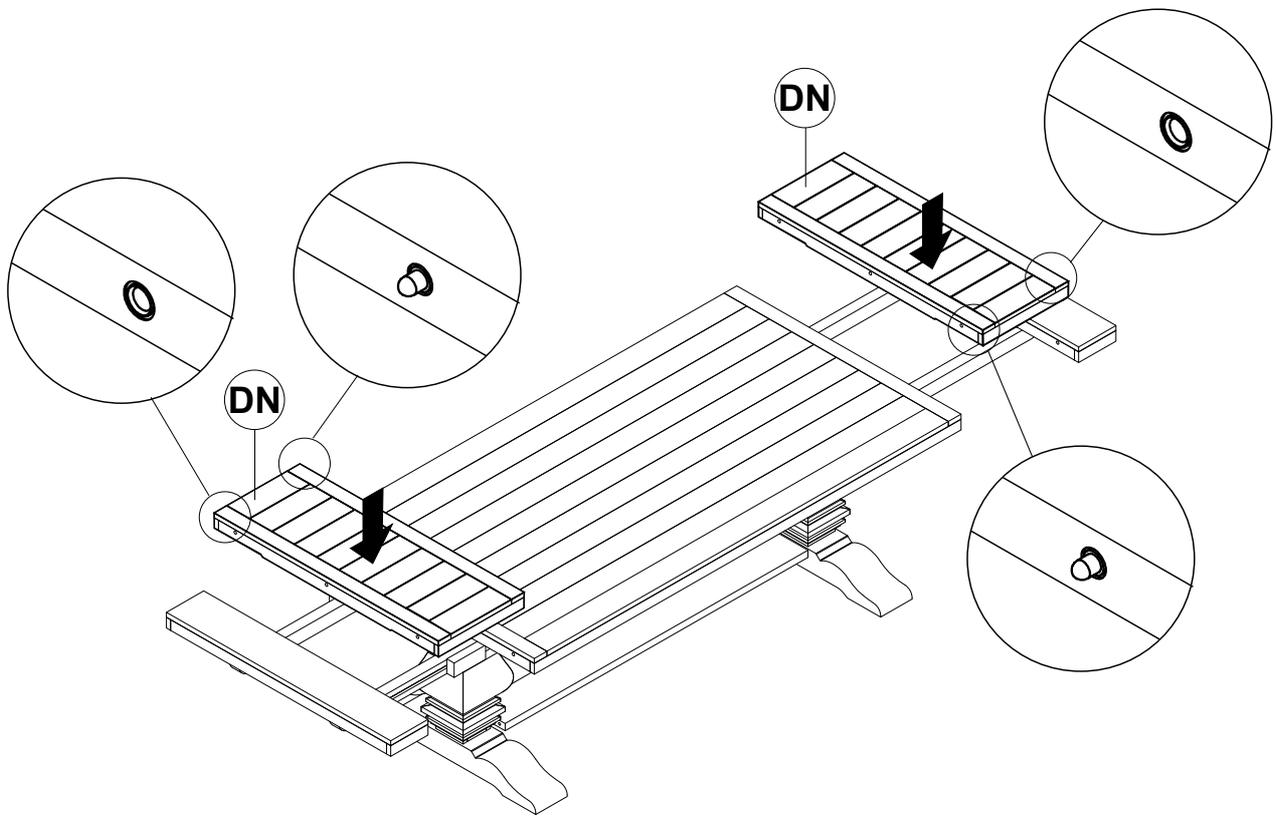


# ITEM: 115531(B1&B2)

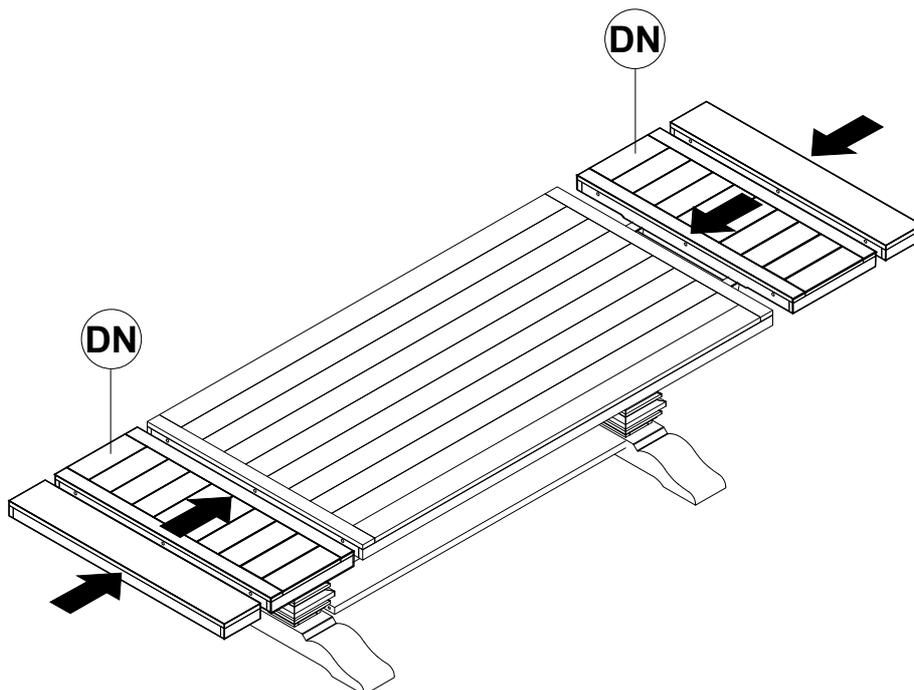
## ASSEMBLY INSTRUCTIONS



### STEP 5



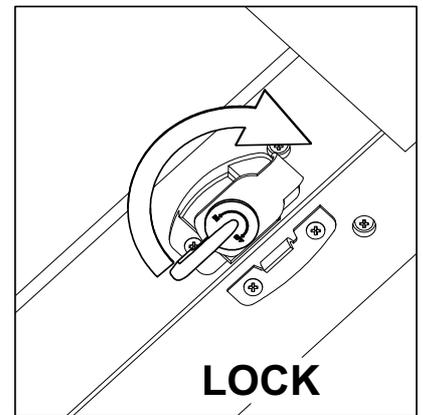
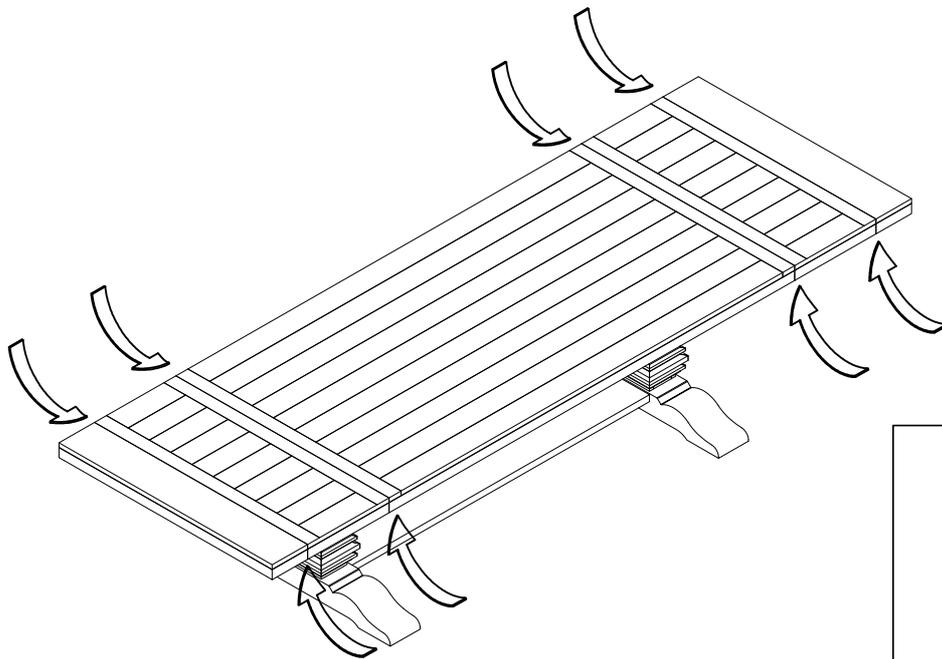
### STEP 6



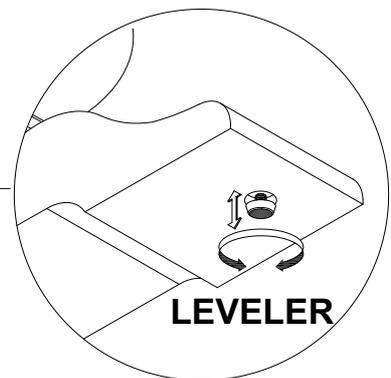
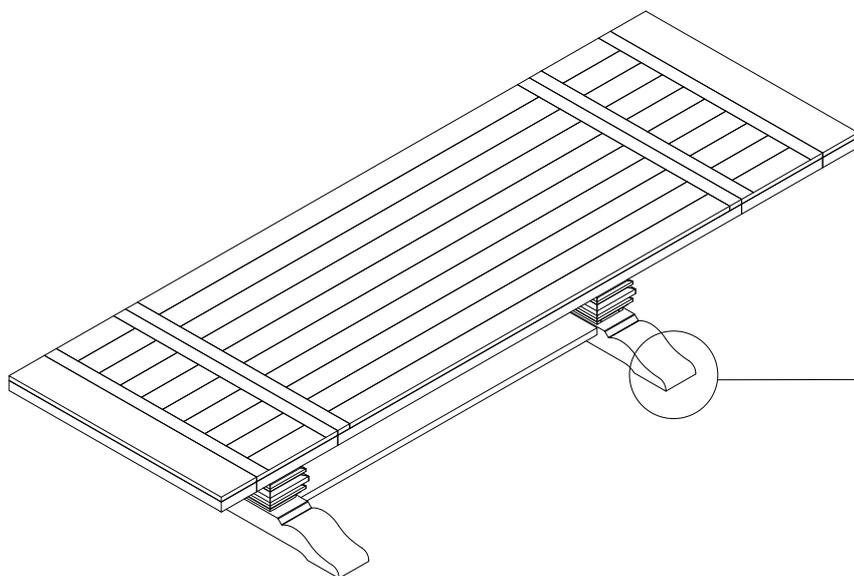
ITEM: **115531(B1&B2)**

**ASSEMBLY INSTRUCTIONS**

**STEP 7**



**STEP 8**  
**COMPLETE**





**ASSEMBLY INSTRUCTIONS**  
**COASTER FINE FURNITURE**



*Fine Furniture for every stage of life*

**115572**  
**Side Chair**

ITEM: **115572**



## ASSEMBLY INSTRUCTIONS

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ASSEMBLY TIME

15 MINUTES

## PARTS IDENTIFICATION

A SEAT AND BACK



1PC

B FRONT LEG



2PCS

C BACK LEG



2PCS

## HARDWARE IDENTIFICATION

1 LONG BOLT  
(M8 x 60mm - BLK)



4PCS

2 SHORT BOLT  
(M8 x 50mm - BLK)



4PCS

3 LOCK WASHER  
(M8 - BLK)



8PCS

4 FLAT WASHER  
(M8 - BLK)



8PCS

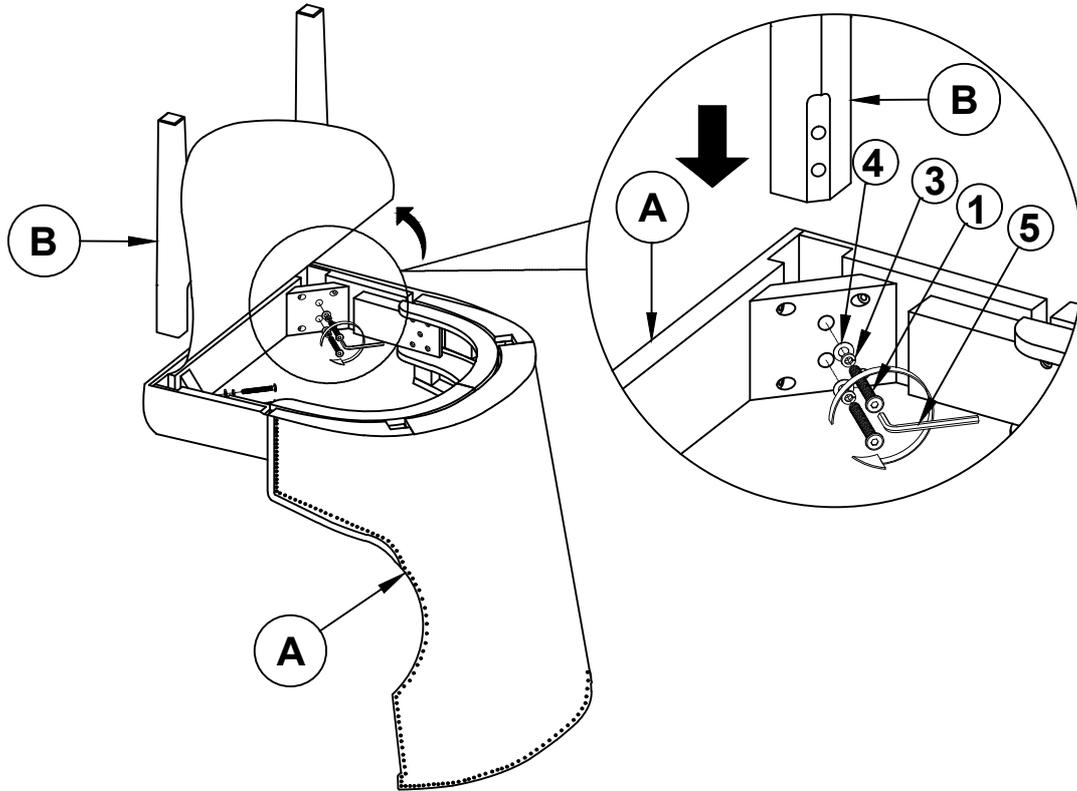
5 ALLEN WRENCH  
(M5 - BLK)



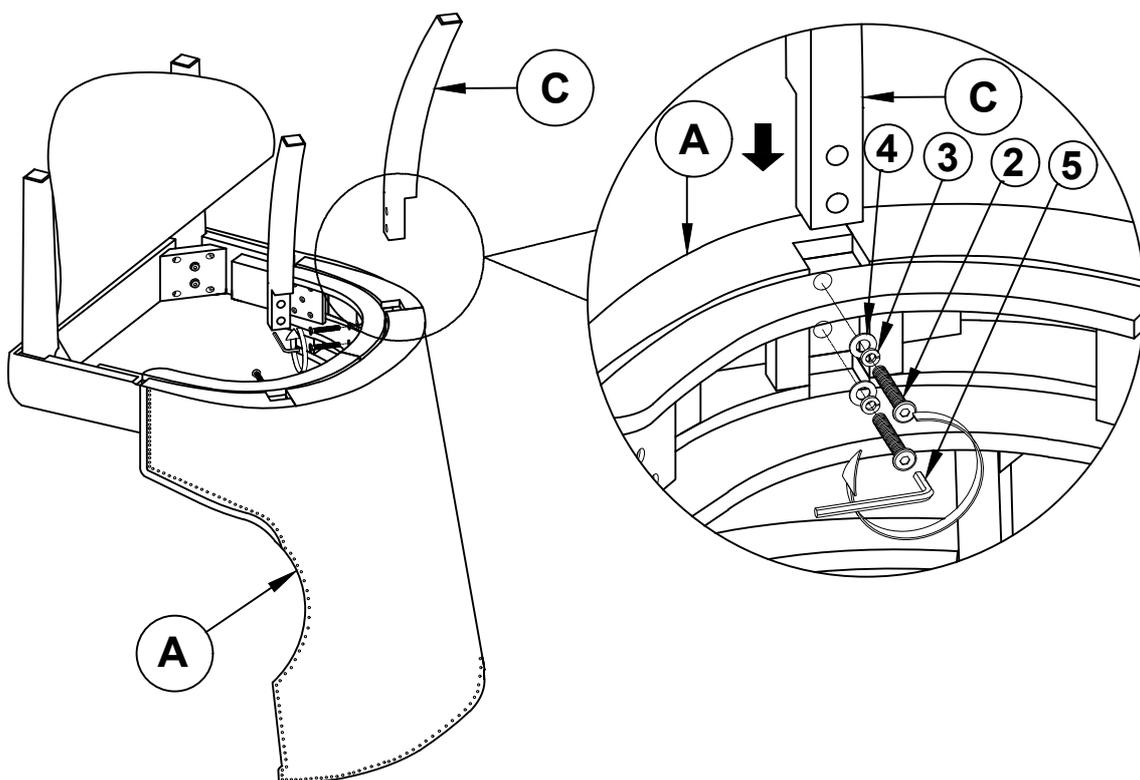
1PC

ITEM: **115572**  
**ASSEMBLY INSTRUCTIONS**

**STEP 1**



**STEP 2**

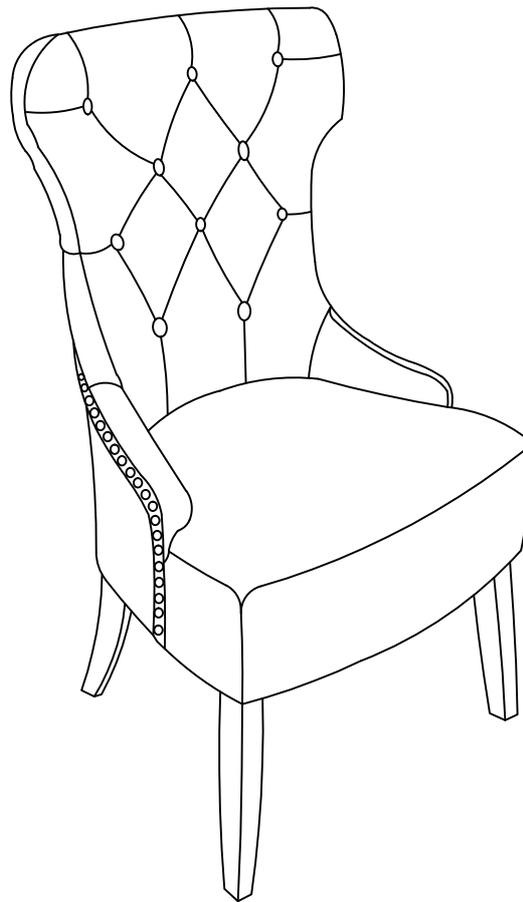


ITEM: **115572**

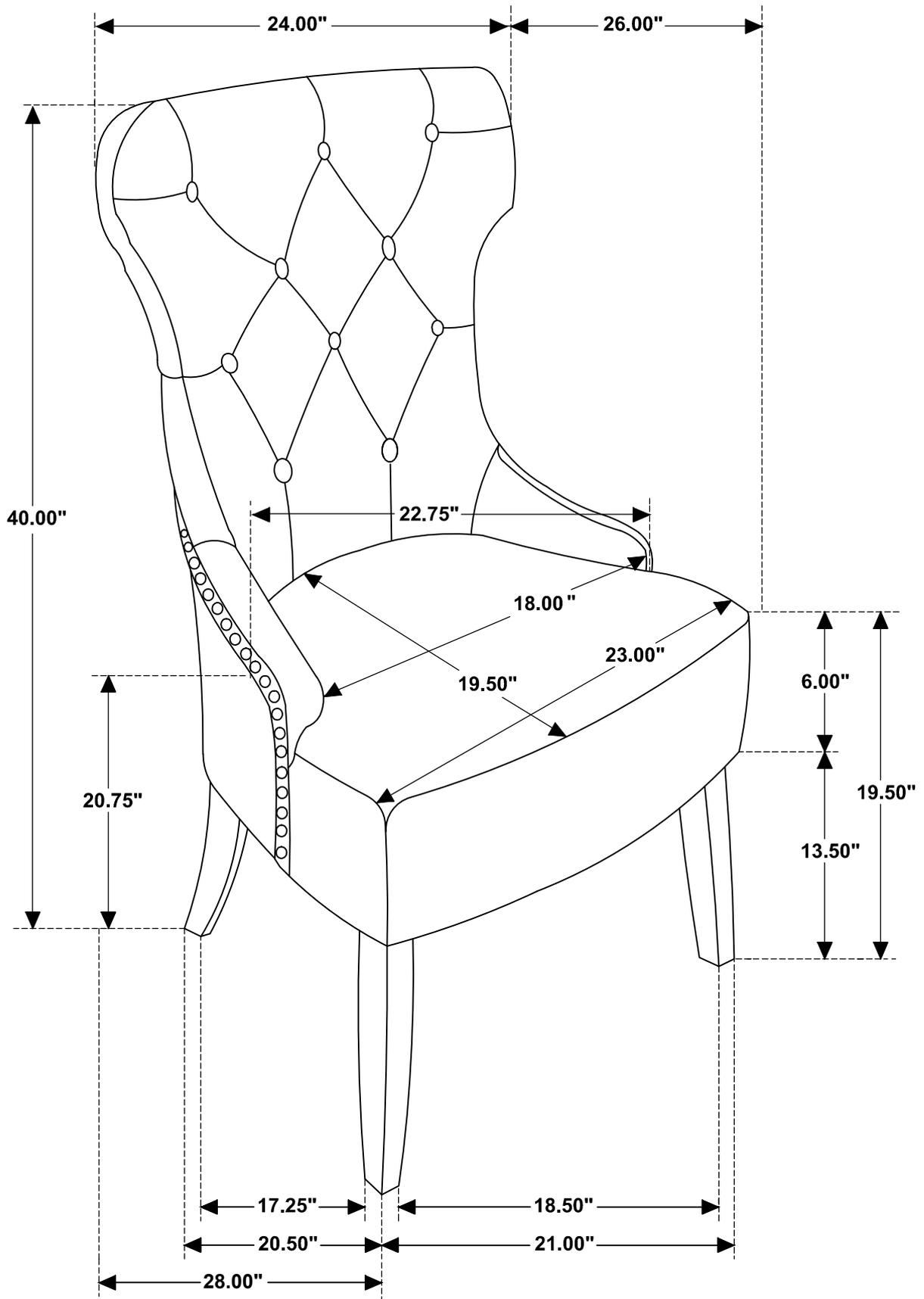
**ASSEMBLY INSTRUCTIONS**

**STEP 3**

**COMPLETE**



ITEM: 115572



Note : Dimension tolerance  $\pm 5\%$