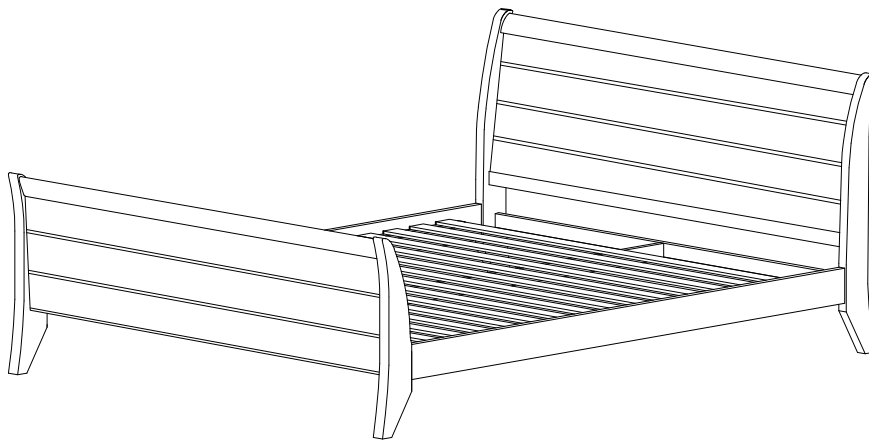




ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

400231F (B1-B4) *Full Bed*

REVISION 0 : 06/10/2008
REVISION 1 : 09/05/2012
REVISION 2 : 08/22/2016
REVISION 3 : 08/14/2018
REVISION 4 : 10/29/2019
REVISION 5 : 08/05/2020

PAGE 1 OF 6

COASTERFURNITURE.COM

ITEM: 400231F (B1-B4)



ASSEMBLY INSTRUCTIONS

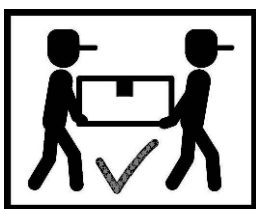
ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



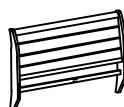
ASSEMBLY TIME

35 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1)

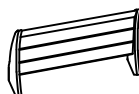
- 1 HEADBOARD



1PC

B2 (BOX 2)

- 2 FOOTBOARD



1PC

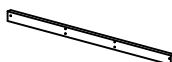
B3 (BOX 3)

- 3 BED RAIL



2PCS

- 5 CENTER RAIL



1PC

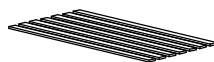
- 6 CENTER RAIL SUPPORT WITH LEVELER



2PCS

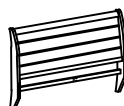
B4 (BOX 4)

- 4 ROLL SLAT
(7PCS)



2SETS

- 1 400231F (B1)
FROM BOX 1
HEADBOARD



1PC

- 2 400231F (B2)
FROM BOX 2
FOOTBOARD



1PC

ITEM: 400231F (B1-B4)



ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS:

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2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.


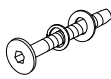







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HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 400231F (B1)

A	ALLEN WRENCH (M4 - BLK)		1PC
B	CONNECTION BOLT (M6 x 50mm - BLK) W/WASHER & SPRING WASHER		6PCS
C	LONG FLAT HEAD SCREW (#8 x 1 1/8" - BLK)		28PCS
D	SHORT FLAT HEAD SCREW (M4 x 20mm - BLK)		8PCS
E	WRENCH (2 x 24.5 x 85 - RBW)		1PC
F	HEX NUT (M6 - RBW)		2PCS
G	U BRACKET (26 x 63 x 70mm - RBW)		2PCS

NOTE:

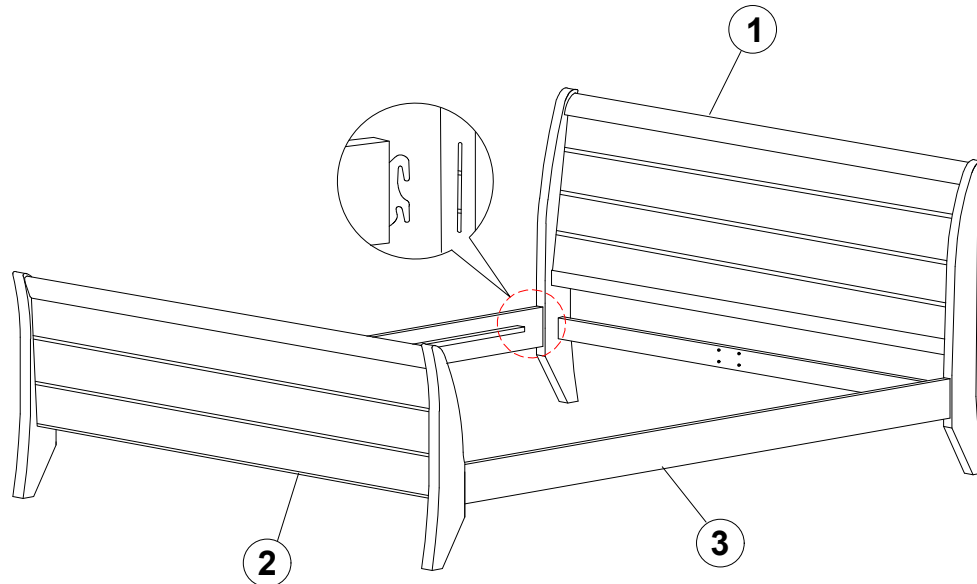
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM: **400231F (B1-B4)**

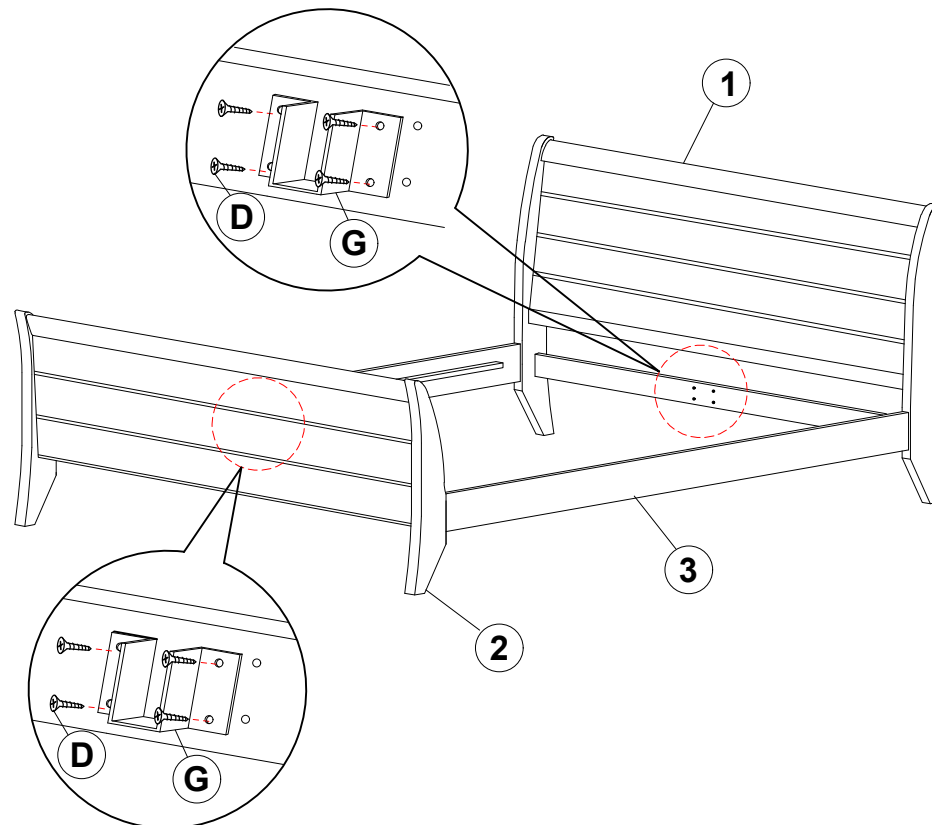


ASSEMBLY INSTRUCTIONS

STEP 1



STEP 2

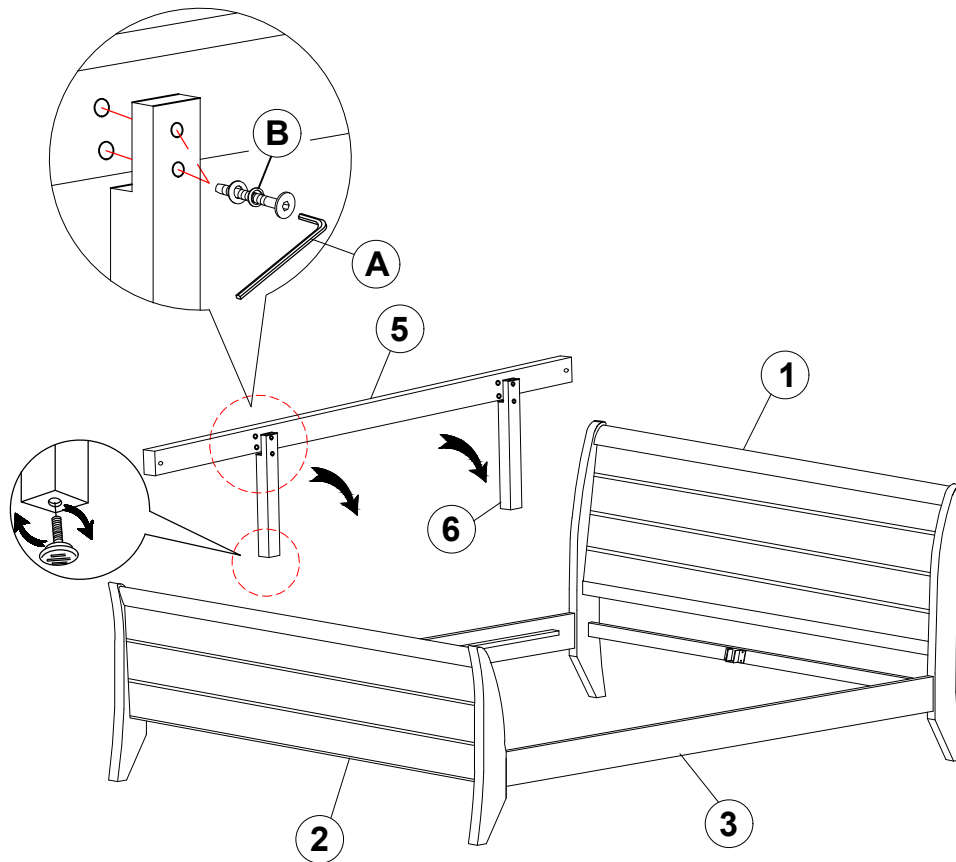


ITEM: **400231F (B1-B4)**

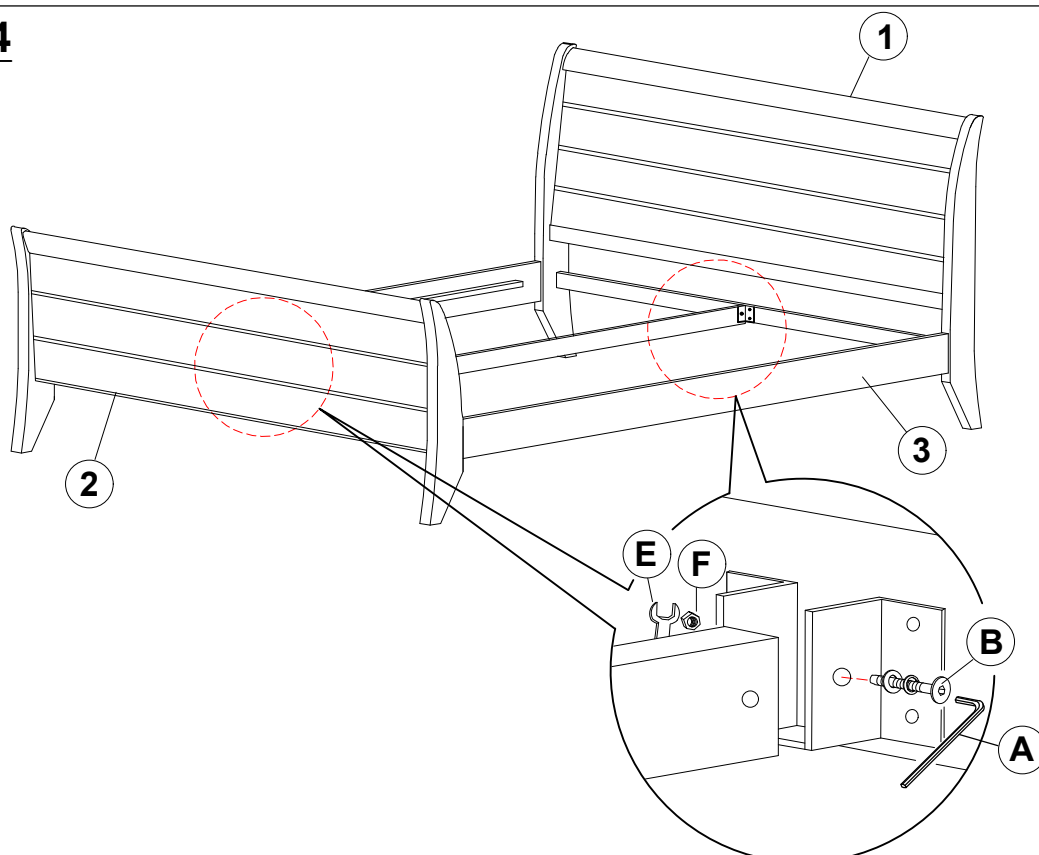


ASSEMBLY INSTRUCTIONS

STEP 3



STEP 4

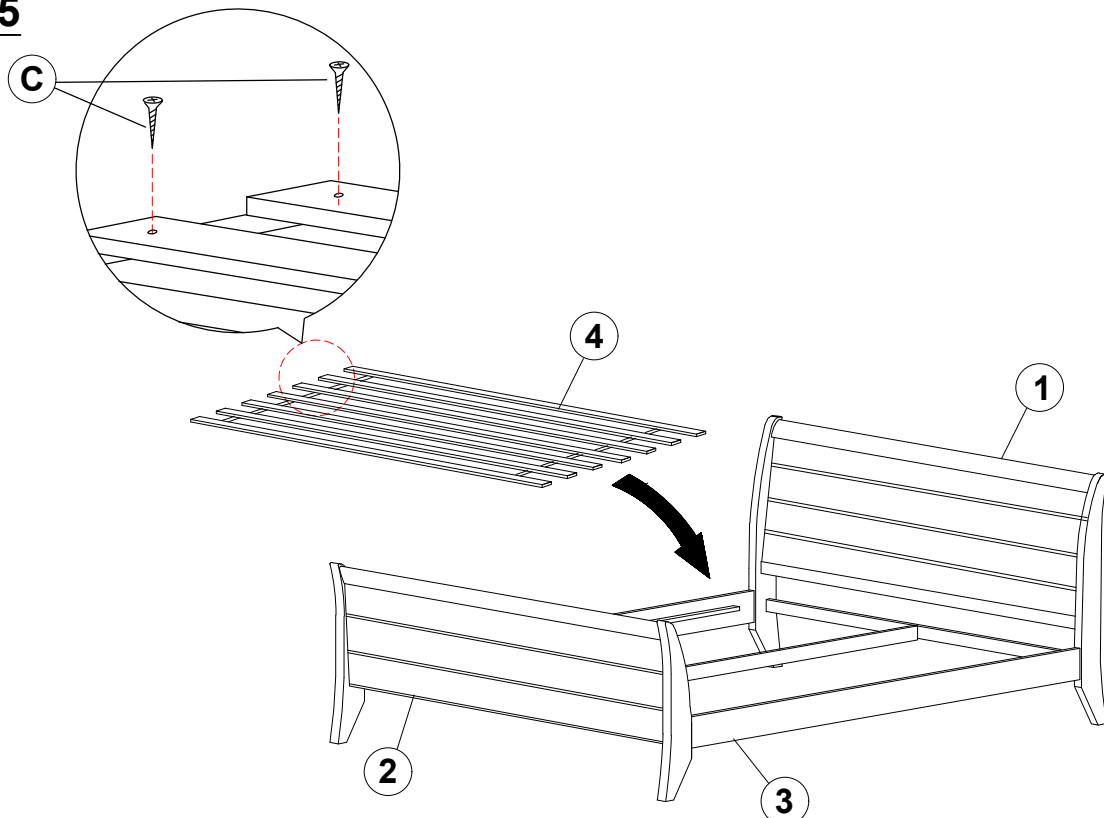


ITEM: **400231F (B1-B4)**



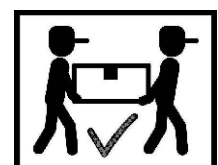
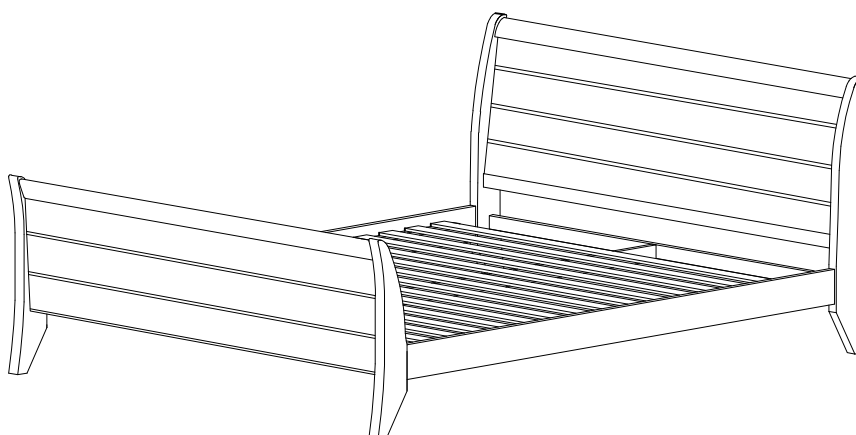
ASSEMBLY INSTRUCTIONS

STEP 5



STEP 6

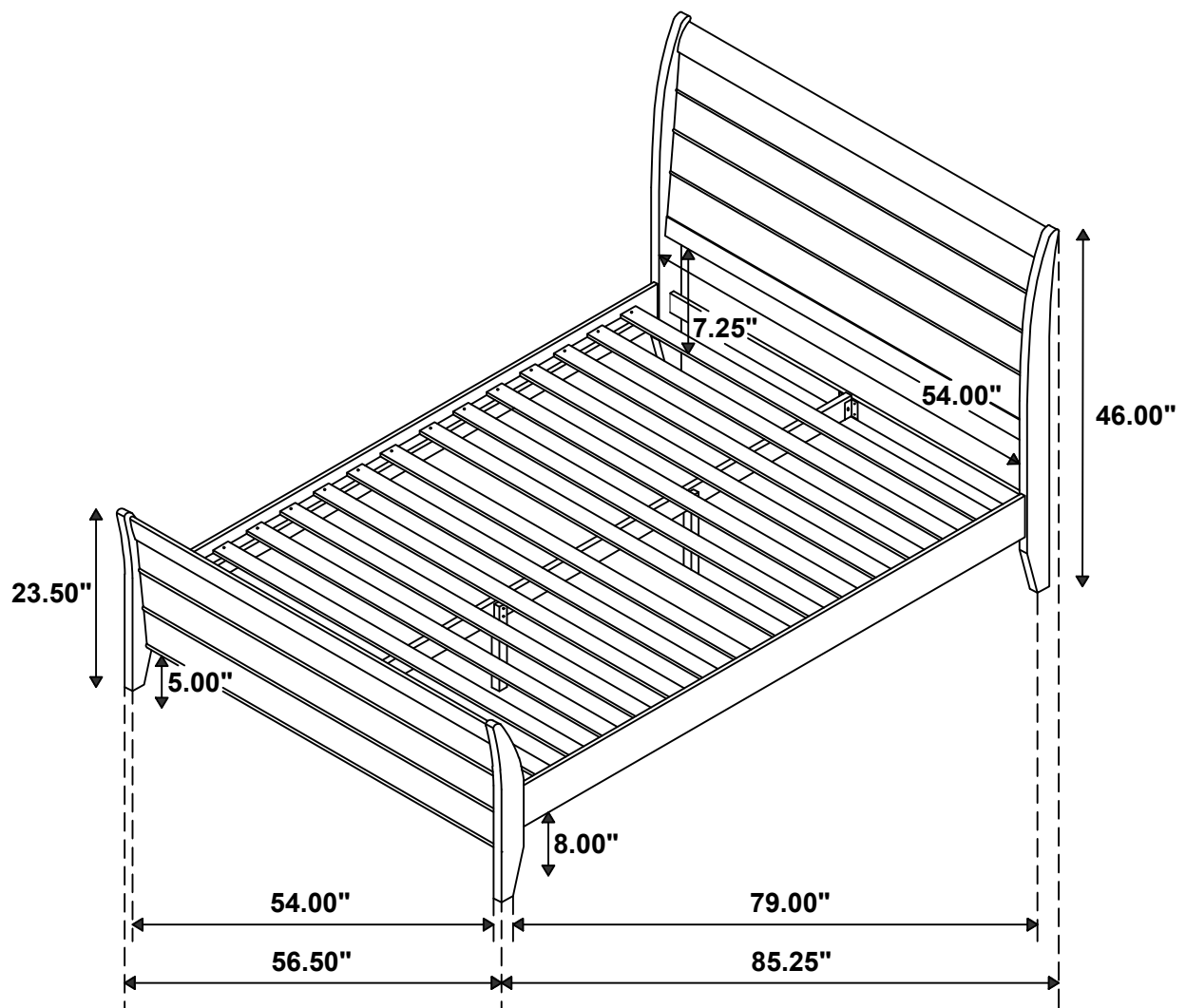
COMPLETE



ITEM: **400231F (B1-B4)**



Inner Size : 54.50"W x 76.00"D



Note : Dimension tolerance $\pm 5\%$