



ASSEMBLY INSTRUCTIONS

COASTER FINE FURNITURE



Fine Furniture for every stage of life

460180 (B1-B3)

Twin/Full Bunk Bed

REVISION 0 : 06/16/2016
REVISION 1 : 08/12/2016
REVISION 2 : 06/11/2018
REVISION 3 : 12/07/2018
REVISION 4 : 10/04/2019
REVISION 5 : 09/15/2026

ITEM: 460180(B1-B3)

ASSEMBLY INSTRUCTIONS



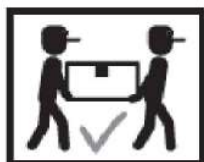
ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



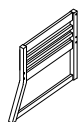
ASSEMBLY TIME

30 MINUTES

PARTS IDENTIFICATION

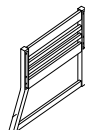
B1 (BOX 1)

**A LEFT UPPER
BED END**



1PC

**B RIGHT UPPER
BED END**



1PC

**C LEFT LOWER
BED END**



1PC

**D RIGHT LOWER
BED END**



1PC

B2 (BOX 2)

**E FRONT LOWER
SIDE RAIL**



1PC

**F BACK LOWER
SIDE RAIL**



1PC

**G BACK UPPER
GUARDRAIL**



1PC

**H FRONT UPPER
GUARDRAIL**



1PC

**IF1 LEFT LADDER
STILE**



1PC

**JF1 RIGHT LADDER
STILE**



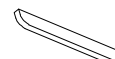
1PC

KF1 LADDER STEP



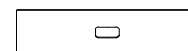
4PCS

L TRESTLE BAR



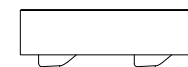
1PC

**M DRAWER FRONT
PANEL**



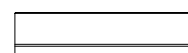
2PCS

**N DRAWER SIDE
PANEL**



4PCS

**O DRAWER BACK
PANEL**



2PCS

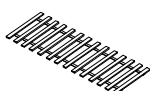
**P DRAWER BOTTOM
PANEL**



2PCS

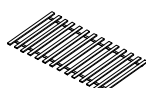
B3 (BOX 3)

**Q UPPER BUNK
ROLL SLAT (14PCS)**



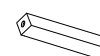
1SET

**R LOWER BUNK
ROLL SLAT (14PCS)**



1SET

**S BED SLAT SUPPORT
WITH LEVELER**



4PCS

NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

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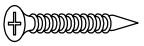


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HARDWARE IDENTIFICATION

Z-B2 (BOX 2) - HARDWARE PACK IS LOCATED IN 460180(B2)

1	LONG BOLT (5/16 x 80 x 13mm - SR)		19PCS	5	Z - ALLEN WRENCH (20 x 50 x 50mm - SR)		1PC
2	BARREL NUT (5/16 x 15mm - SR)		19PCS	6	METAL DOWEL (12 x 125mm - SR)		4PCS
3	SHORT BOLT (1/4 x 35 x 15mm- SR)		19PCS	7	FLAT HEAD SCREW (4 x 35mm - SR)		80PCS
4	ALLEN WRENCH (65 x 64mm - SR)		1PC	8	WOOD CLEAT (20 x 45 x 50mm)		4PCS

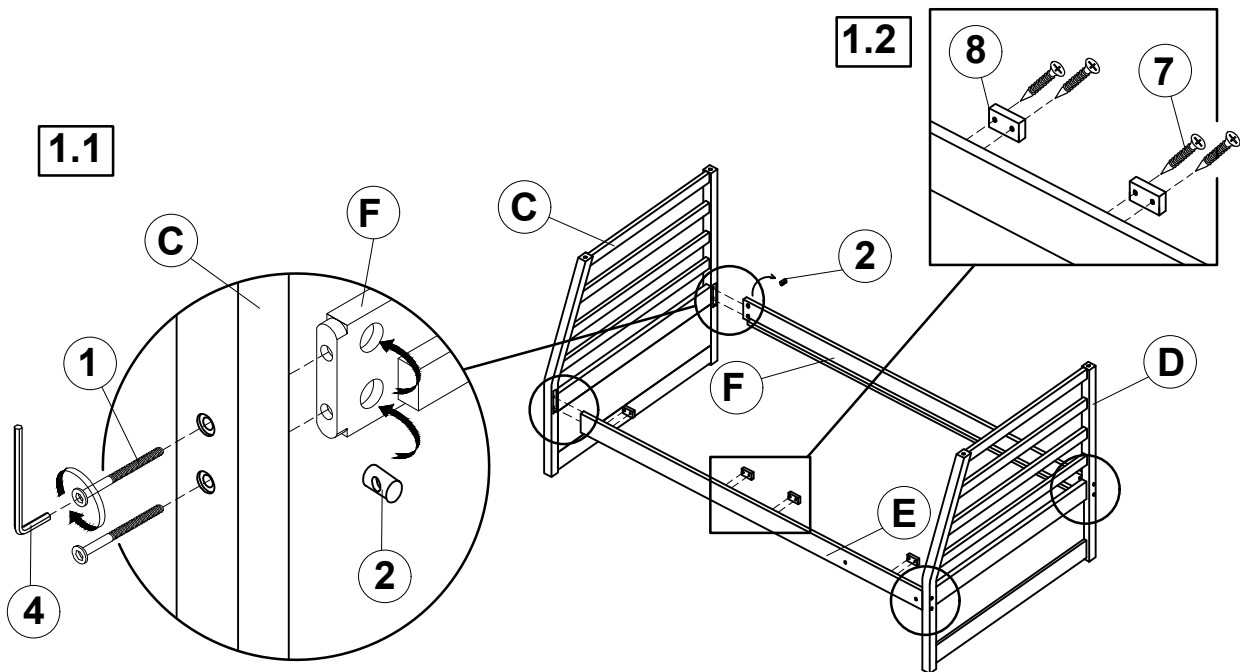
NOTE:

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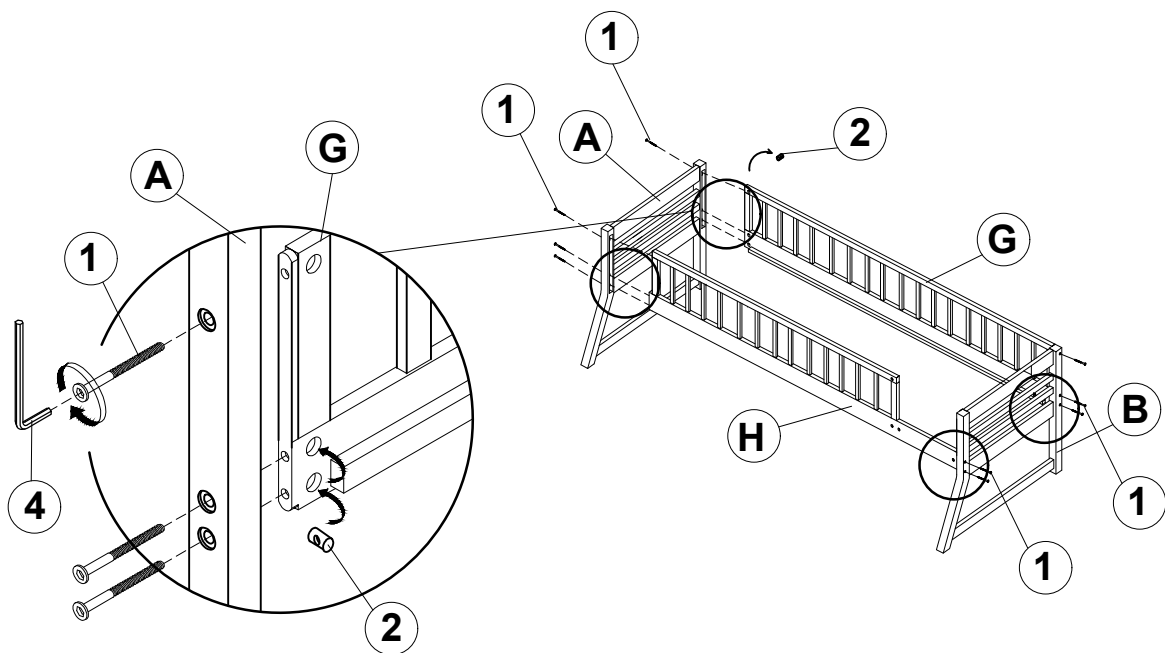
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ASSEMBLY INSTRUCTIONS



STEP 1



STEP 2

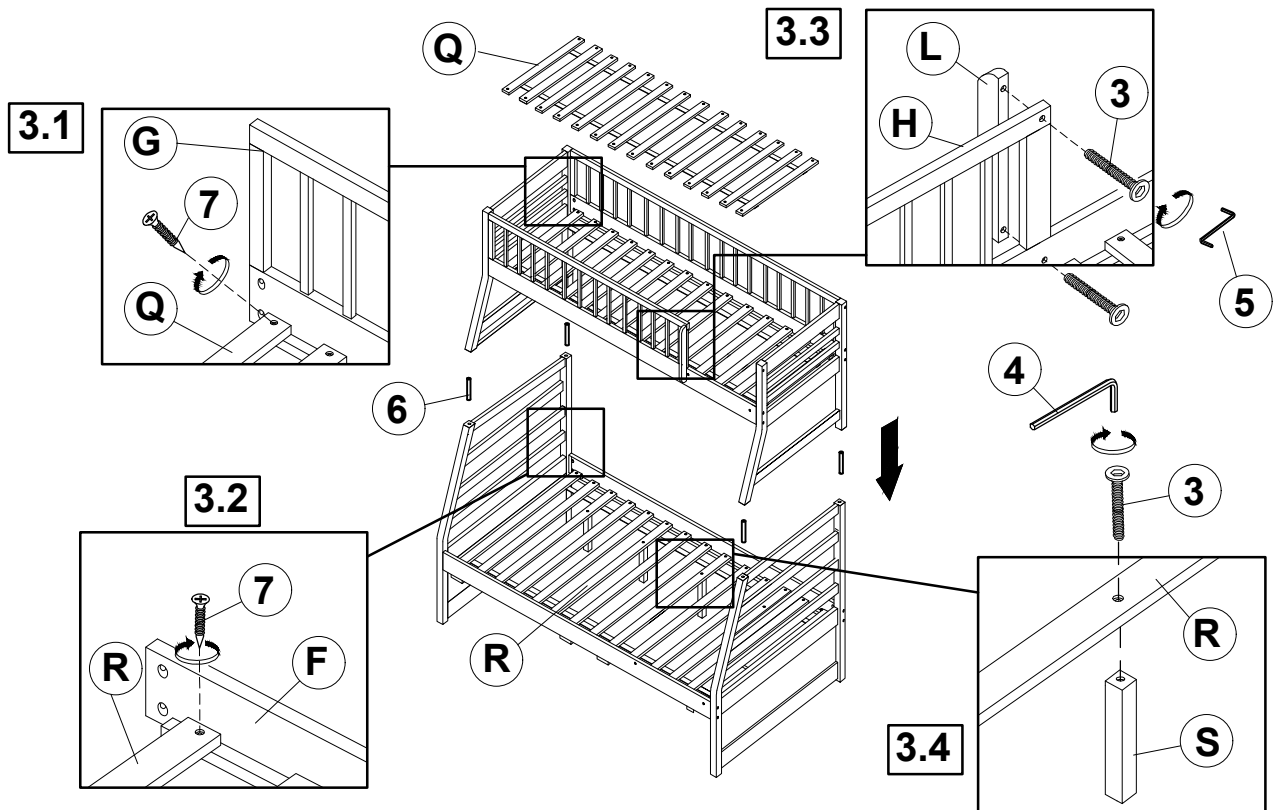


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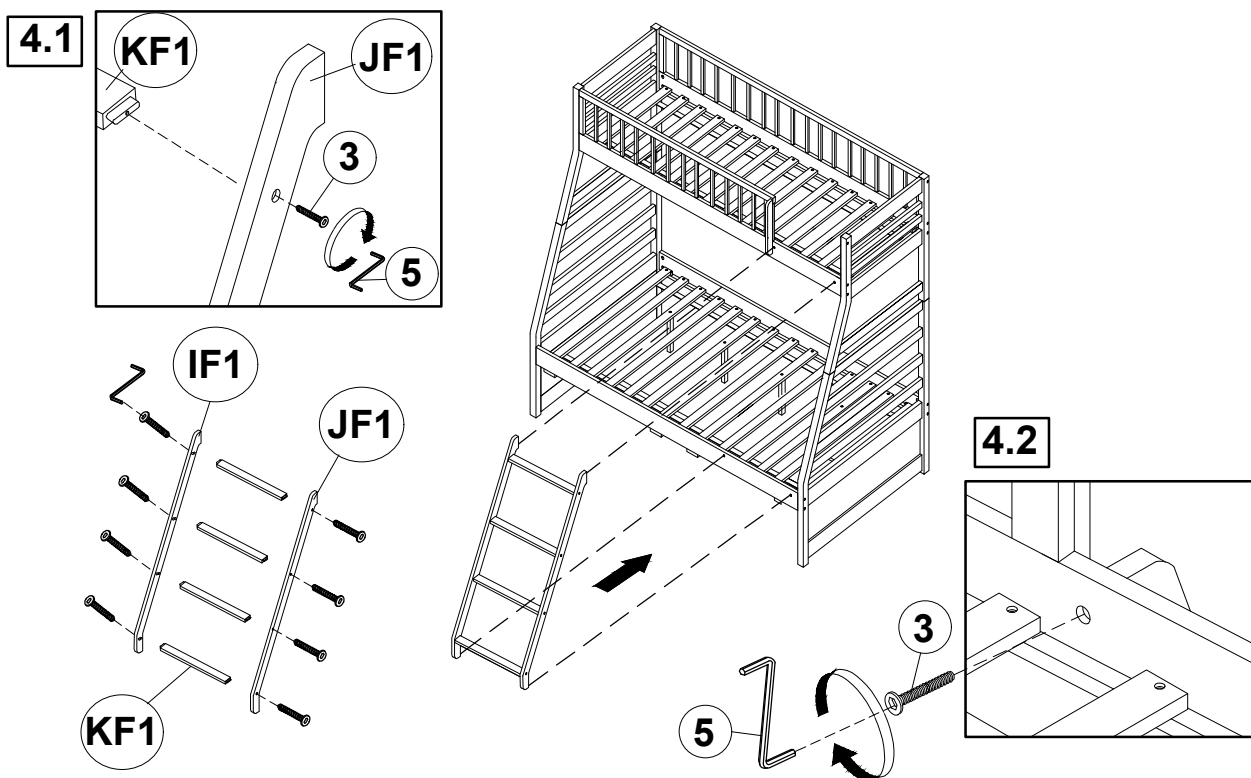
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STEP 3



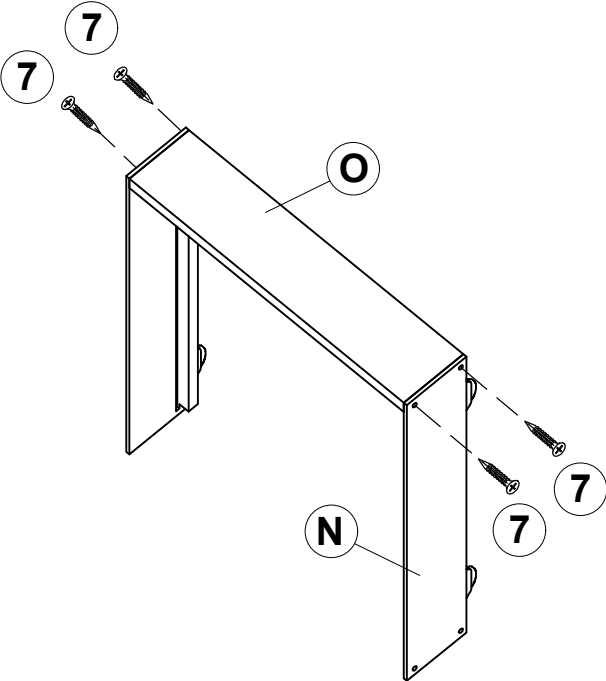
STEP 4



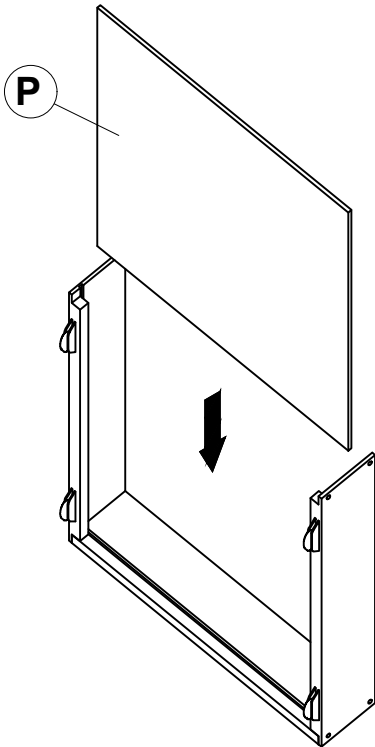
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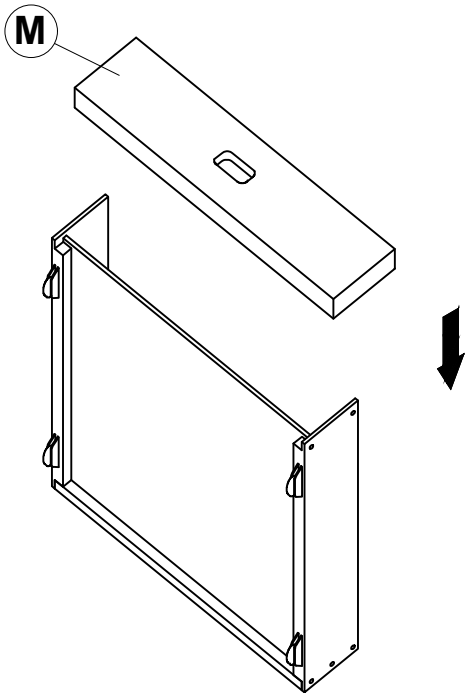
STEP 5



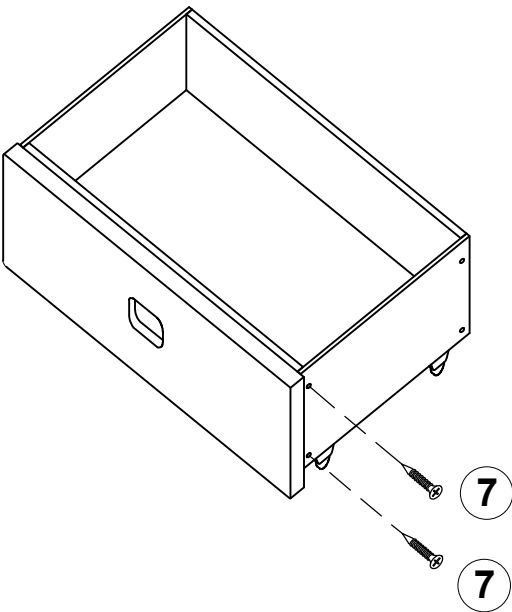
STEP 6



STEP 7



STEP 8

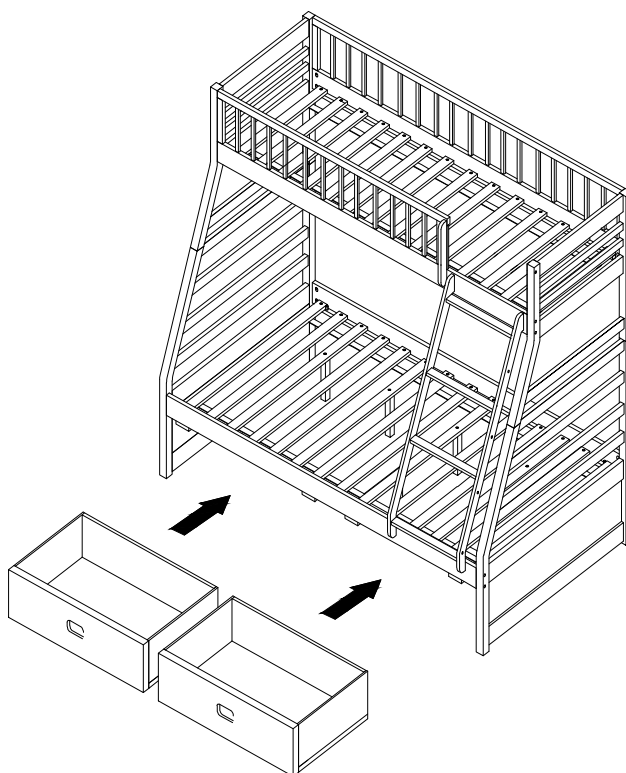


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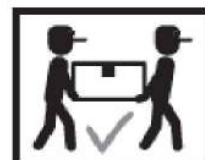
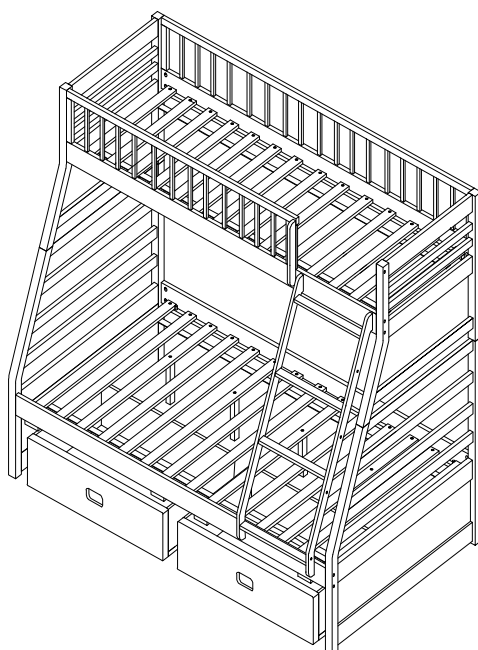
ASSEMBLY INSTRUCTIONS



STEP 9



STEP 10 COMPLETE



ASSEMBLY INSTRUCTIONS**SIZE OF MATTRESS**

The length and width of the bunk mattress are as follow:

	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
Upper bunk	74" -75"	37 1/2" - 38 1/2"	6" Maximum
Lower bunk	74" -75"	54"	6" Maximum

Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.

**SAFETY WARNING**

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove the warning label from bed.
2. Always use the recommended size mattress or mattress support or both to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on upper bunk.
6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattress is prohibited.
13. Keep these instructions for future reference.

STRANGULATION HAZARD:

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.

REPLACEMENT PARTS

Replacement parts, including additional guardrails may be obtained from any COASTER Furniture Dealer.

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 **WARNING** 
TO PREVENT SERIOUS OR FATAL INJURY

1. When using beds as bunk beds, the ladder **MUST** be securely attached to the upper bunk rail at all times.
2. When using the beds as two (2) separate floor-standing beds, the ladder **MUST** be stored in a separate location where children cannot use the ladder in any manner.
3. **DO NOT** use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
5. Failure to follow the above WARNING, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.



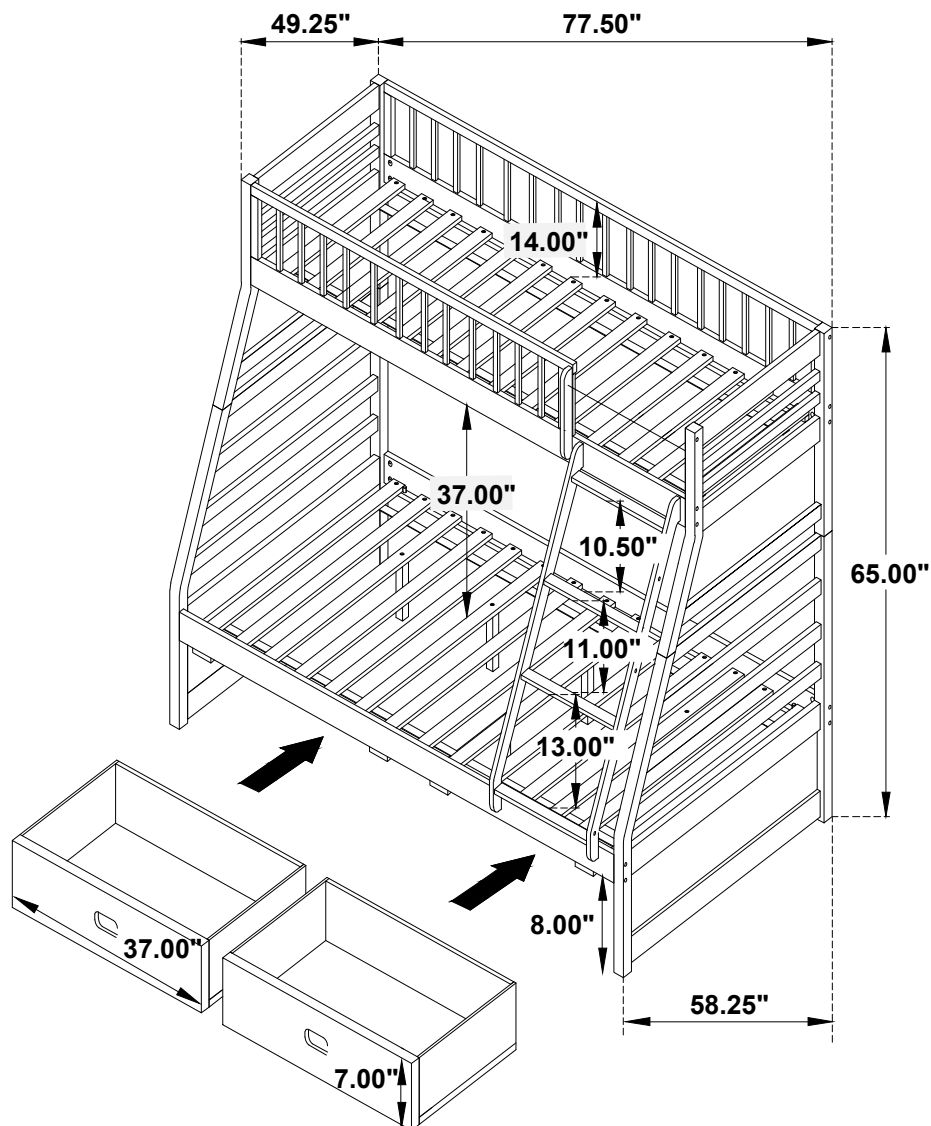
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Upper Inner Size: 74.75"W X 39.50"D

Lower Inner Size: 74.75"W X 54.25"D



Note: Dimension tolerance $\pm 5\%$