

## TWIN/FULL BUNK BED

## **ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE**



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REVISION 0: 01/08/2010 REVISION 1: 10/30/2012 REVISION 2: 11/06/2013

## **ASSEMBLY INSTRUCTIONS**

## **ASSEMBLY TIPS:**

- 1. Remove hardware from box and sort by size
- 2. Please check to see that all hardware and parts are present prior to start of assembly.
- 3. Please follow attached instruction in the same sequence as numbered to assure fast & easy assembly.



#### Warning!

- 1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
- 2. This product is for home use only and not intended for commercial establishment

## **PARTS IDENTIFICATION**

AR	RIGHT UPPER BED END	1PC	G		SHORT BED SLAT	6 PCS
BL	LEFT UPPER BED END	1PC	Н	\$\frac{1}{2}\text{\$\tilde{\text{\$\circ}}}\$	SQUARE TRESTLE BAR	1PC
C	LOWER BED END	2PCS	Ι	· · · · ·	FLAT TRESTLE BAR	3 PCS
C1-L	LEFT EXTENSION	1PC	J	JAJA	LEFT LADDER STILE	1 PC
C1-R	RIGHT EXTENSION	1PC	K		RIGHT LADDER STILE	1 PC
D	BED RAILWITHOUT HOLE	2PCS	L		LADDER STEP	4 PCS
D1	BED RAILWITH HOLE	2PCS	M		LONG BED SLAT	6 PCS
E	LONG GUARDRAIL	2PCS	N		CENTER RAIL	2 PCS
F	SHORT GUARDRAIL	2PCS	O		BED SLAT SUPPORT WITH LEVELER	4PCS

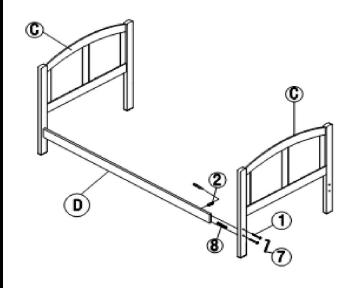
## **HARDWARE IDENTIFICATION**

1		LONGEST BOLT	24 PCS	8		WOOD DOWEL	16 PCS
2	3	BARREL NUT	24 PCS	9	<b>€</b> DINMIND>	SHORT WOOD SCREW	2 PCS
3		MEDIUM BOLT	14 PCS	10		METAL PLATE	2 PCS
4	<b>⊕</b>	ALLEN CAP SCREW	8 PCS	11		RIVET -NUT	4 PCS
5	<b>⊕</b> ⊐1111MII13>	LONG WOOD SCREW	34 PCS	12		SHORT BOLT	4 PCS
6		METAL PIN	4 PCS	13		LONG BOLT	4 PCS
7		ALLEN WRENCH	1PC				



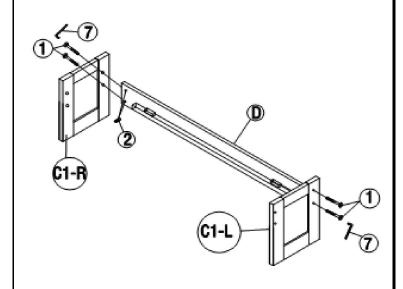
#### STEP 1

- 1.1 Insert wood dowel to both ends of bed rail without hole.
- 1.2 Align and fasten bed rail without hole to lower bed end using longest bolt and barrel nut. Tighten with Allen wrench



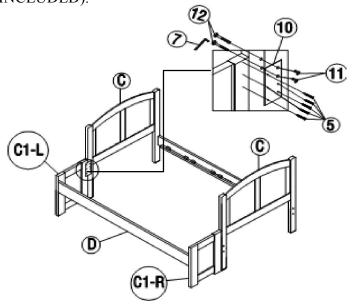
#### STEP 2

- 2.1 Insert wood dowel to both ends of bed rail without hole.
- 2.1 Align and fasten bed rail without hole to left and right extension using longest bolt and barrel nut. Tighten with Allen wrench



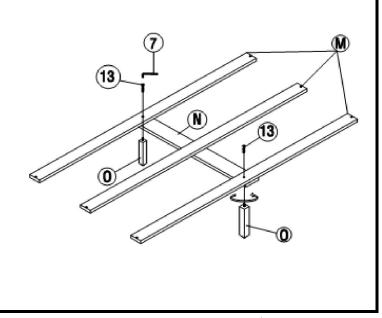
#### STEP 3

- 3.1 Align and fasten metal plate to lower bed end using rivet-nut and short bolt. Tighten with Allen wrench.
- 3.2 Align and fasten the duly assembled left and right extension to lower bed ends(as per diagram shown) using long wood screw. Tighten with screw driver ( NOT INCLUDED).



#### STEP 4

Align and fasten long bed slat and center rail to bed slat support with leveler (as per diagram shown) using long bolt. Tighten with Allen wrench.

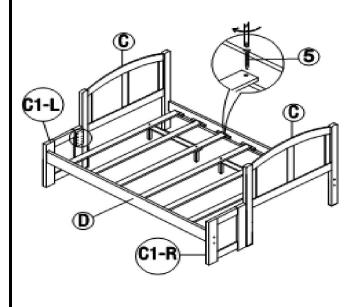




#### **ASSEMBLY INSTRUCTIONS**

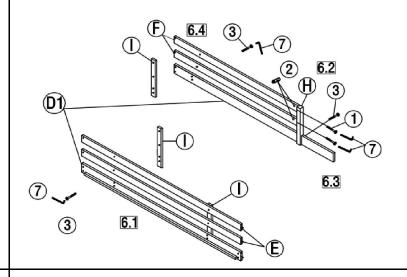
#### STEP 5

Align and fasten the duly assembled long bed slat to bed rail without hole using long wood screw. Tighten with screw driver ( NOT INCLUDED).



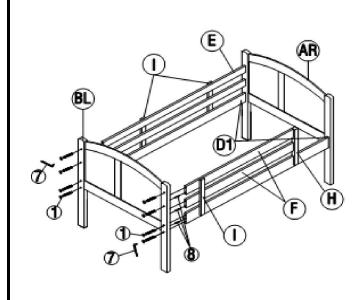
#### STEP 6

- 6.1 Align and fasten flat trestle bar to bed rail with hole and long guardrail using medium bolt. Tighten with Allen wrench.6.2 Align and fasten square trestle bar to short guardrail using longest bolt and barrel nut. Tighten with Allen wrench.
- 6.3 Align and fasten bed rail with hole to square trestle bar using medium bolt. Tighten with Allen wrench.
- 6.4 Align and fasten flat trestle bar to short guardrail and bed rail with hole using medium bolt. Tighten with Allen wrench.



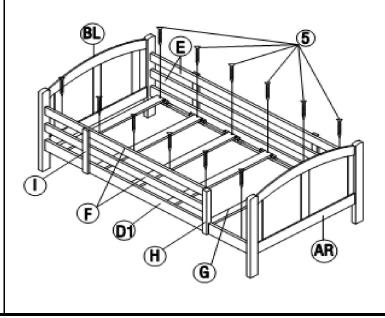
#### STEP 7

- 7.1 Insert wood dowel to both ends of bed rail with hole.
- 7.2 Align and fasten guardrail and bed rail with hole to left and right upper bed end using longest bolt. Tighten with Allen wrench.



#### STEP 8

Align and fasten short bed slat to bed rail with hole by using long wood screw. Tighten with screw driver (NOT INCLUDED).

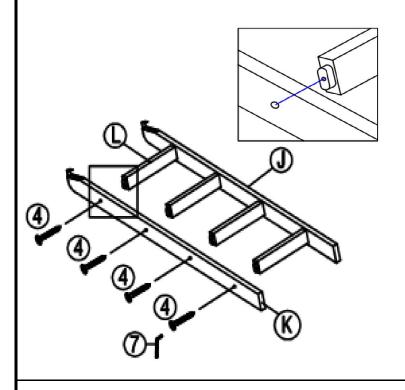




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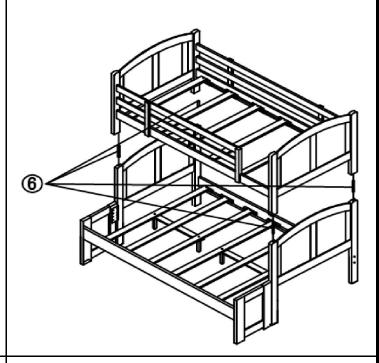
## STEP 9

Align and fasten left and right ladder stiles to ladder step using Allen cap screw. Tighten with Allen wrench.



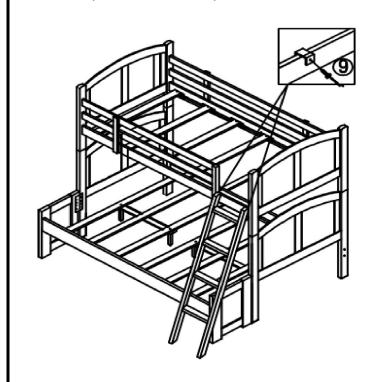
#### **STEP 10**

Insert metal pin to the top of lower bed end, then align and place the duly assembled upper bed end onto the pin.



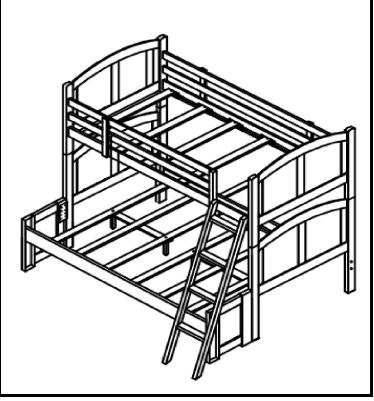
#### STEP 11

Align and fasten the duly assemble ladder to bed rail using short wood screw(as per diagram shown). Tighten with screw driver(NOT INCLUDED).



**STEP 12** 

Complete





## **SAFETY WARNING**

Coaster puts your child's safety as a Top Priority. Our bunk beds have been tested by an independent laboratory and are certified to be in compliance with ASTMF-1427, "Standard Consumer Safety Specification for Bunk Beds" and U.S. Government specifications 16 Code of Federal Regulations, parts 1213 and 1513.

- Follow the information on the warning attached to the upper bunk end structure and on the carton. Do not remove this label.
- Always use the recommended size mattress or mattress support or both to help prevent the likelihood of entrapment or falls.
- 3 Surface of mattress must be at least five inches (127mm) below the upper edge of guardrails.
- 4 Do not allow children less than six years of age to use the upper bunk.
- 5 Prohibit more than one person on upper bunk.
- Periodically check and ensure that the guardrail, ladder and other components are in their proper position, free from damage, and that all connectors are tight.
- 7 Do not allow horseplay on or under the bed and prohibit jumping on the bed.
- 8 Always use the ladder for entering and leaving the upper bunk.
- 9 Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
- 10 Use of a night light may provide added safety precaution for a child using upper bunk.
- If the bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall. (This applies only to bunk beds without two full-length guardrails.)
- 12 Always use guardrails or both long sides of the upper bunk.
- 13 The use of water or sleep flotation mattress is prohibited.
- 14 Keep these instructions for future reference.

#### **STRANGULATION HAZARD:**

Never attach or hang items to any part of the bunk bed that are not designed for use with the bed for example, but not limited to hooks, belts, and jump ropes.

#### **SIZE OF MATTRESS AND FOUNDATION:**

Use only mattress which is  $37 \frac{1}{2}$ " –  $38 \frac{1}{2}$ " in width and 75" in length. The total thickness of mattress and foundation (slat kit, bunk board, etc.) combined must not exceed 6"

Note: There must be at least 5" from mattress sleeping surface to top edge of guardrail.

#### **REPLACEMENT PARTS:**

Replacement parts, including additional guardrails may be obtained from any COASTER Furniture Dealer.



# **⚠ WARNING**

## TO PREVENT SERIOUS OR FATAL INJURY

- 1. When using beds as bunk beds, the ladder MUST be securely attached to the upper bunk rail at all times.
- 2. When using the beds as two (2) separate floor-standing beds, the ladder MUST be stored in a separate location where children cannot use the ladder in any manner.
- 3. DO NOT use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
- 4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
- 5. Failure to follow the above WARNING, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.



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