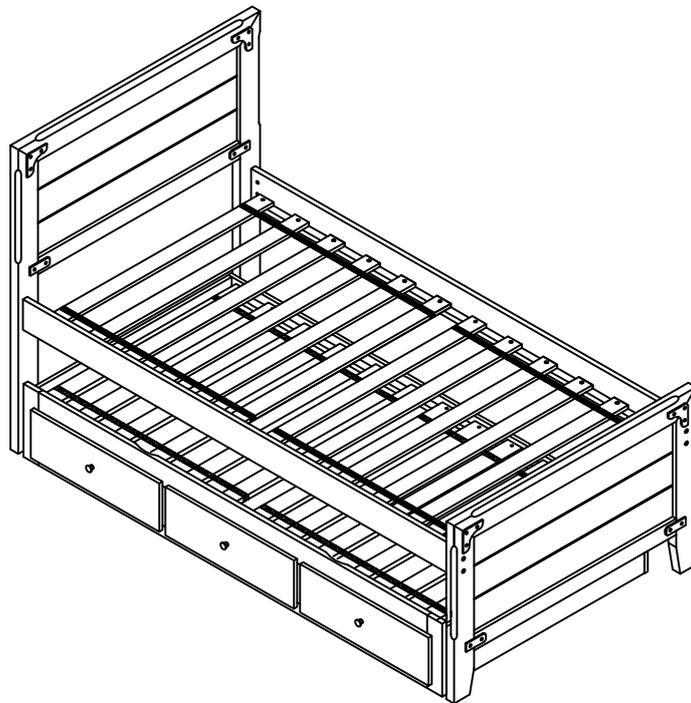


ASSEMBLY INSTRUCTIONS
COASTER FINE FURNITURE



Fine Furniture for every stage of life

461371T (B1-B4)
Twin Bed With Storage Trundle

ITEM: 461371T(B1-B4)



ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



WARNING! :

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



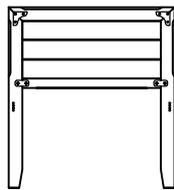
ASSEMBLY TIME

60 MINUTES

PARTS IDENTIFICATION

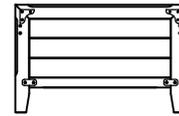
B1 (BOX 1)

A HEADBOARD



1PC

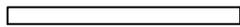
B FOOTBOARD



1PC

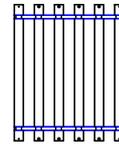
B2 (BOX 2)

C BED RAIL



2PCS

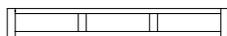
D ROLL SLAT
(6PCS)



2SETS

B3 (BOX 3)

E FRONT PANEL



1PC

I LEFT DRAWER
SUPPORT SLAT
WITH CASTER



1PC

F BACK PANEL



1PC

J RIGHT DRAWER
SUPPORT SLAT
WITH CASTER



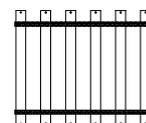
1PC

G SIDE PANEL



2PCS

K ROLL SLAT
(6PCS)



2SETS

H MIDDLE DRAWER
SUPPORT SLAT



2PCS

ITEM: 461371T(B1-B4)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



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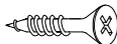
PARTS IDENTIFICATION

B4 (BOX 4)

L	DRAWER FRONT PANEL		3PCS	P	DRAWER SUPPORT		3PCS
M	DRAWER BACK PANEL		3PCS	Q	DRAWER BOTTOM PANEL		3PCS
N	LEFT DRAWER SIDE PANEL		3PCS	X	KNOB WITH SCREW		3SETS
O	RIGHT DRAWER SIDE PANEL		3PCS				

HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 461371T (B1)

1	BOLT 1 (M6 x 80mm - BLK)		8PCS	8	BIG WOOD DOWEL (Ø10 x 30mm)		8PCS
2	BOLT 2 (M6 x 60mm - BLK)		4PCS	9	MEDIUM WOOD DOWEL (Ø8 x 30mm)		4PCS
3	BOLT 3 (M6 x 35mm - BLK)		8PCS	10	SMALL WOOD DOWEL (Ø6 x 30mm)		12PCS
4	BOLT 4 (M6 x 16mm - BLK)		4PCS	11	CAM BOLT (32mm - ZB)		18PCS
5	HEX HEAD SCREW (M6 x 30mm - BLK)		16PCS	12	CAM NUT (Ø15 x 10mm - ZB)		18PCS
6	FLAT HEAD SCREW (M4.0 x 30mm - BLK)		44PCS	13	ALLEN WRENCH (M4 - BLK)		1PC
7	BARREL NUT (M6 x 13mm - ZB)		12PCS				

NOTE:

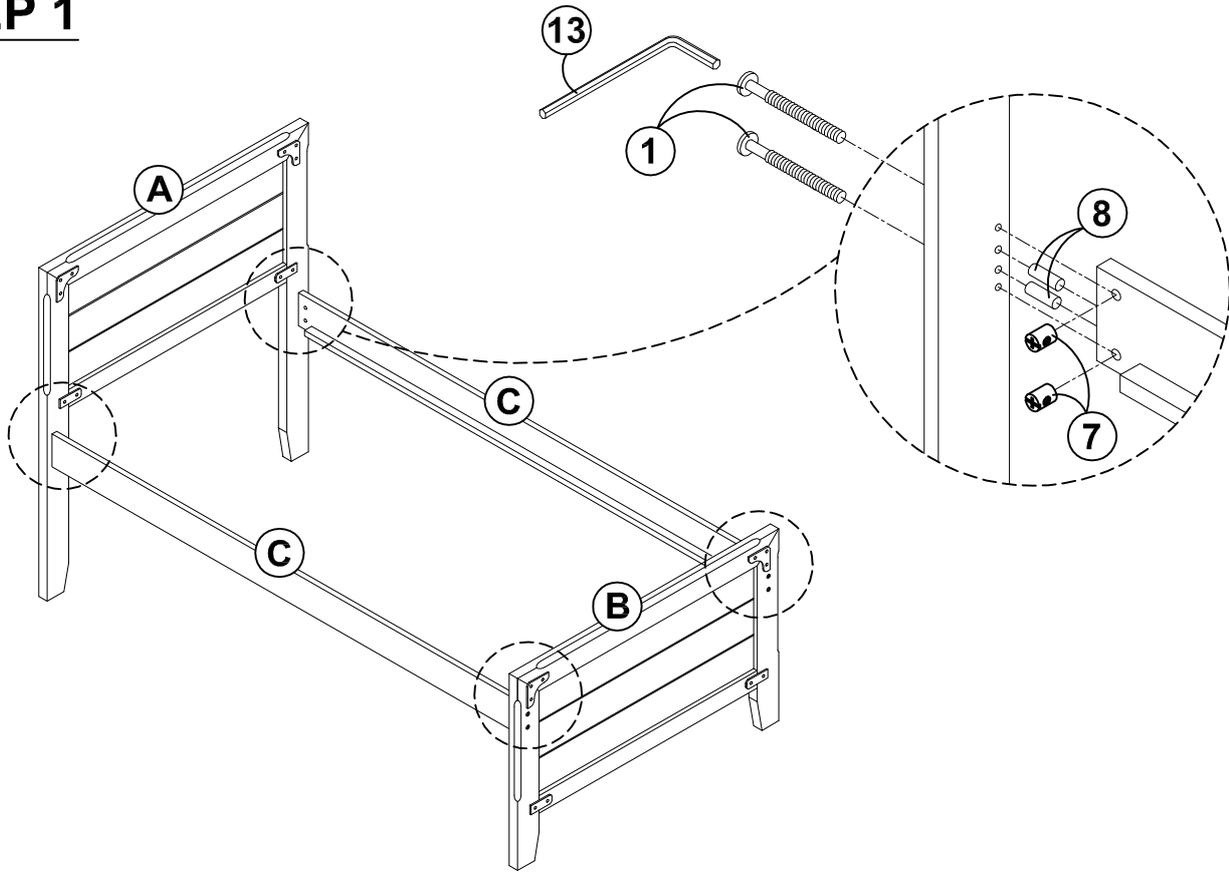
Philips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM: **461371T(B1-B4)**

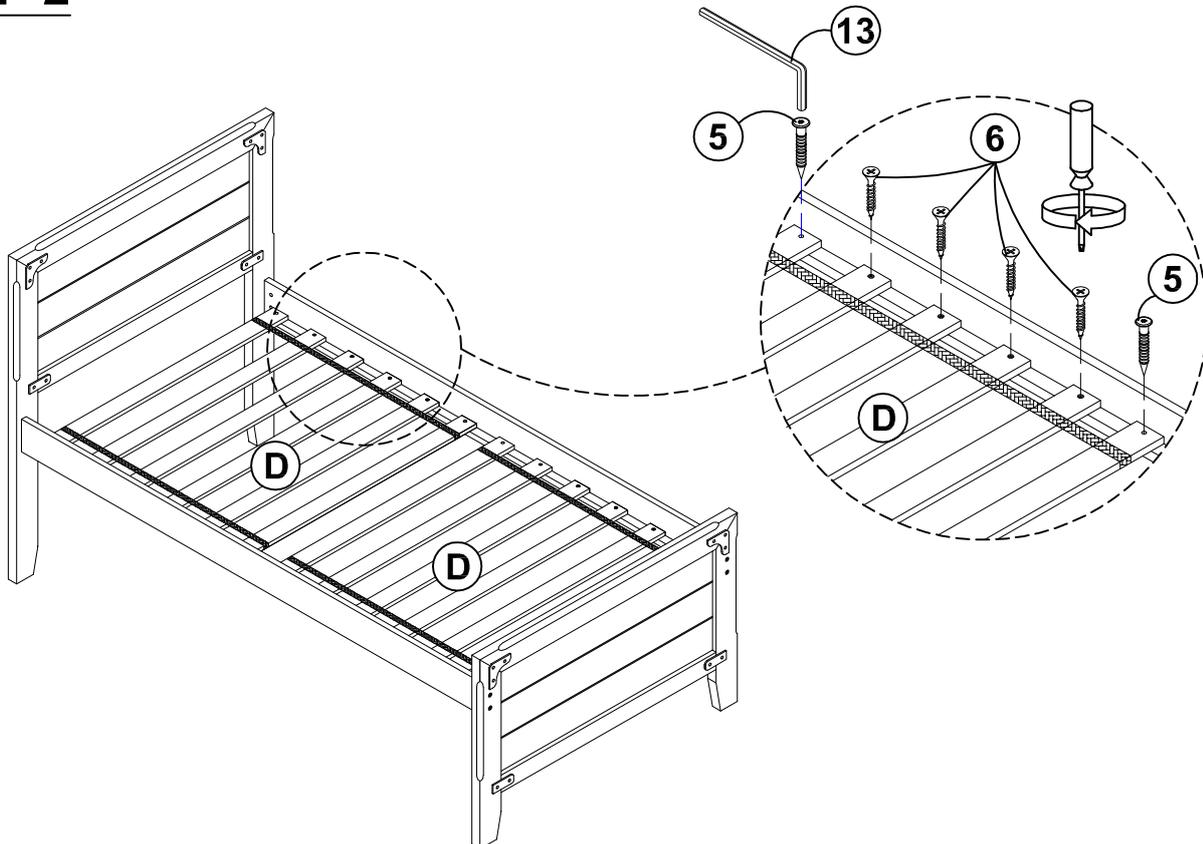


ASSEMBLY INSTRUCTIONS

STEP 1



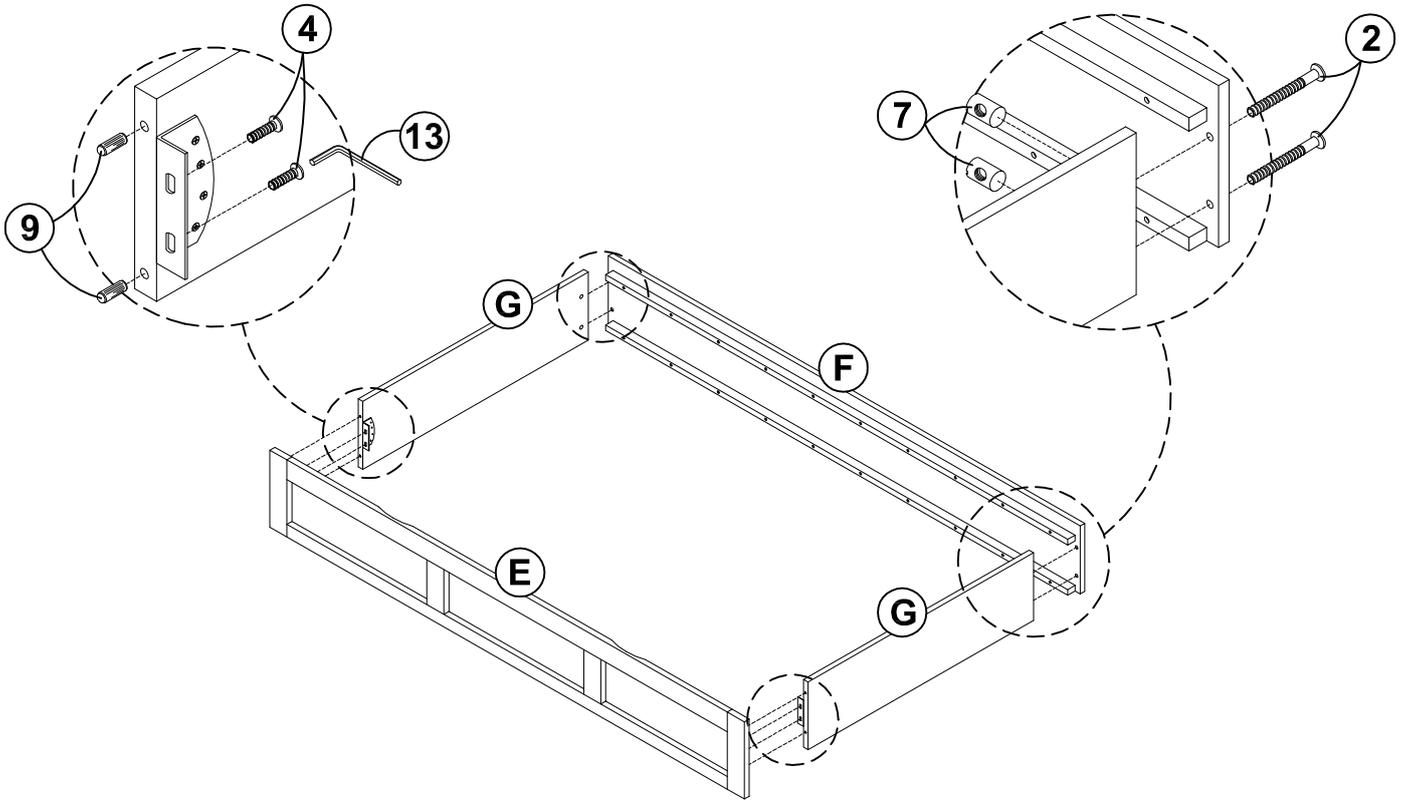
STEP 2



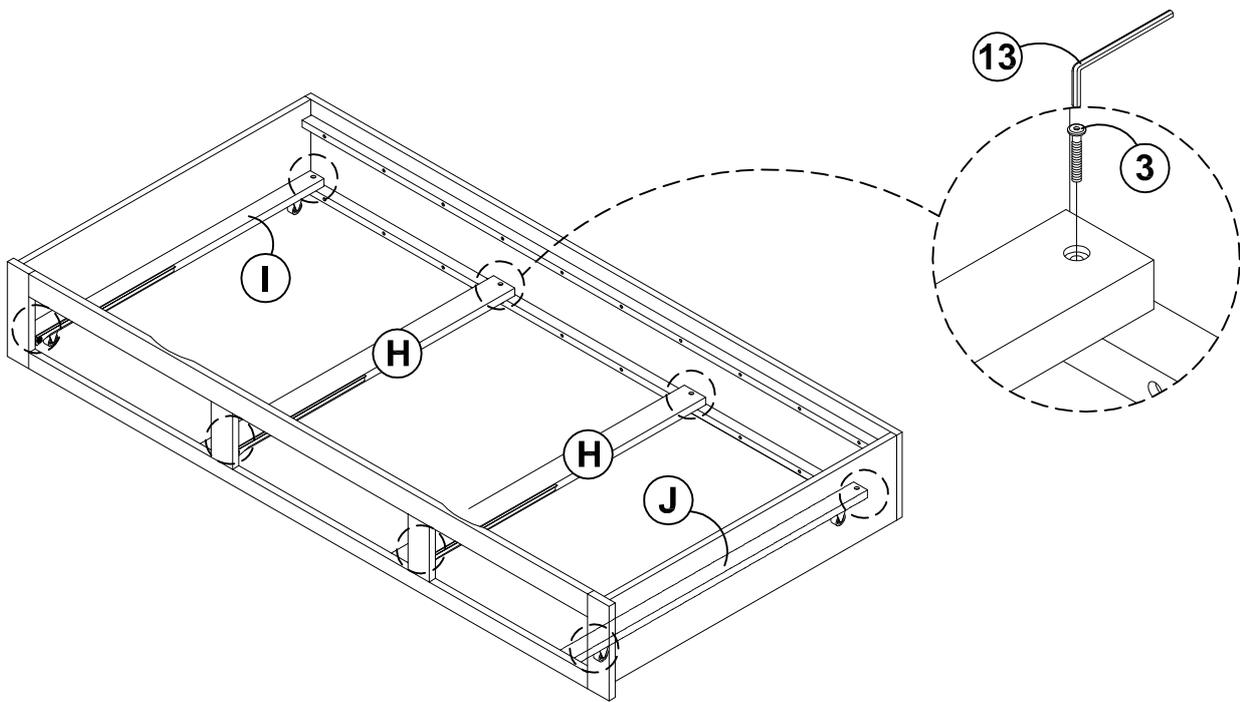
ITEM: **461371T(B1-B4)**

ASSEMBLY INSTRUCTIONS

STEP 3



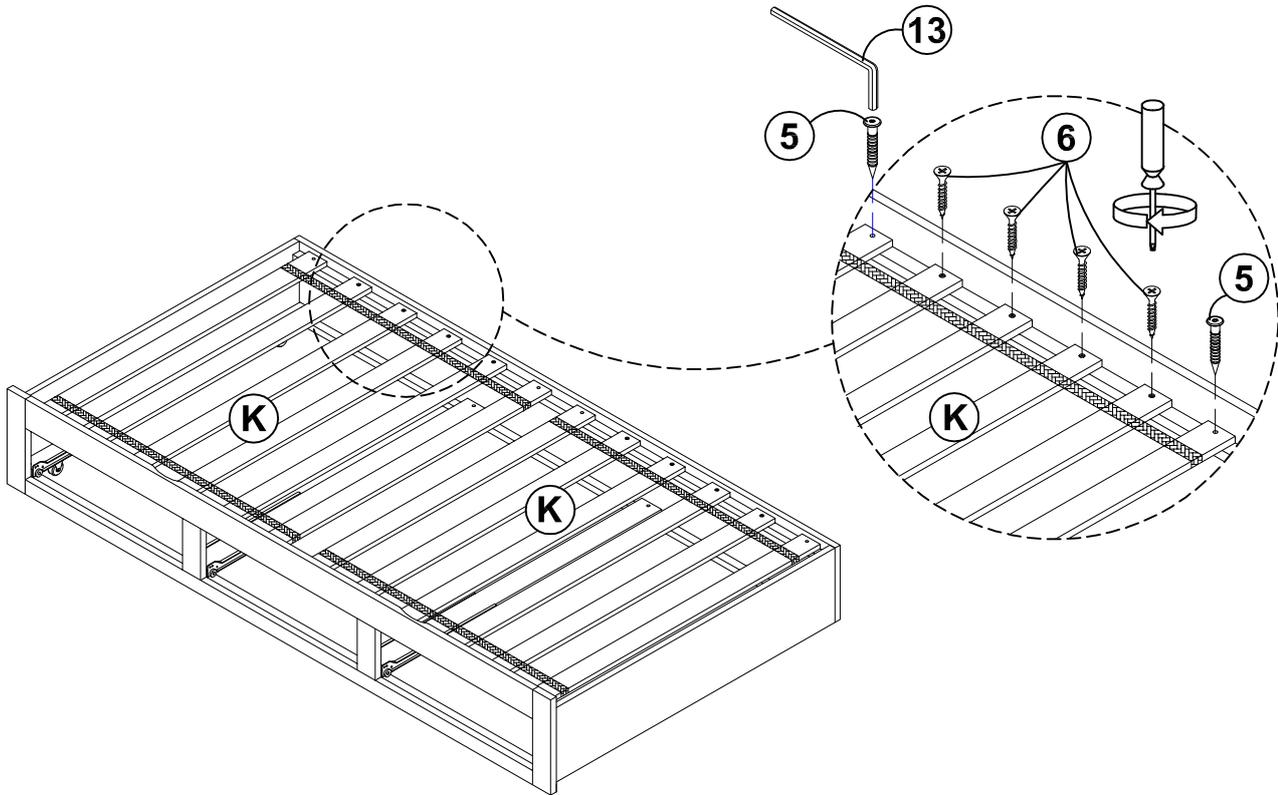
STEP 4



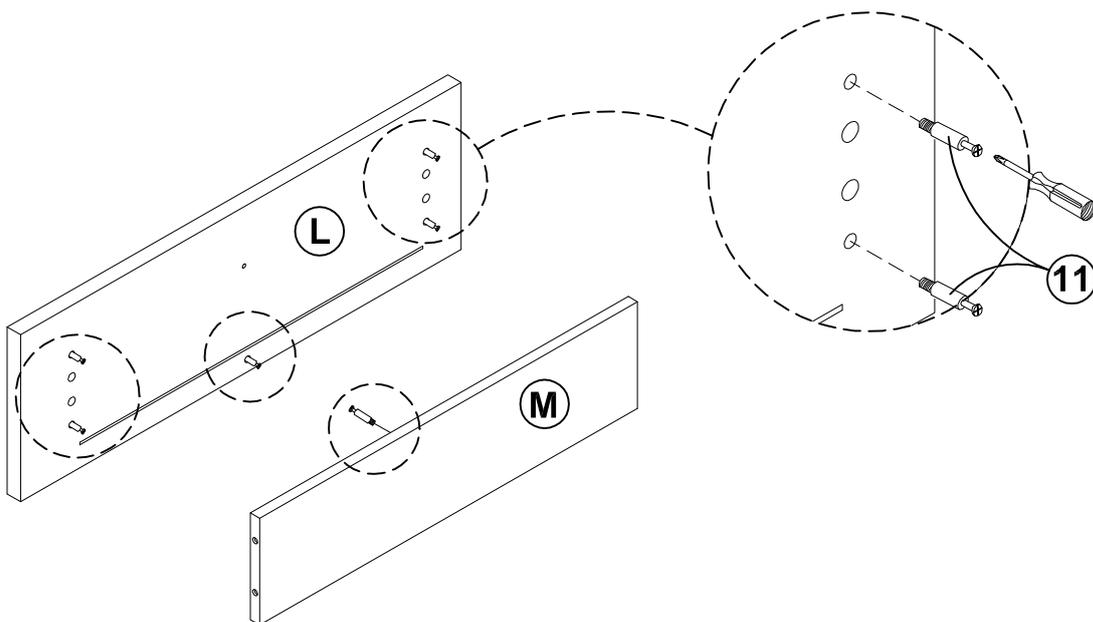
ITEM: **461371T(B1-B4)**

ASSEMBLY INSTRUCTIONS

STEP 5



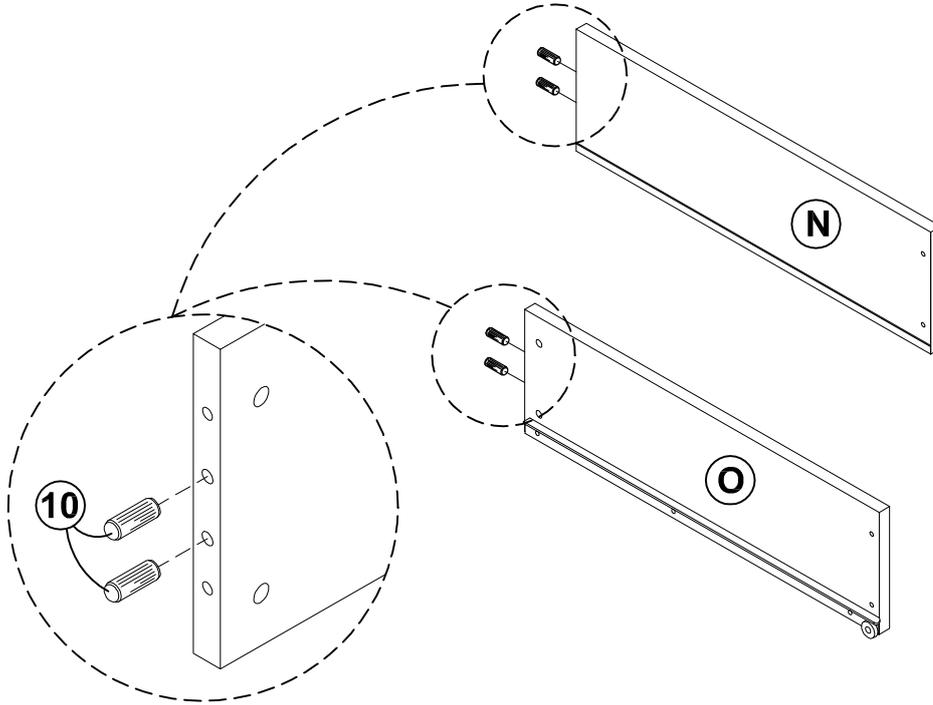
STEP 6



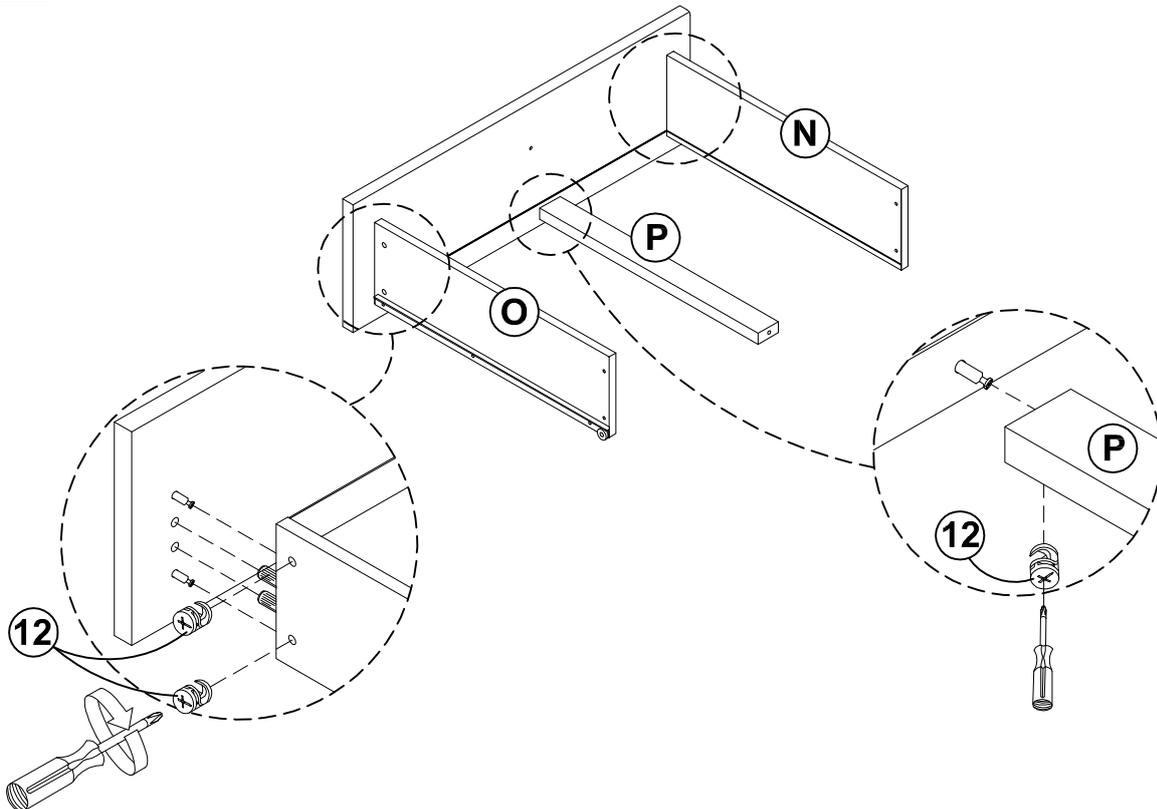
ITEM: **461371T(B1-B4)**

ASSEMBLY INSTRUCTIONS

STEP 7



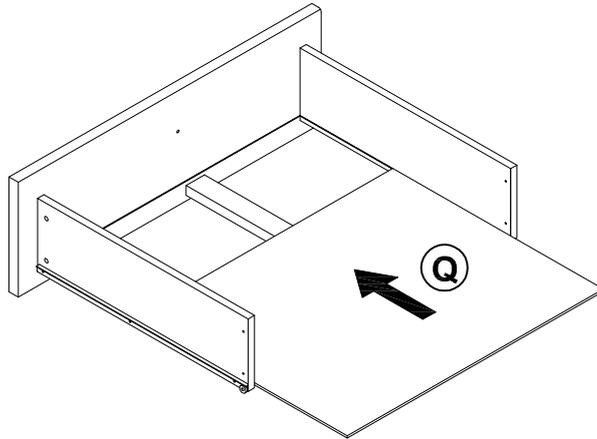
STEP 8



ITEM: 461371T(B1-B4)

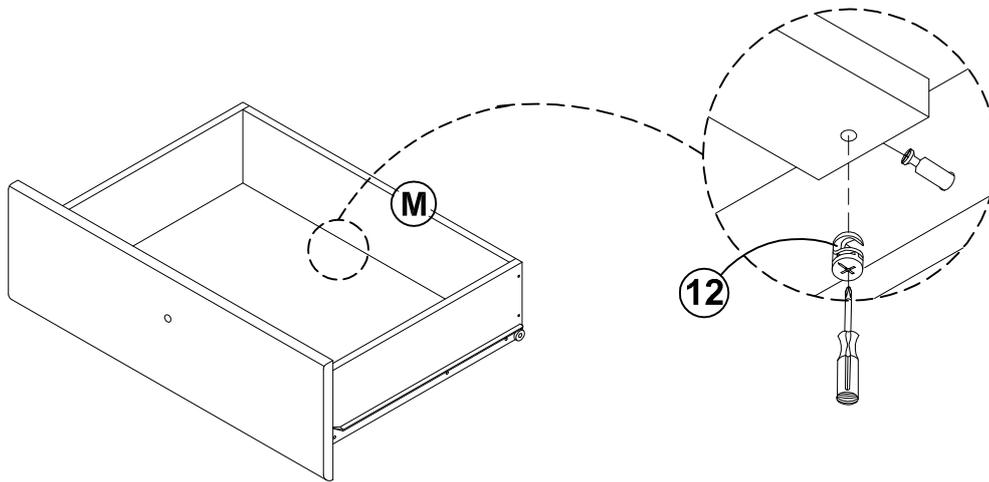
ASSEMBLY INSTRUCTIONS

STEP 9

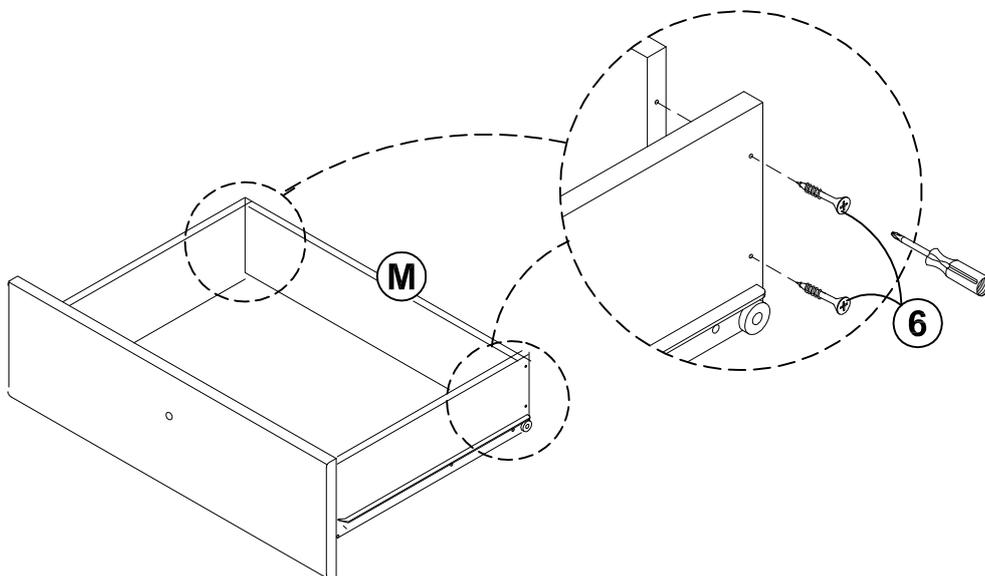


STEP 10

From Bottom View



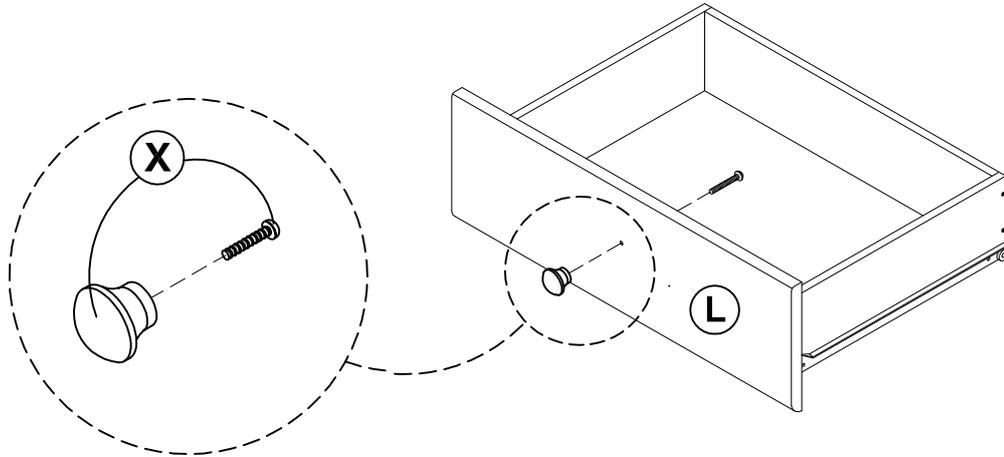
STEP 11



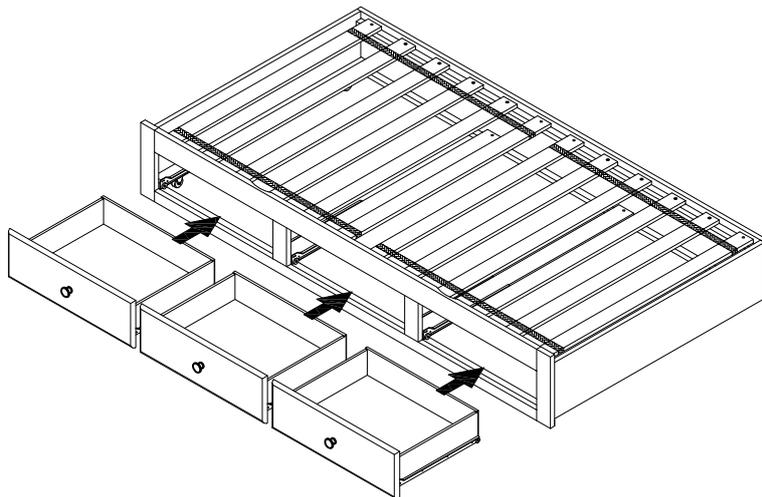
ITEM: **461371T(B1-B4)**

ASSEMBLY INSTRUCTIONS

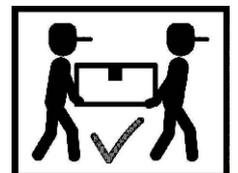
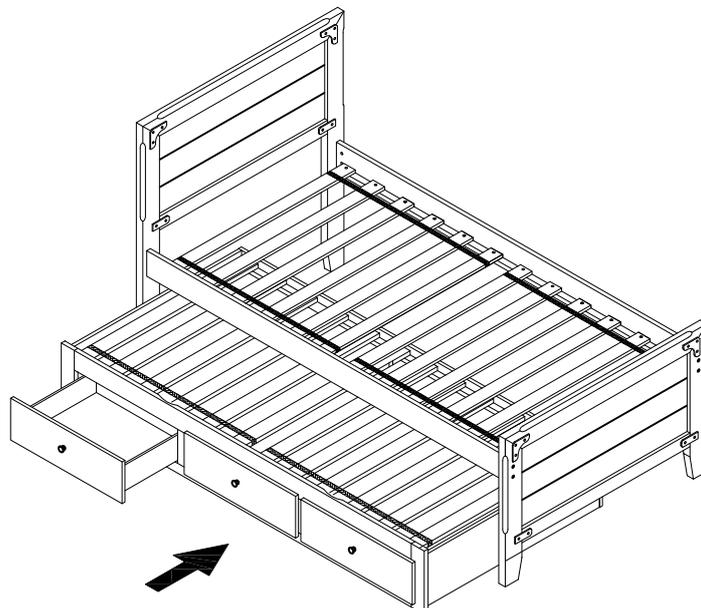
STEP 12



STEP 13



STEP 14
COMPLETE

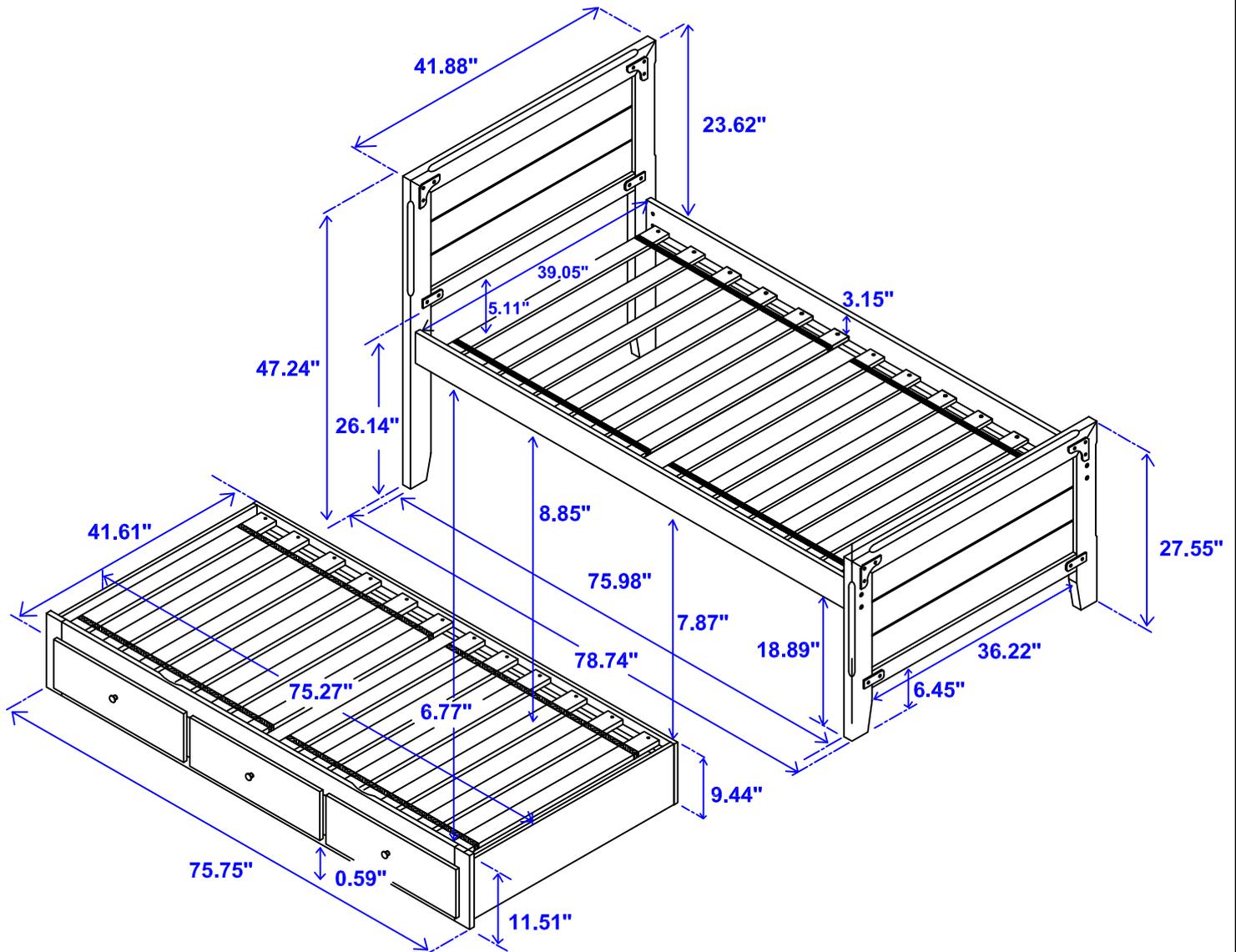


ITEM: 461371T(B1-B4)

INNER SIZE : 75.98" X 39.05"

TRUNDLE INNER SIZE : 74.09" X 39.05"

INNER SIZE OF DRAWER : 19.61" X 15.16" X 3.94"



Note : Dimension tolerance +5%