



ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

300643KE (B1-B3) **Eastern King Bed**

REVISION 0: 01/17/2017
REVISION 1: 08/14/2018
REVISION 2: 08/20/2018
REVISION 3: 08/27/2019
REVISION 4: 12/17/2020

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ITEM: 300643KE (B1-B3)



ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
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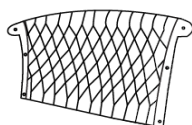
ASSEMBLY TIME

40 MINUTES

PARTS IDENTIFICATION

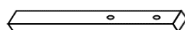
B1 (BOX 1)

A HEADBOARD PANEL



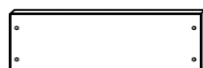
1PC

B HEADBOARD LEG



2PCS

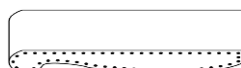
C HEADBOARD SUPPORT
PANEL



1PC

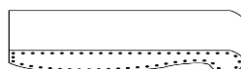
B2 (BOX 2)

D1 LEFT WING



1PC

D2 RIGHT WING



1PC

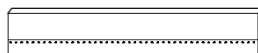
E WING SUPPORT



2PCS

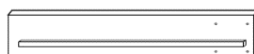
B3 (BOX 3)

F FOOTBOARD PANEL



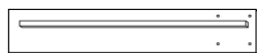
1PC

G1 LEFT BED RAIL



1PC

G2 RIGHT BED RAIL



1PC

NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM: 300643KE (B1-B3)



ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS:








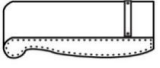
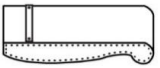
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PARTS IDENTIFICATION

H	BED SLAT WITHOUT HOLE		10PCS
I	BED SLAT WITH HOLES		3PCS
J	BED SLAT SUPPORT		6PCS
K	FOOTBOARD LEG		2PCS
L	CENTER RAIL		2PCS
M	CENTER RAIL SUPPORT		2PCS
HB	300643KE (B1) FROM BOX 1 HEADBOARD COMPLETE		1PC
ER1	300643KE (B2) FROM BOX 2 WING COMPLETE		1PC
ER2	300643KE (B2) FROM BOX 2 WING COMPLETE		1PC

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ITEM: 300643KE (B1-B3)



ASSEMBLY INSTRUCTIONS

ASSEMBLY TIPS:

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




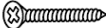
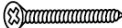







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HARDWARE IDENTIFICATION

Z-B3 (BOX 3) - HARDWARE PACK IS LOCATED IN 300643KE (B3)

1	ALLEN WRENCH (Φ6 - BLK)		1PC
2	BOLT 1 (Φ6 X 30mm - RBW)		4PCS
3	BOLT 2 (Φ6 X 45mm - RBW)		12PCS
4	BOLT 3 (Φ6 X 60mm - RBW)		10PCS
5	BOLT 4 (Φ6 X 90mm - RBW)		8PCS
6	SHORT FLAT HEAD SCREW (Φ4 X 16mm - RBW)		8PCS
7	MEDIUM FLAT HEAD SCREW (Φ4 X 32mm - RBW)		28PCS
8	LONG FLAT HEAD SCREW (Φ4 X 45mm - RBW)		4PCS
9	BIG FLAT WASHER (Φ3/8 X 25 X 1 - RBW)		24PCS
10	MEDIUM FLAT WASHER (Φ7 X 19 X 2 - RBW)		24PCS
11	SMALL FLAT WASHER (Φ6 X 13 X 1 - RBW)		4PCS
12	LOCK WASHER (Φ6 - RBW)		24PCS
13	LEVELER (Φ6 X 23mm - RBW)		6PCS

NOTE:

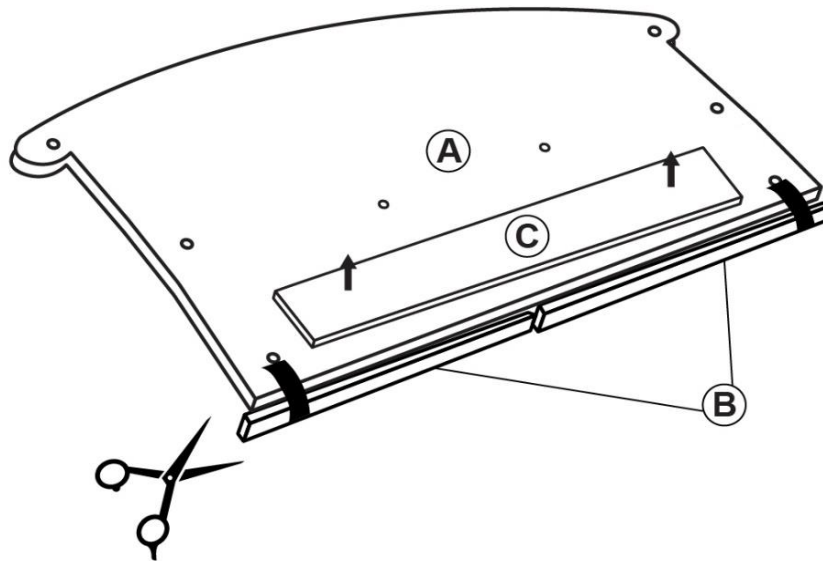
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ITEM: **300643KE (B1-B3)**

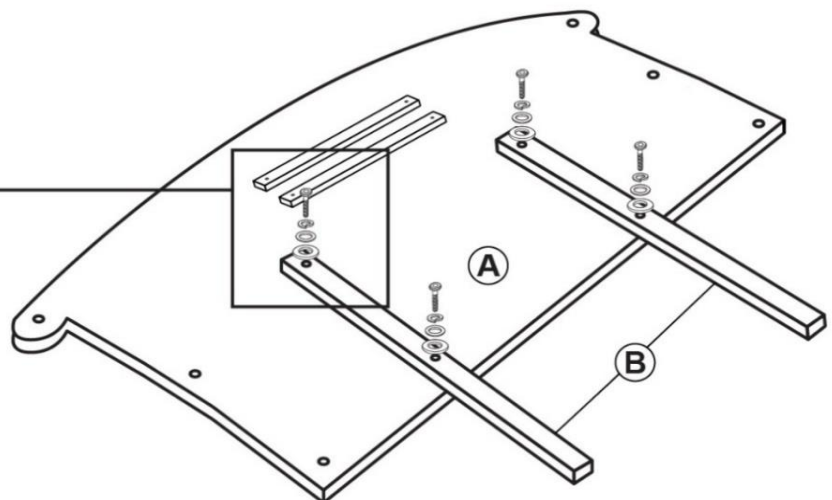
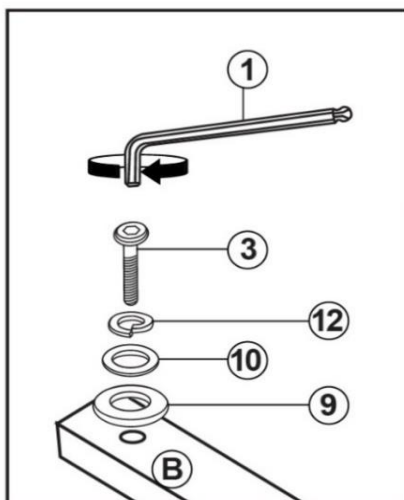


ASSEMBLY INSTRUCTIONS

STEP 1



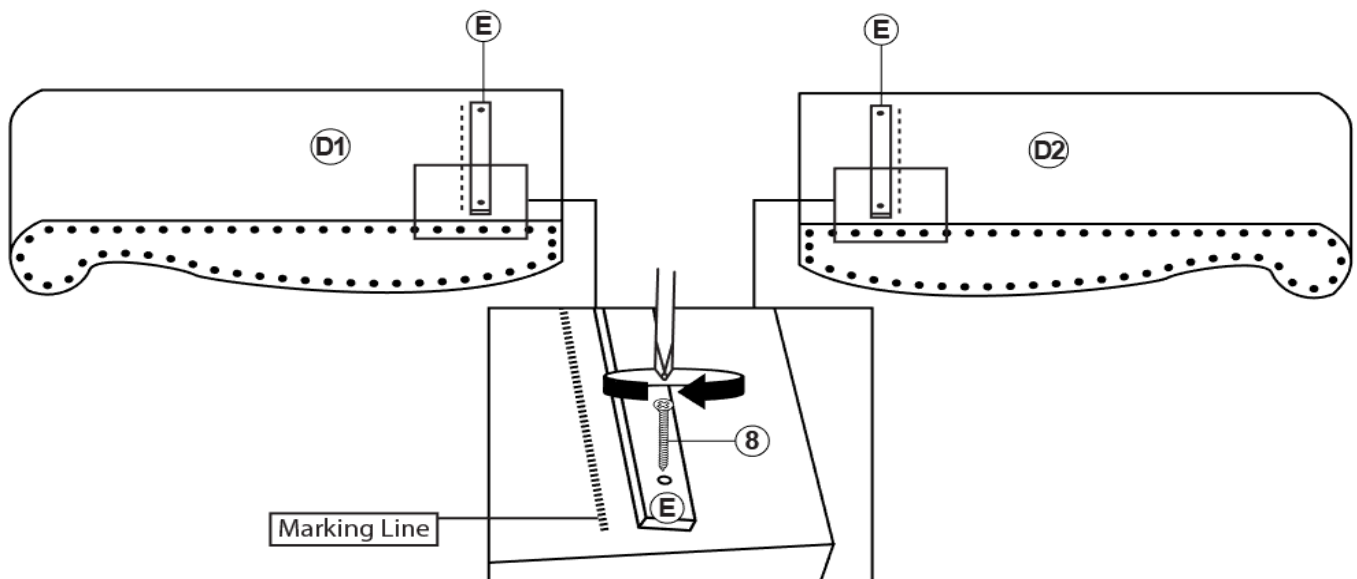
STEP 2



ITEM: 300643KE (B1-B3)

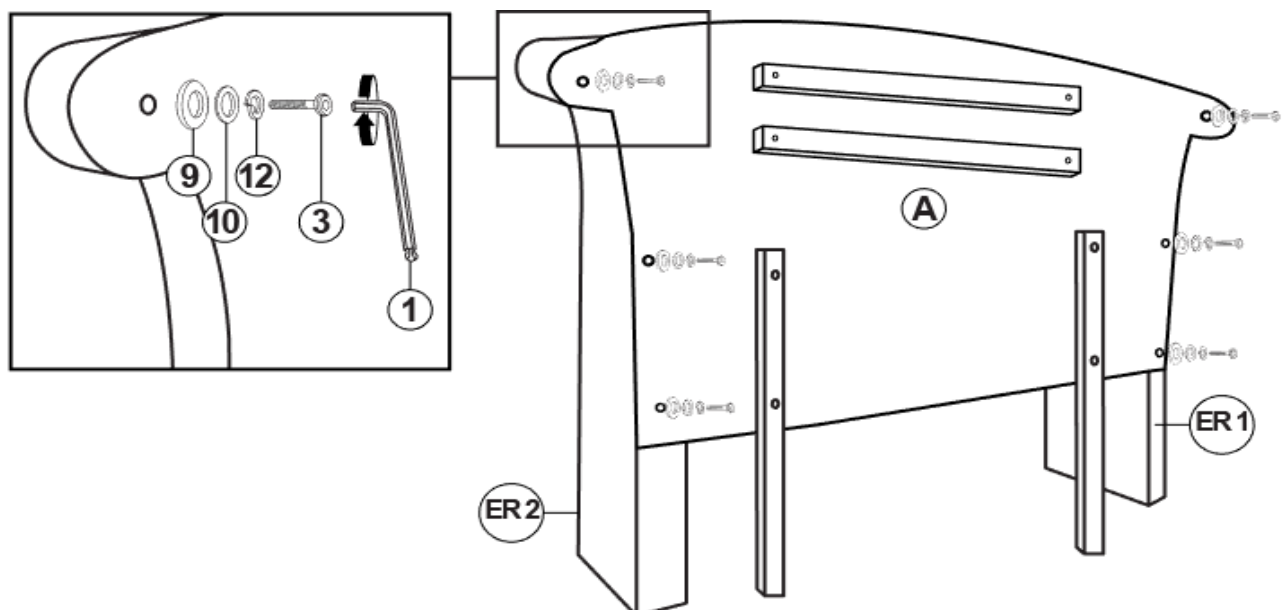
ASSEMBLY INSTRUCTIONS

STEP 3



*Assemble wing support at the bottom of the marking line.

STEP 4

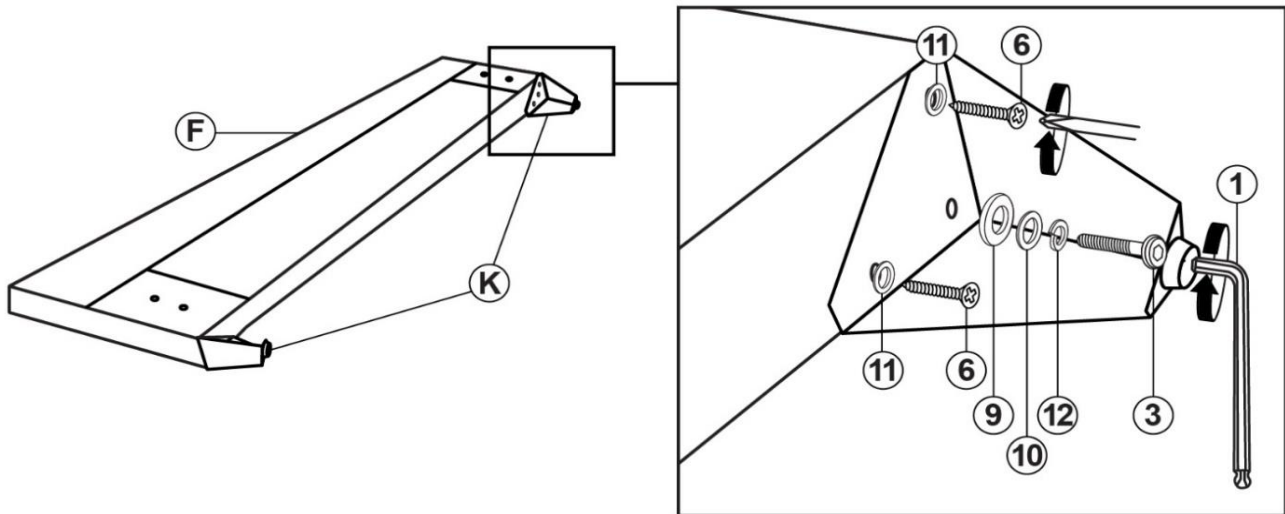


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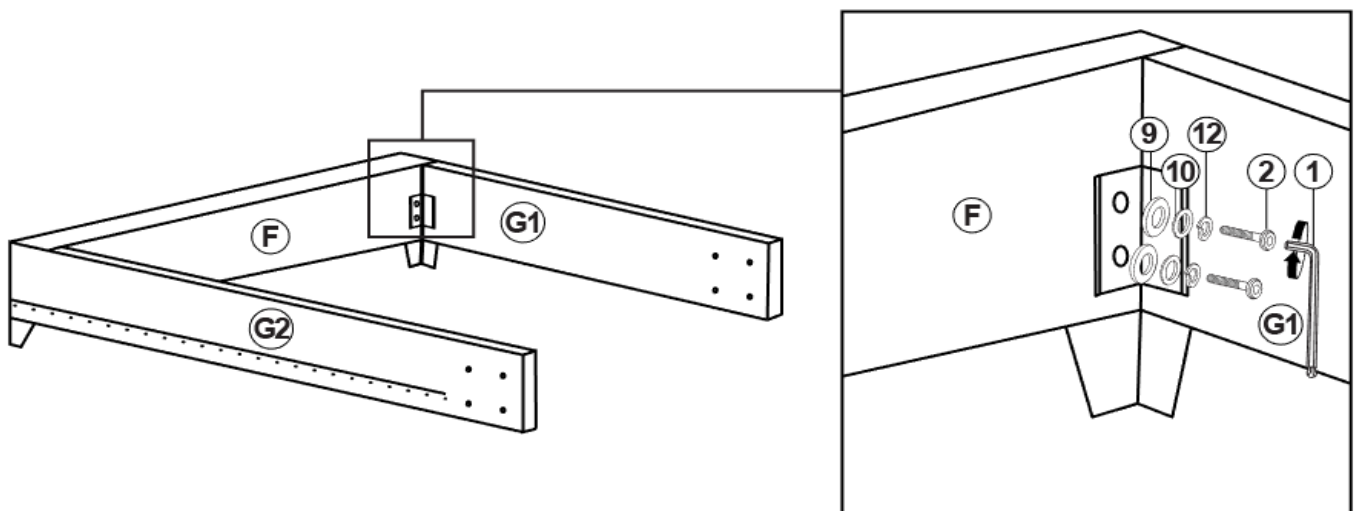


ASSEMBLY INSTRUCTIONS

STEP 5



STEP 6

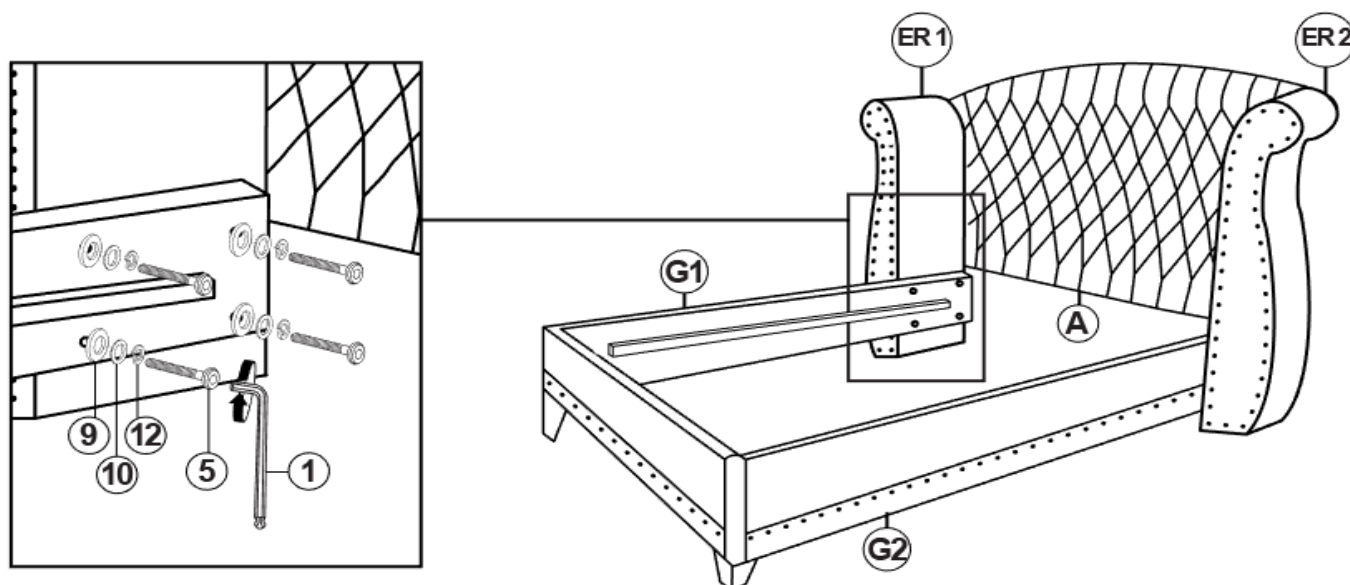


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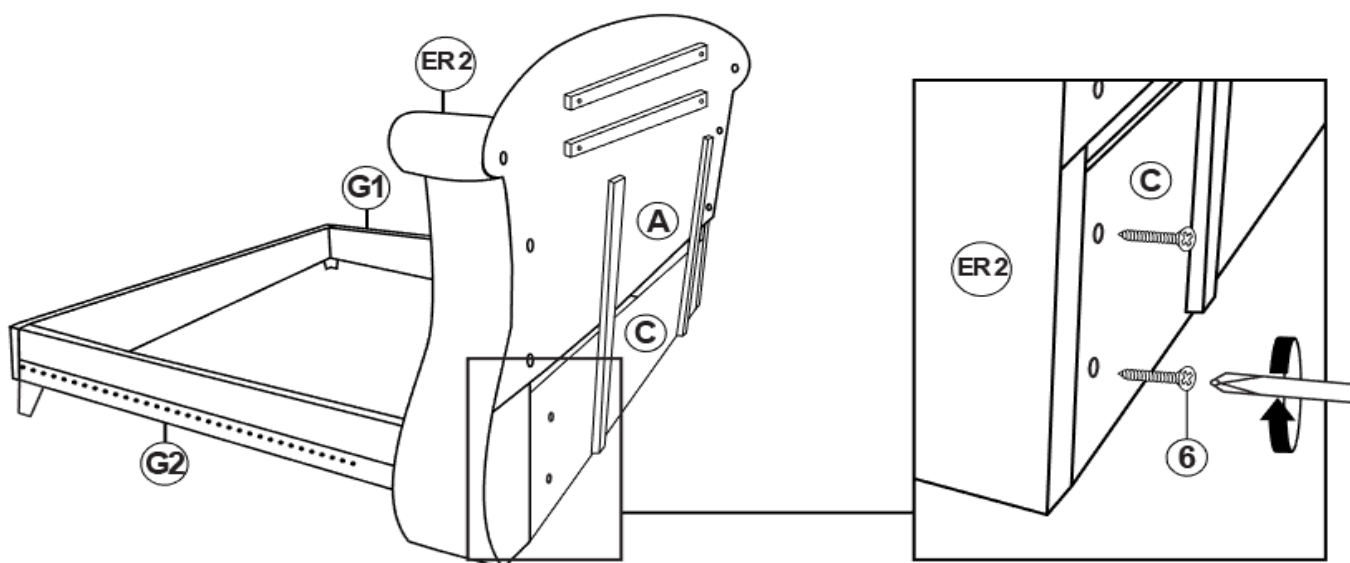
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ASSEMBLY INSTRUCTIONS

STEP 7



STEP 8

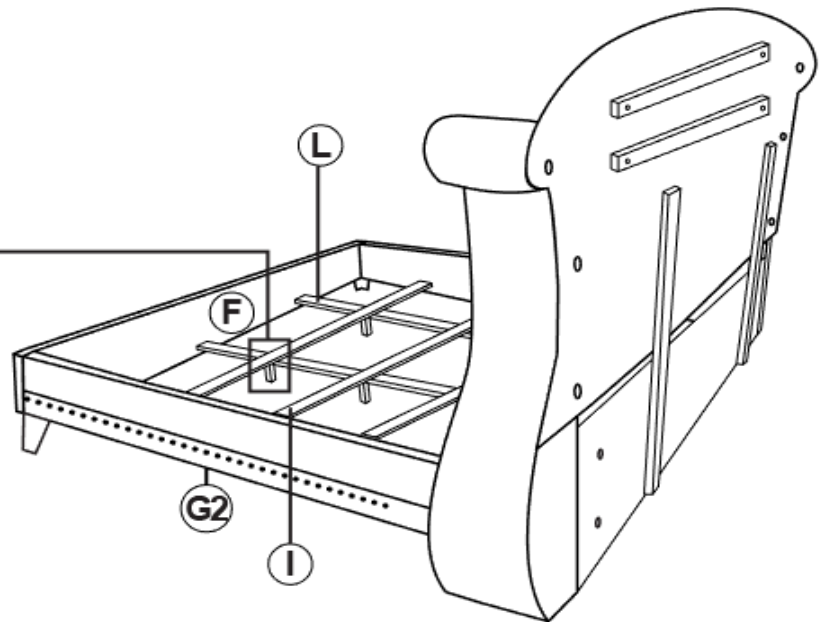
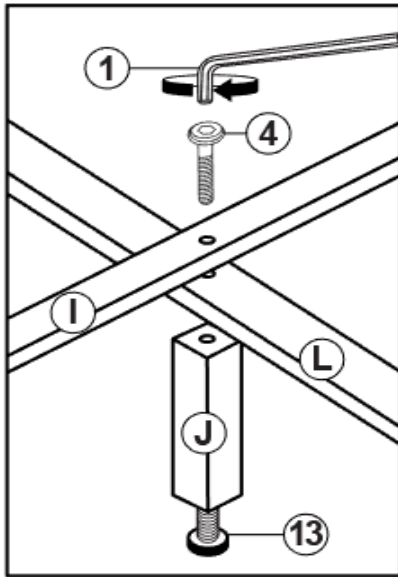


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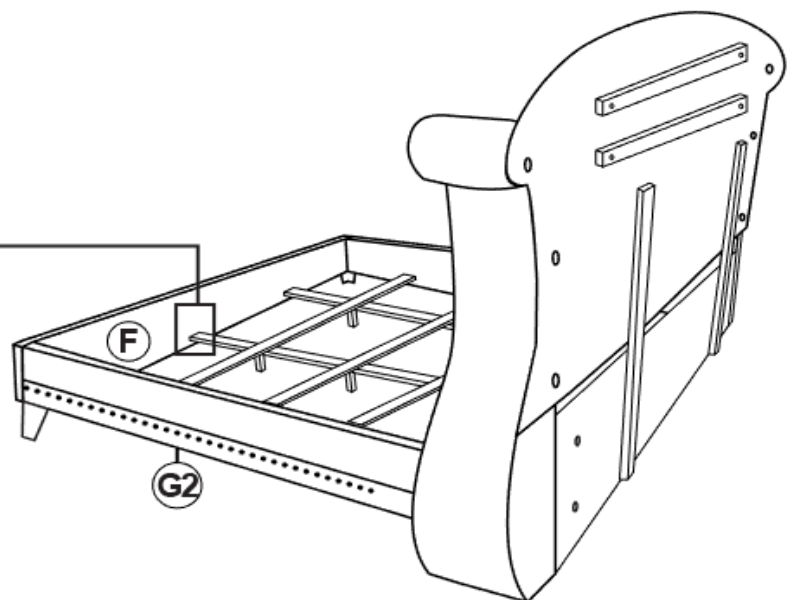
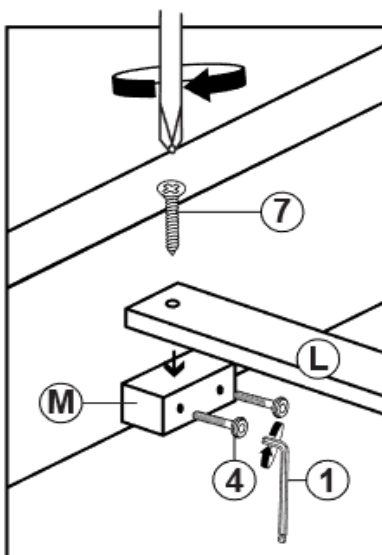


ASSEMBLY INSTRUCTIONS

STEP 9



STEP 10

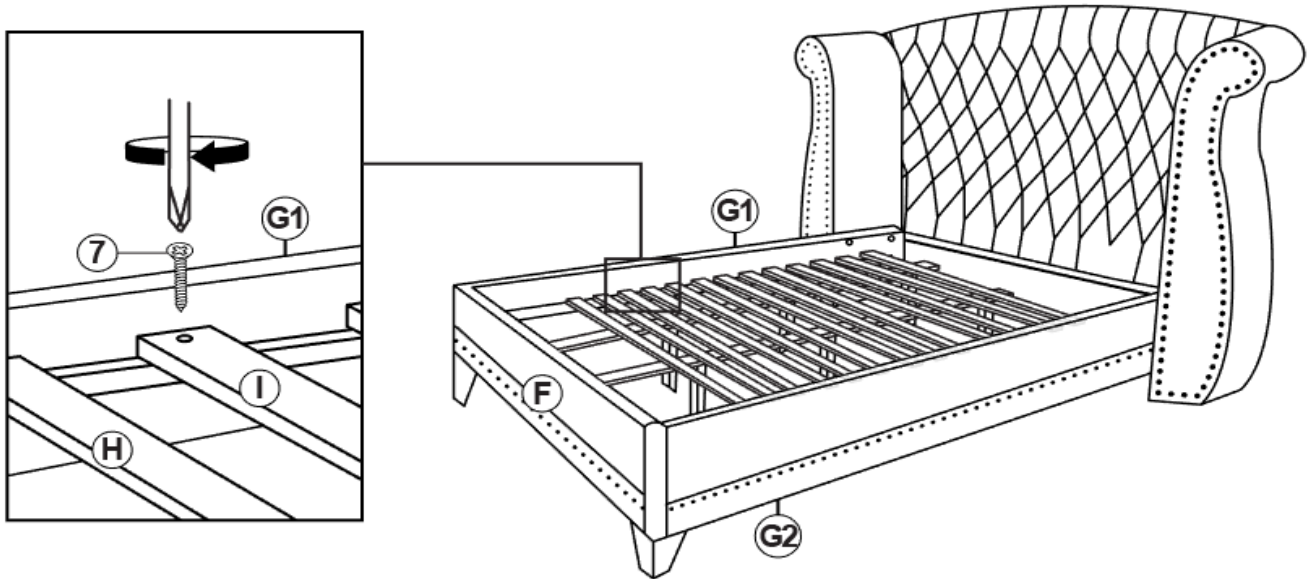


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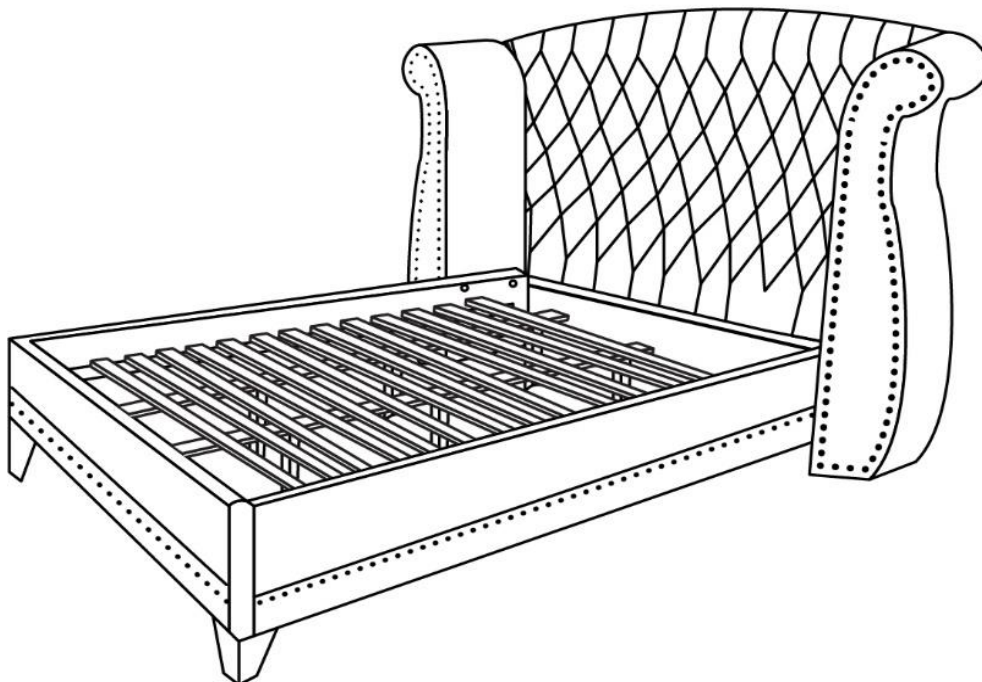


ASSEMBLY INSTRUCTIONS

STEP 11

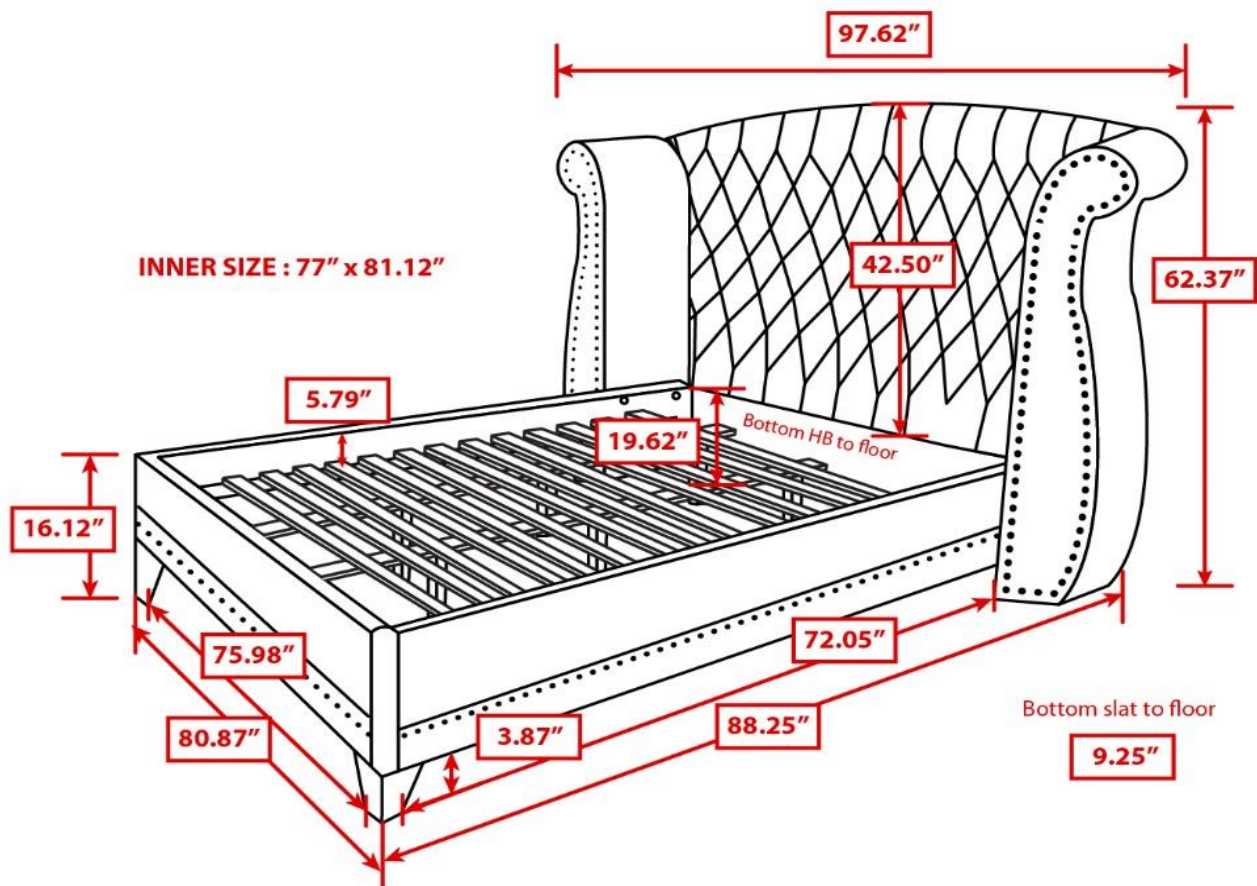


STEP 12 **COMPLETE**



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Note : Dimension tolerance $\pm 5\%$