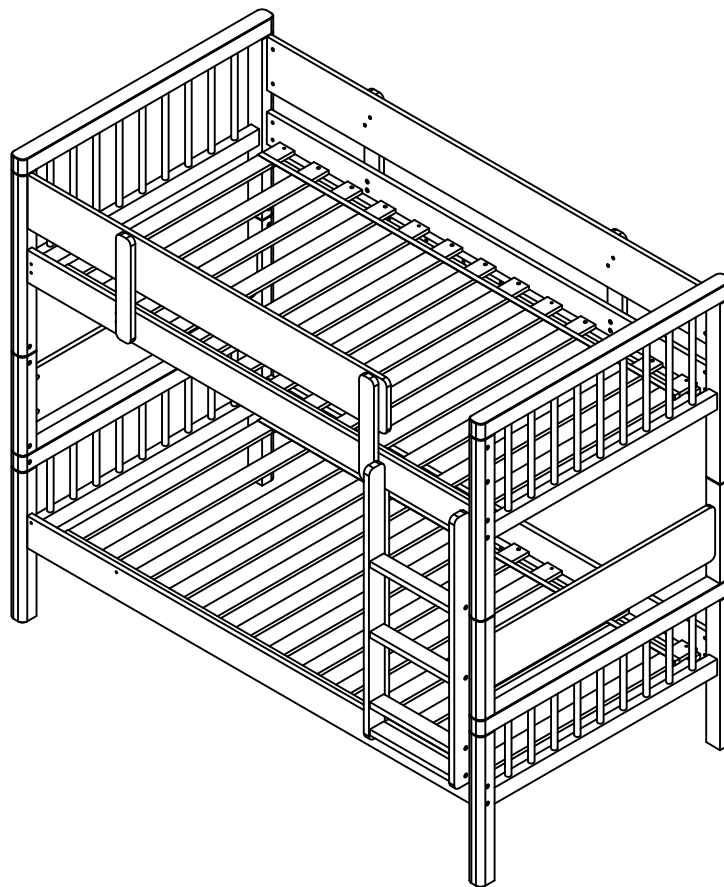




ASSEMBLY INSTRUCTIONS COASTER FINE FURNITURE



Fine Furniture for every stage of life

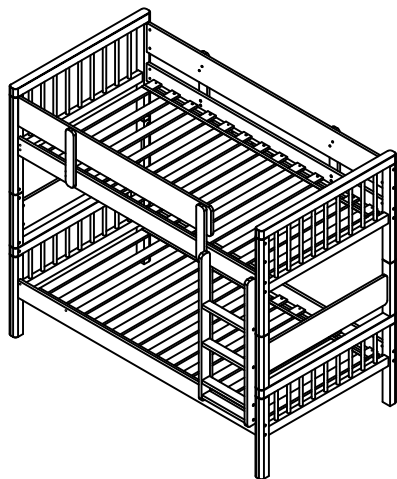
461171(B1&B2) ***Twin/Twin Bunk Bed***

ITEM : **461171(B1&B2)**

LIST OF CONFIGURATION

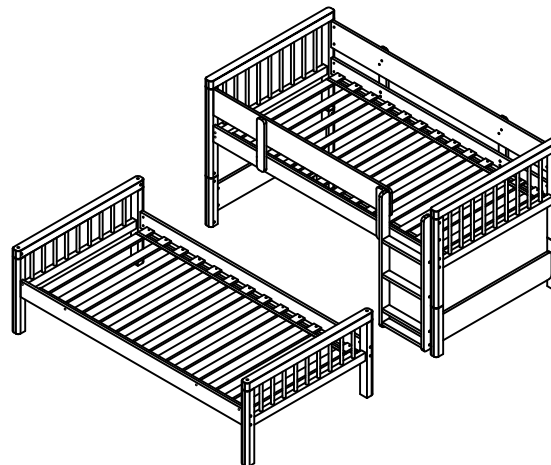
BUNK BED

PAGE 5 - 17



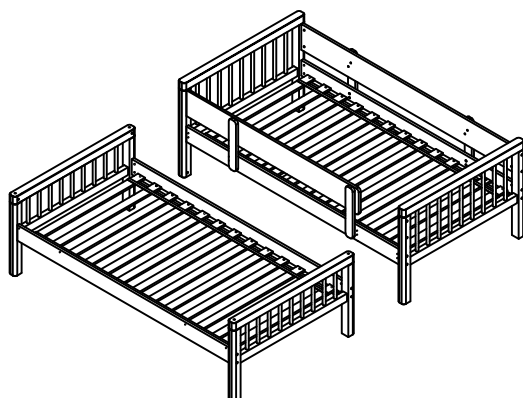
KIDS LOFT + SINGLE BED

PAGE 18 - 27



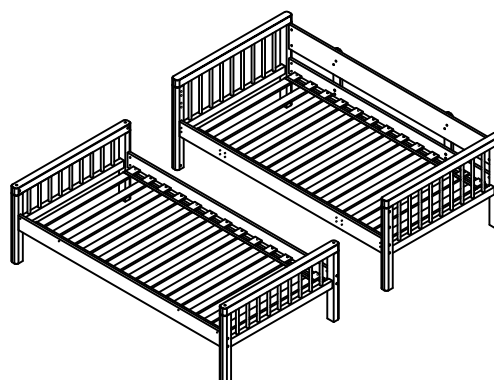
TODDLER BED + SINGLE BED

PAGE 28 - 34



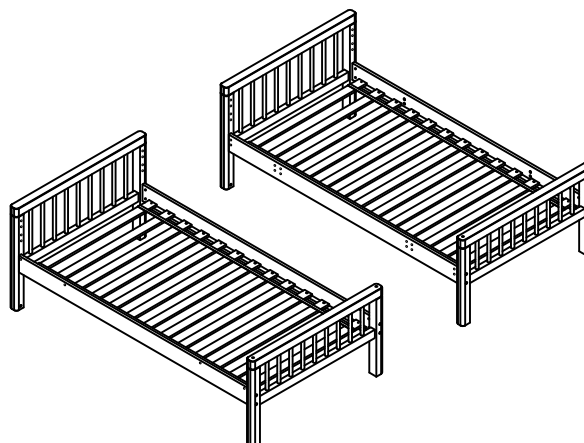
DAY BED + SINGLE BED

PAGE 35 - 40



TWO IDENTICAL SINGLE BED

PAGE 41 - 46



ITEM : 461171(B1&B2)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly



WARNING! :

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



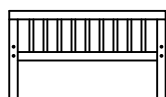
ASSEMBLY TIME

60 MINUTES

PARTS IDENTIFICATION

B1 (BOX 1)

A BOTTOM BED END



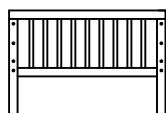
2PCS

C BED EXTENTION



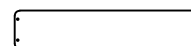
4PCS

B TOP BED END



2PCS

D BED EXTENTION
PANEL



2PCS

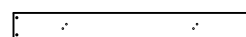
B2 (BOX 2)

E ROLL SLAT
(13PCS)



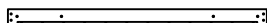
2SETS

K TOP BED REAR
GUARD RAIL



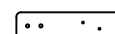
1PC

F BOTTOM BED
FRONT RAIL



1PC

L GUARD RAIL
SUPPORT



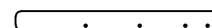
4PCS

G BOTTOM BED
REAR RAIL



1PC

M LEFT LADDER
STILE



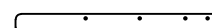
1PC

H TOP BED
FRONT RAIL



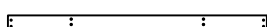
1PC

N RIGHT LADDER
STILE



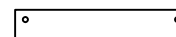
1PC

I TOP BED
REAR RAIL



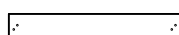
1PC

O LADDER STEP



4PCS

J TOP BED FRONT
GUARD RAIL



1PC

P LADDER
SUPPORT



2PCS

ITEM : 461171(B1&B2)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS :

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly

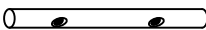
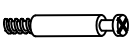


WARNING! :

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2. This product is for home use only and not intended for commercial establishments.

HARDWARE IDENTIFICATION

Z-B1 (BOX 1) - HARDWARE PACK IS LOCATED IN 461171 (B1)

1	BOLT 1 (M6 x 100mm - RBW)		22PCS
2	BOLT 2 (M6 x 70mm - RBW)		8PCS
3	BOLT 3 (M6 x 45mm - RBW)		8PCS
4	BOLT 4 (M6 x 30mm - RBW)		40PCS
5	BOLT 5 (M6 x 16mm - RBW)		20PCS
6	HEX HEAD SCREW (M6 x 28mm - RBW)		16PCS
7	FLAT HEAD SCREW (4.0 x 28mm - RBW)		44PCS
8	WOOD DOWEL (Ø10 x 30mm)		38PCS
9	BARREL NUT (M6 x 13mm - RBW)		30PCS
10	METAL PIN (Ø10 x 100mm - RBW)		8PCS
11	NUT (M6 - RBW)		28PCS
12	CAM NUT (Ø15 x 15mm - RBW)		8PCS
13	CAM BOLT (32mm - RBW)		8PCS
14	ALLEN WRENCH (M4 - BLK)		1PC

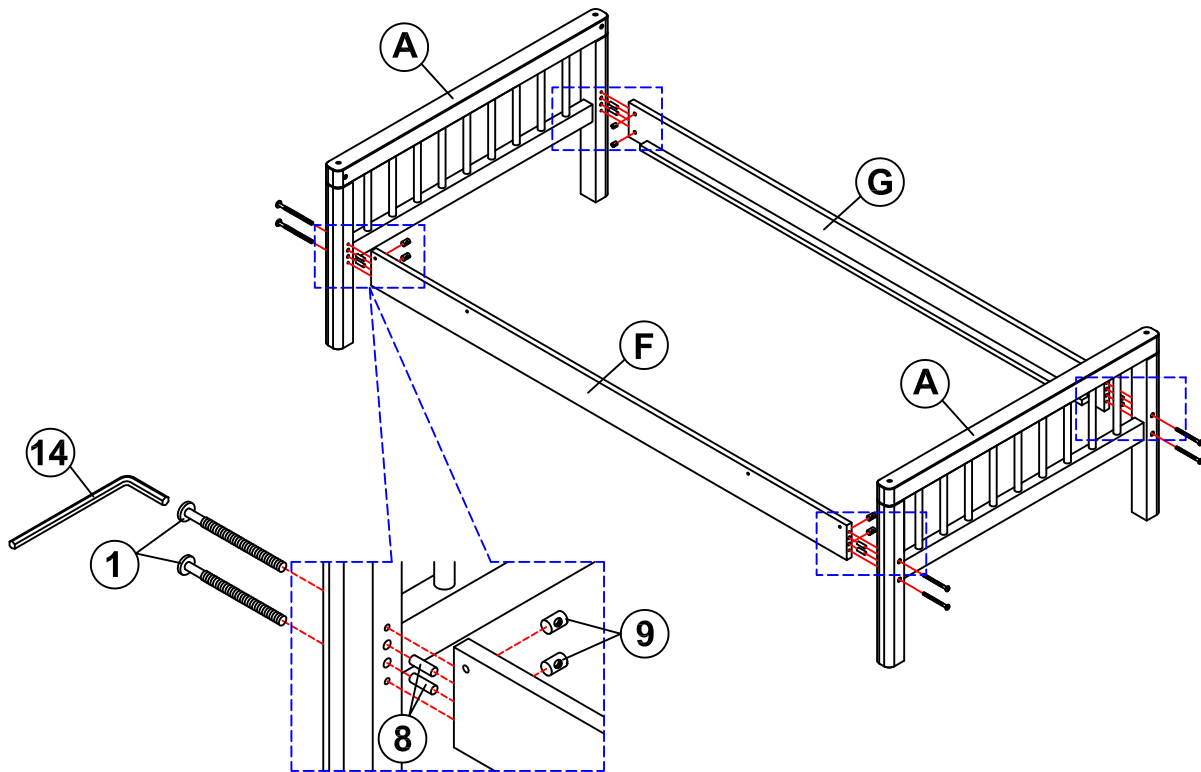
NOTE:

Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

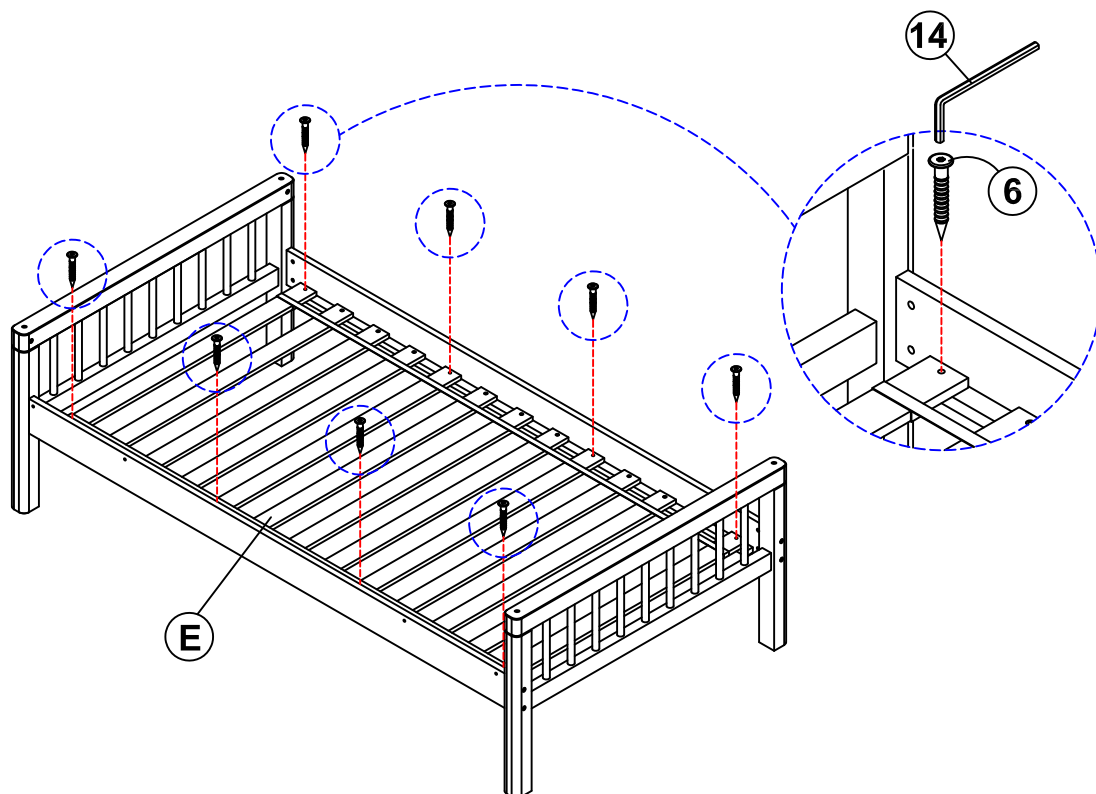
ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS FOR BUNK BED.

STEP 1



STEP 2

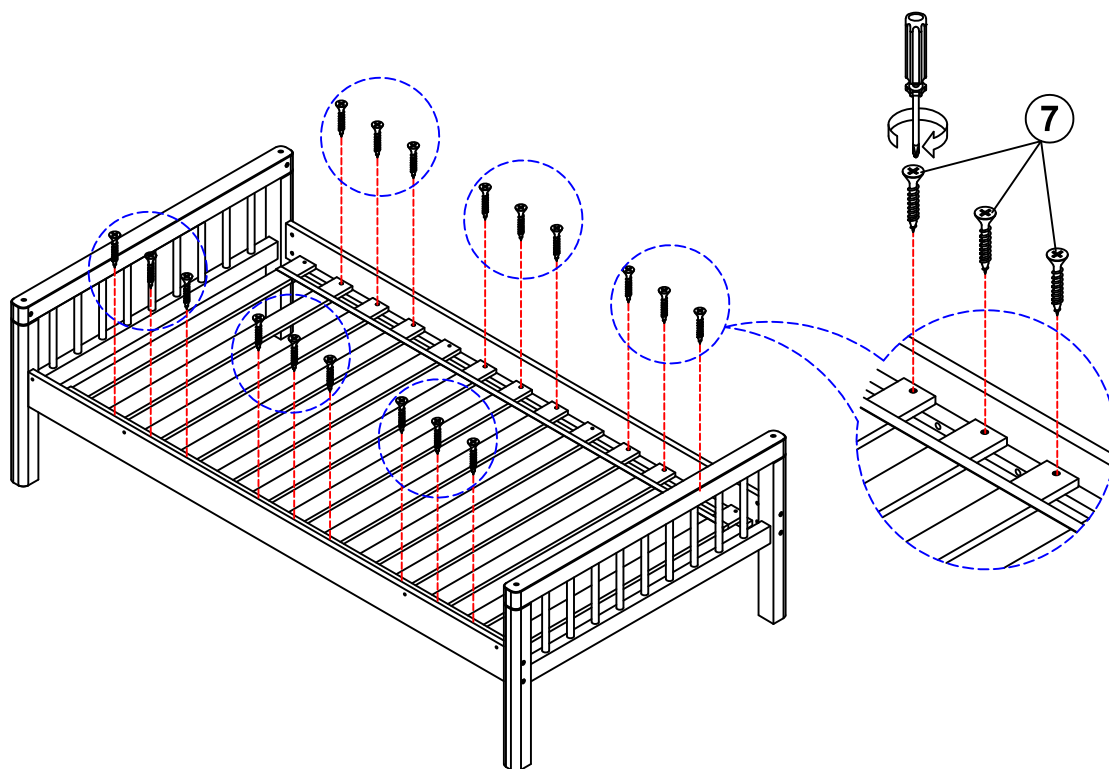


ITEM : **461171(B1&B2)**

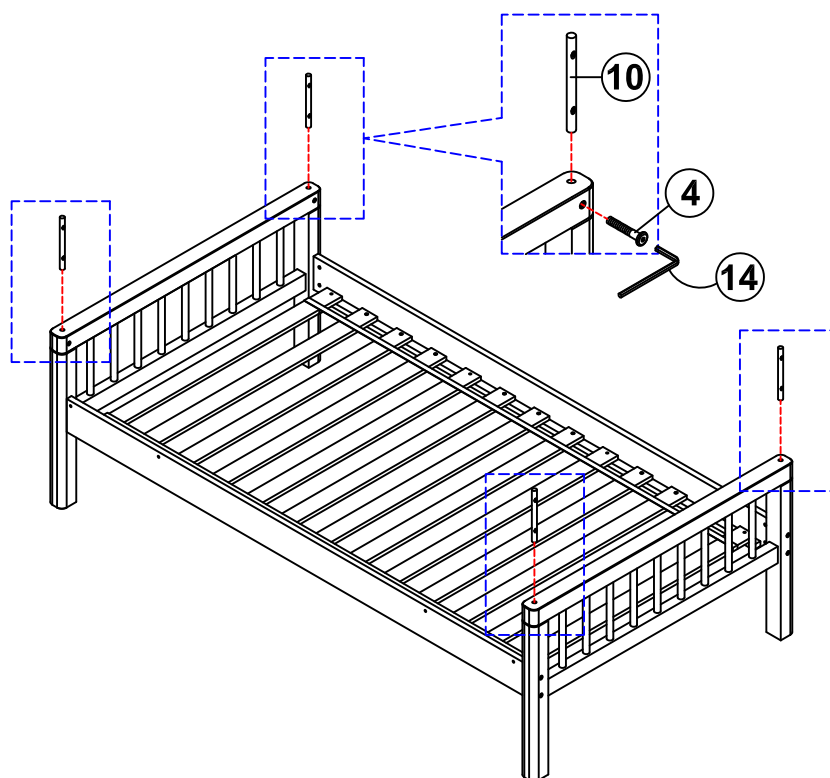


ASSEMBLY INSTRUCTIONS

STEP 3

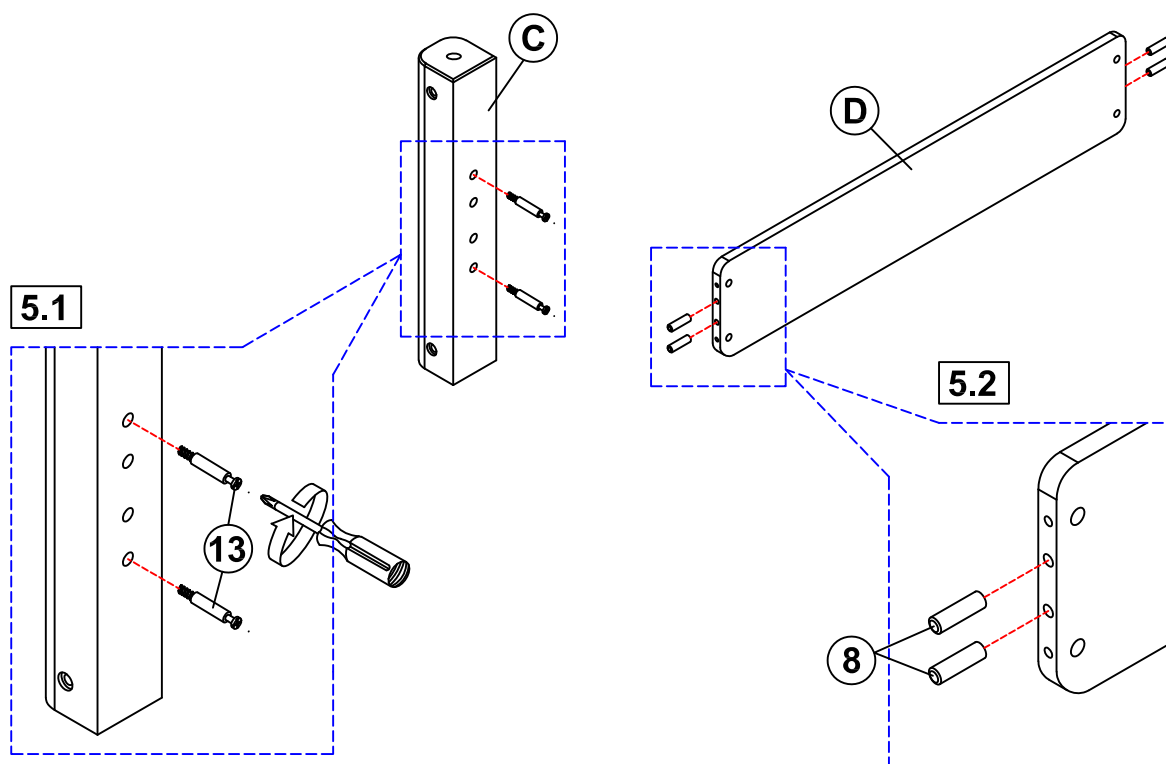


STEP 4

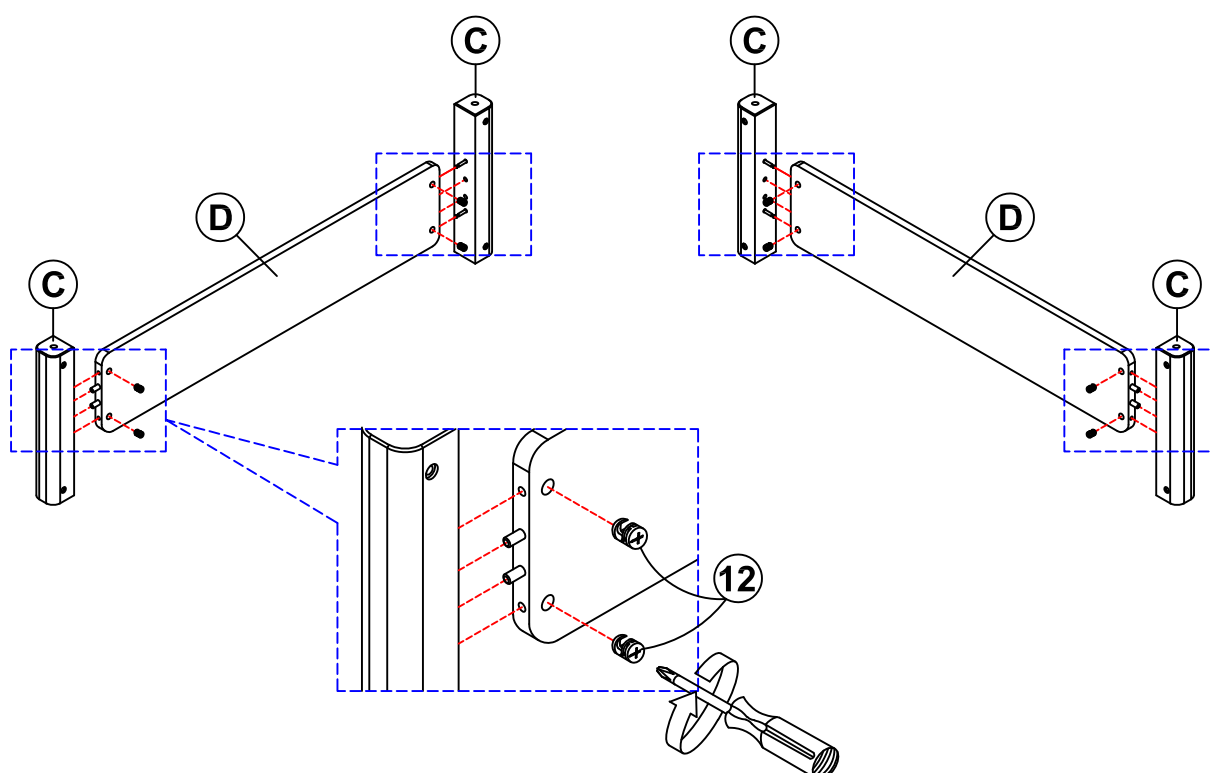


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 5



STEP 6

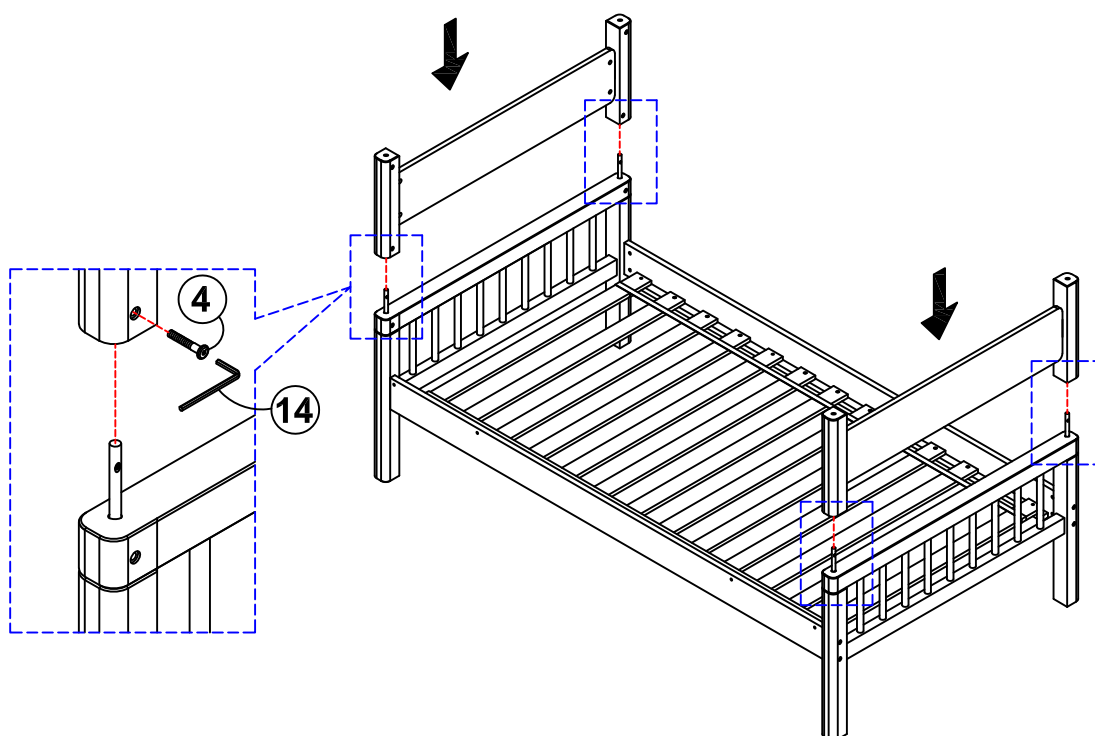


ITEM : **461171(B1&B2)**

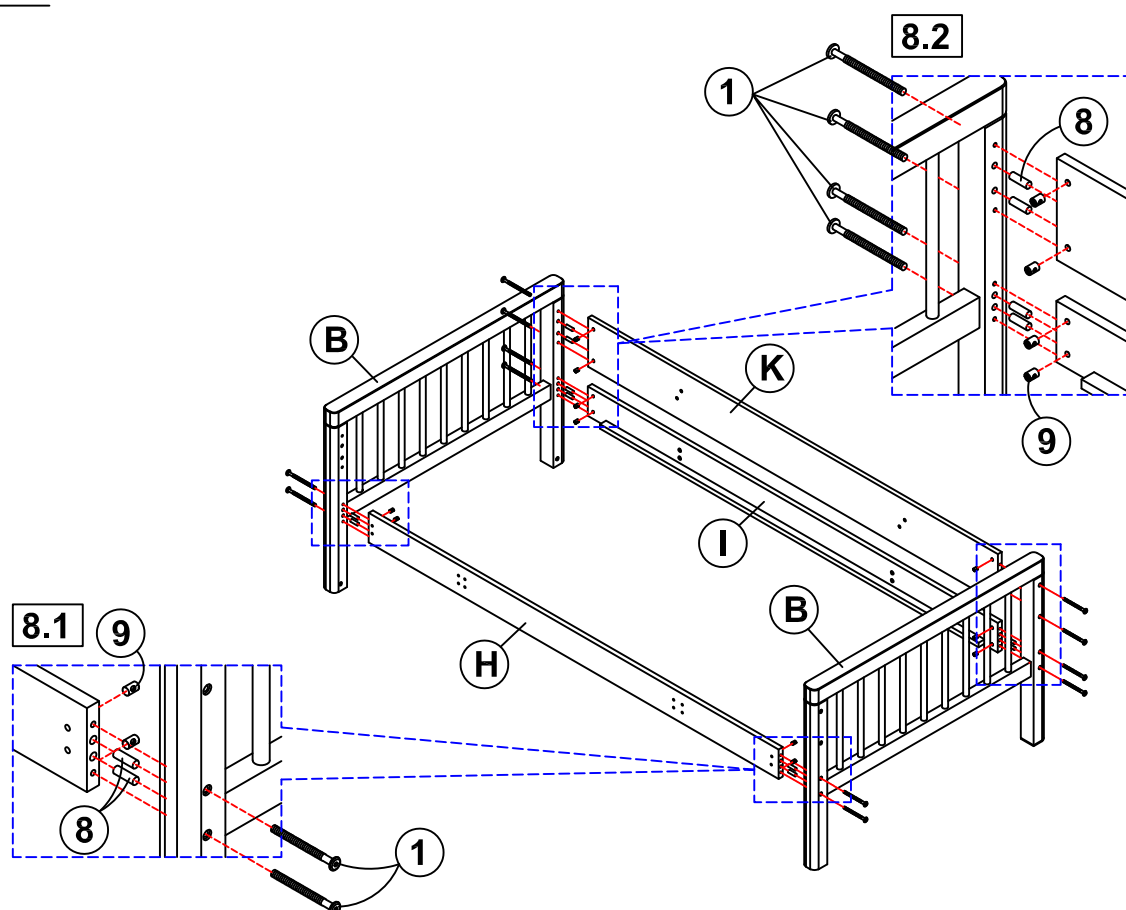


ASSEMBLY INSTRUCTIONS

STEP 7



STEP 8

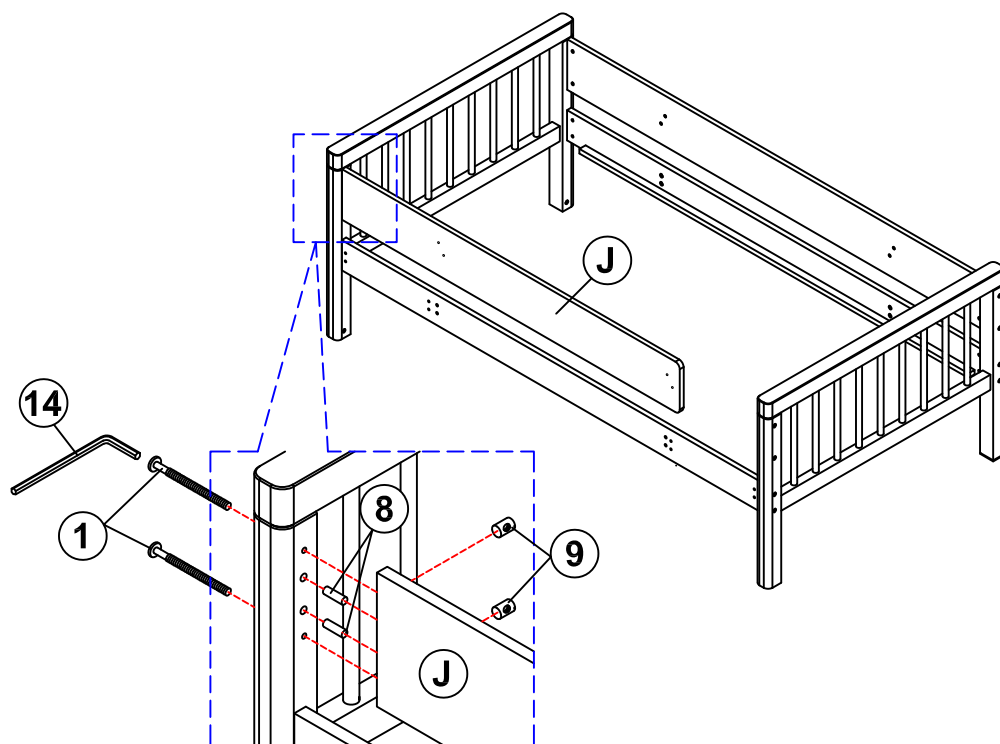


ITEM : **461171(B1&B2)**



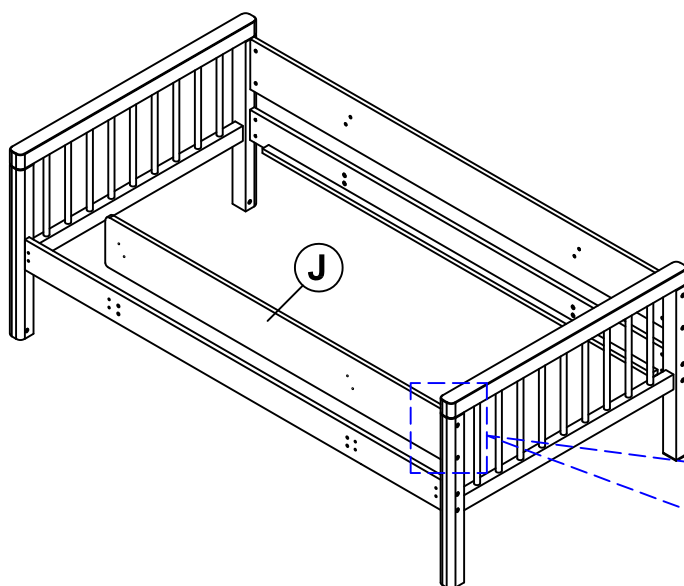
ASSEMBLY INSTRUCTIONS

STEP 9A



With the stairs assembled
on the right.

STEP 9B



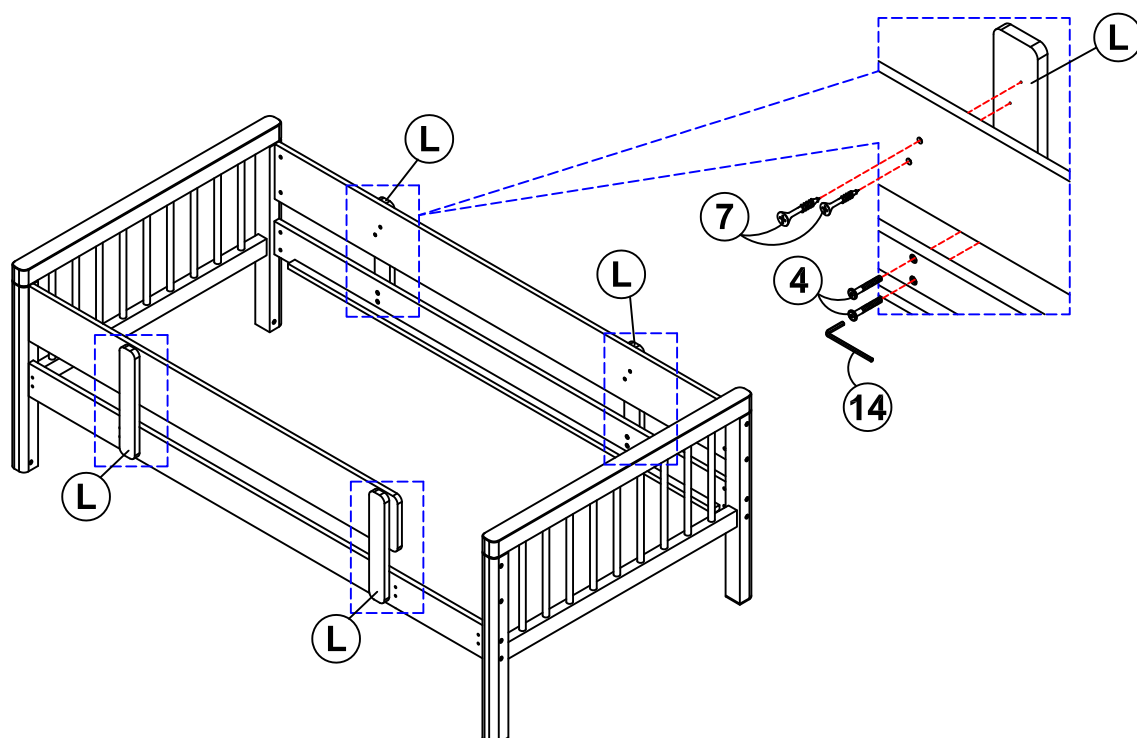
With the stairs assembled
on the left.

ITEM : **461171(B1&B2)**

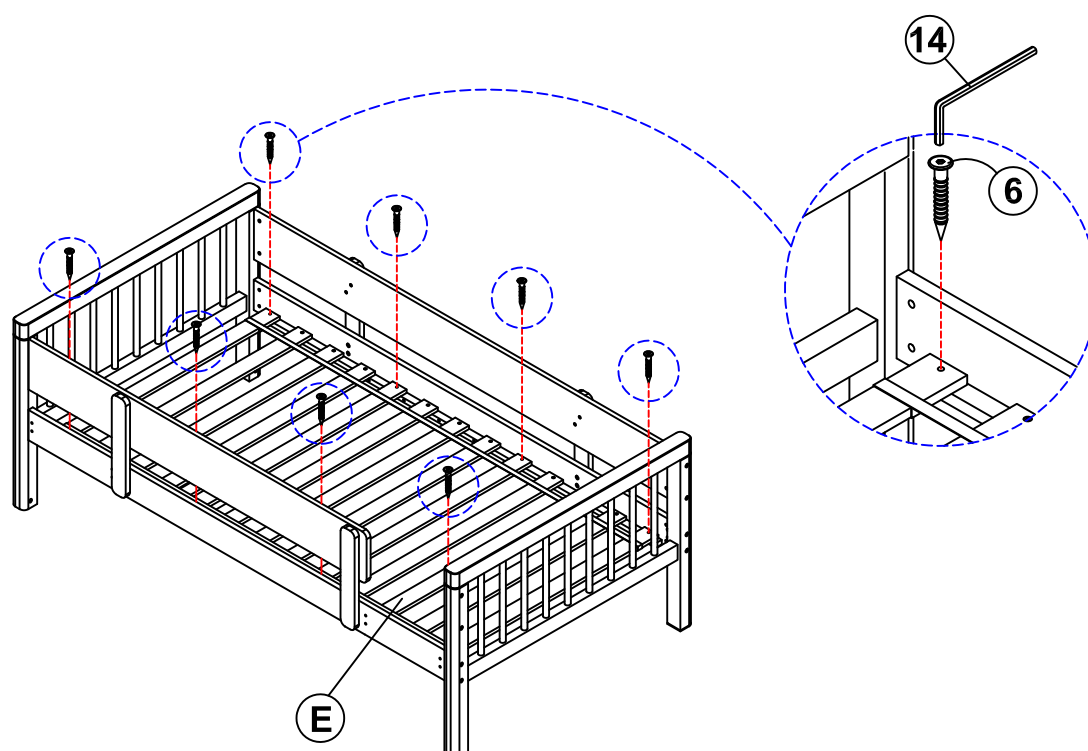


ASSEMBLY INSTRUCTIONS

STEP 10



STEP 11

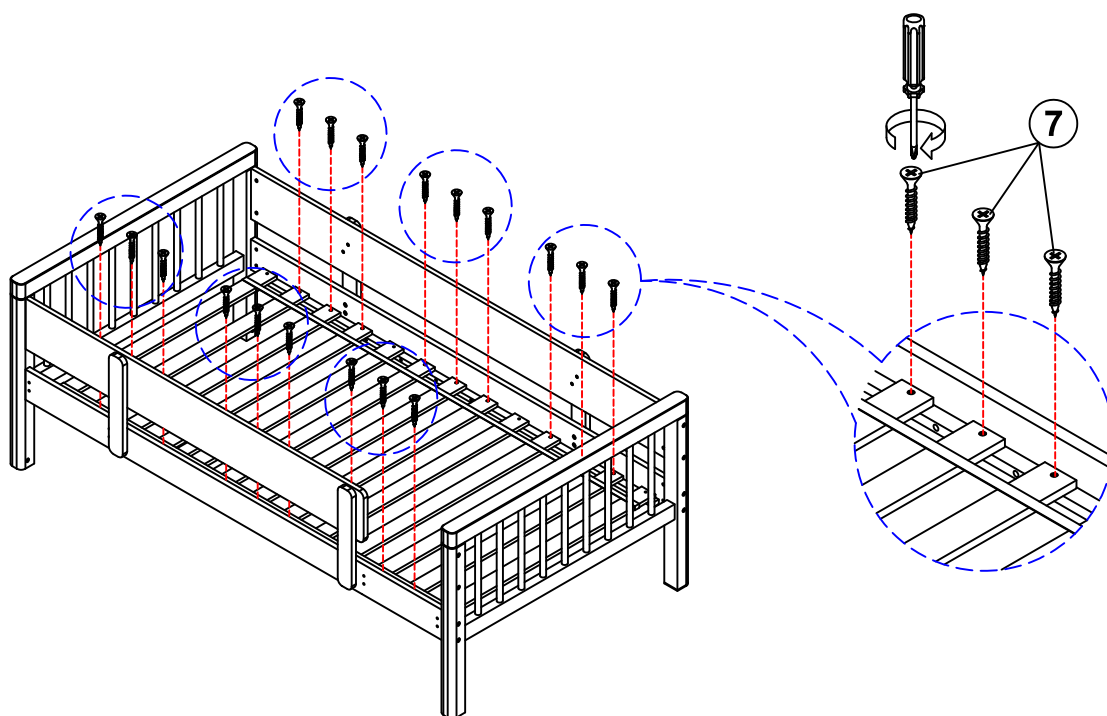


ITEM : **461171(B1&B2)**

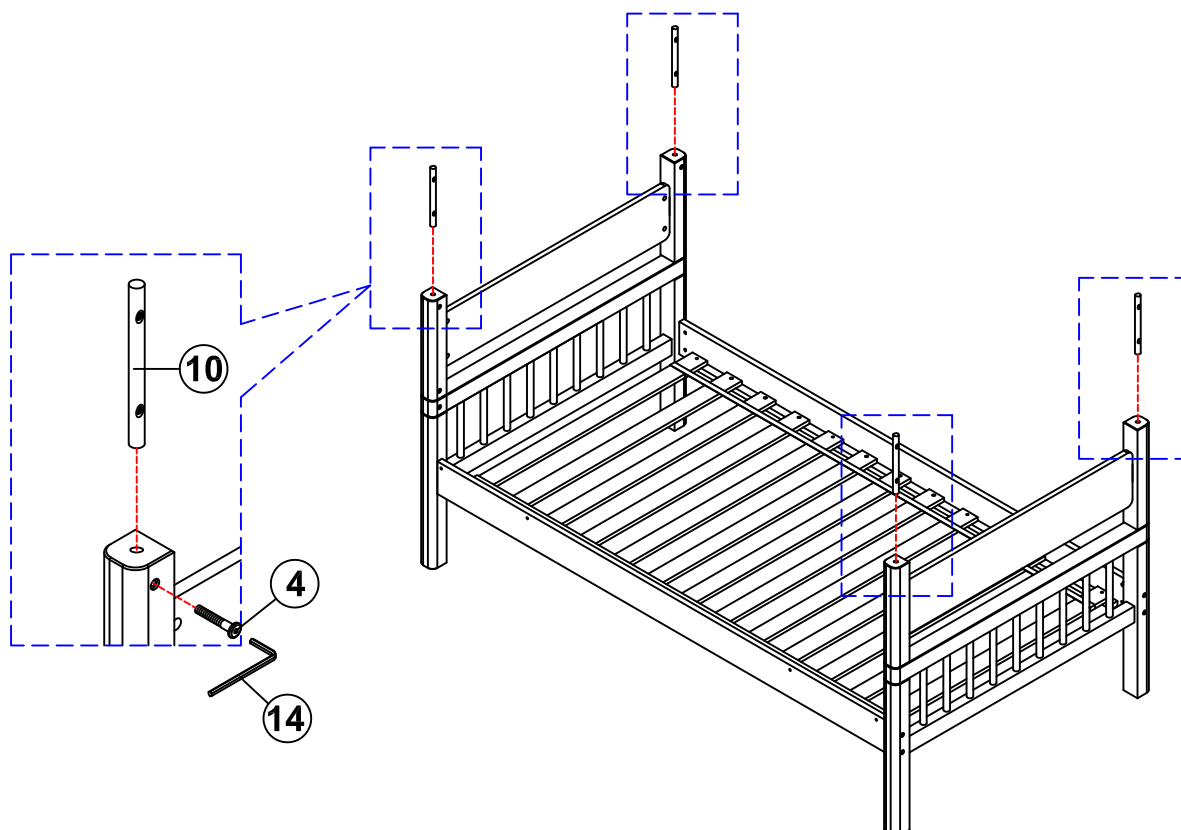


ASSEMBLY INSTRUCTIONS

STEP 12



STEP 13

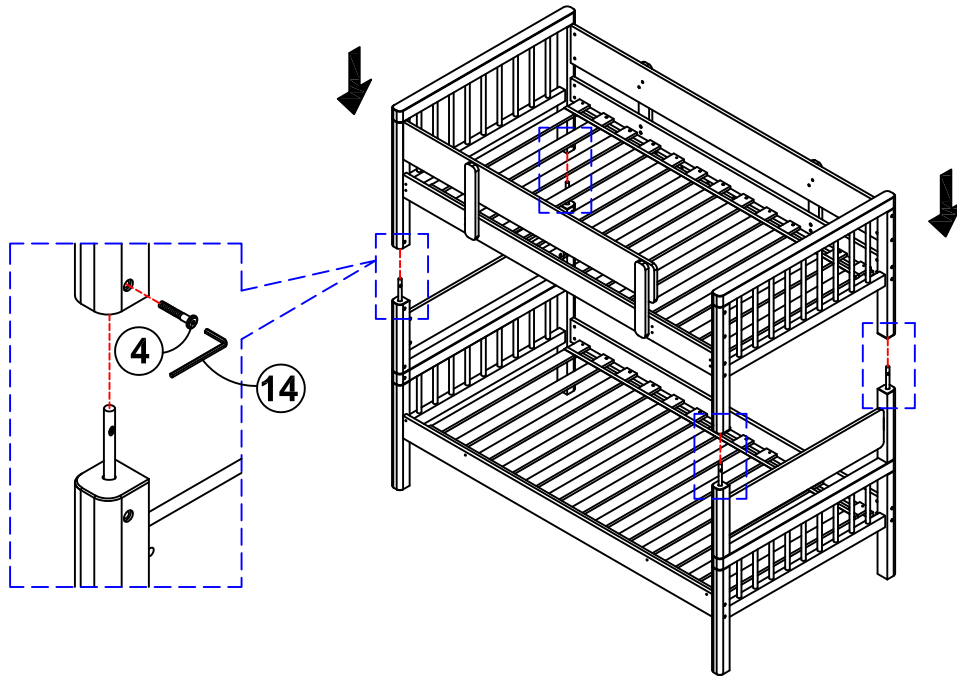


ITEM : **461171(B1&B2)**

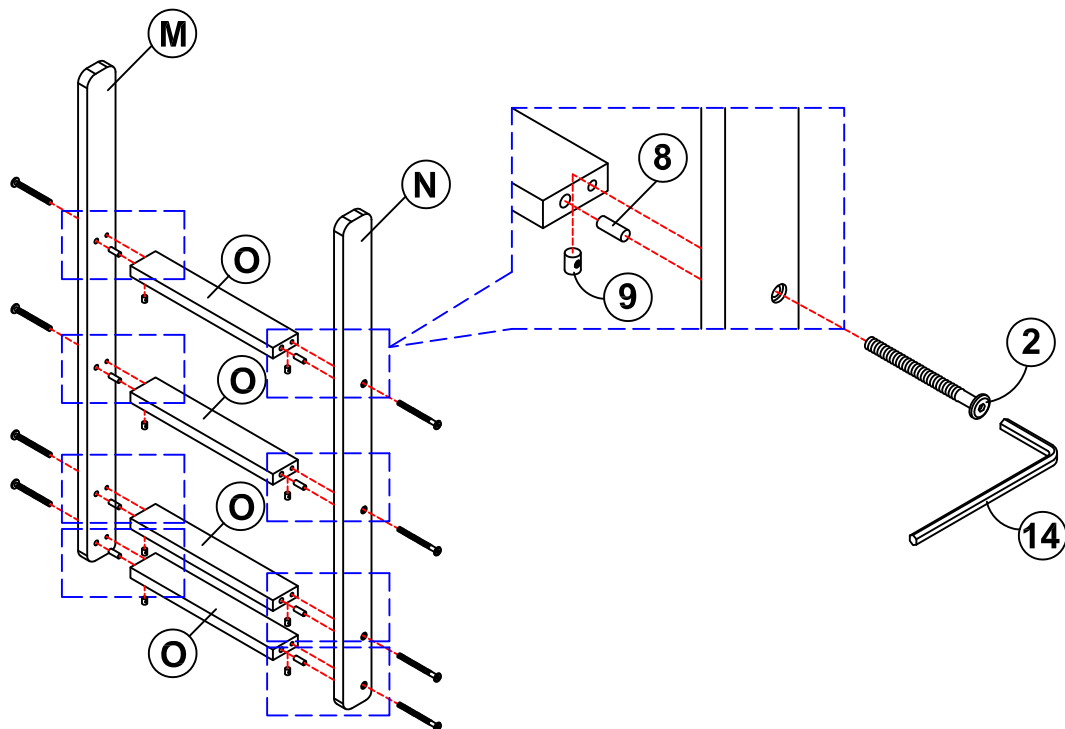


ASSEMBLY INSTRUCTIONS

STEP 14



STEP 15

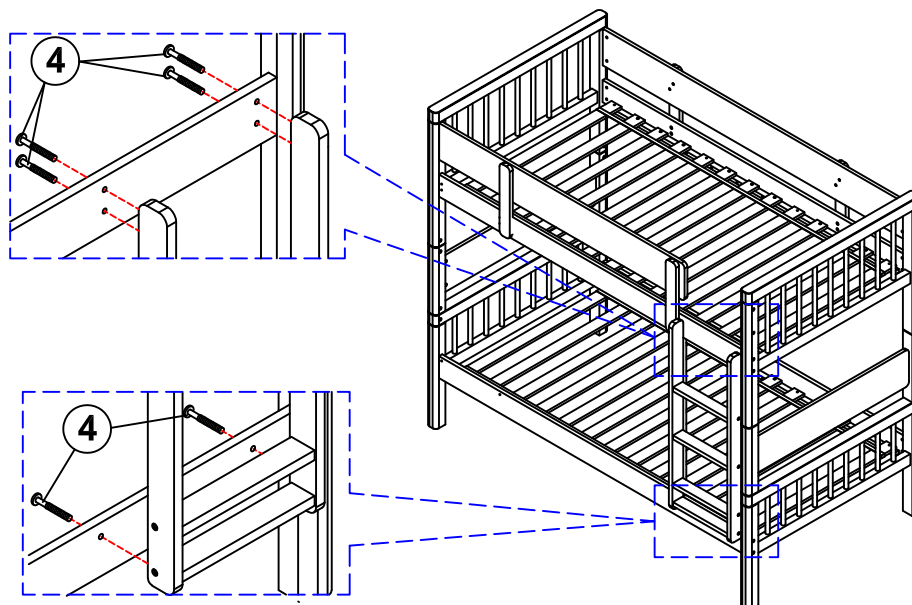


ITEM : **461171(B1&B2)**

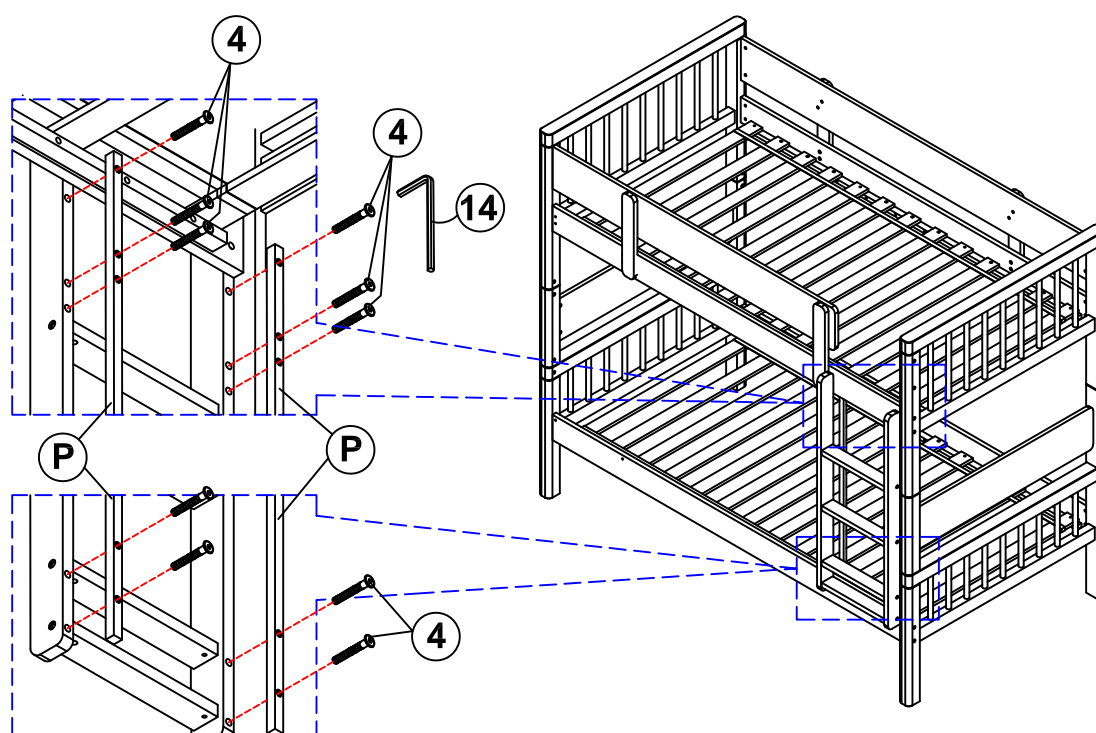


ASSEMBLY INSTRUCTIONS

STEP 16



STEP 17

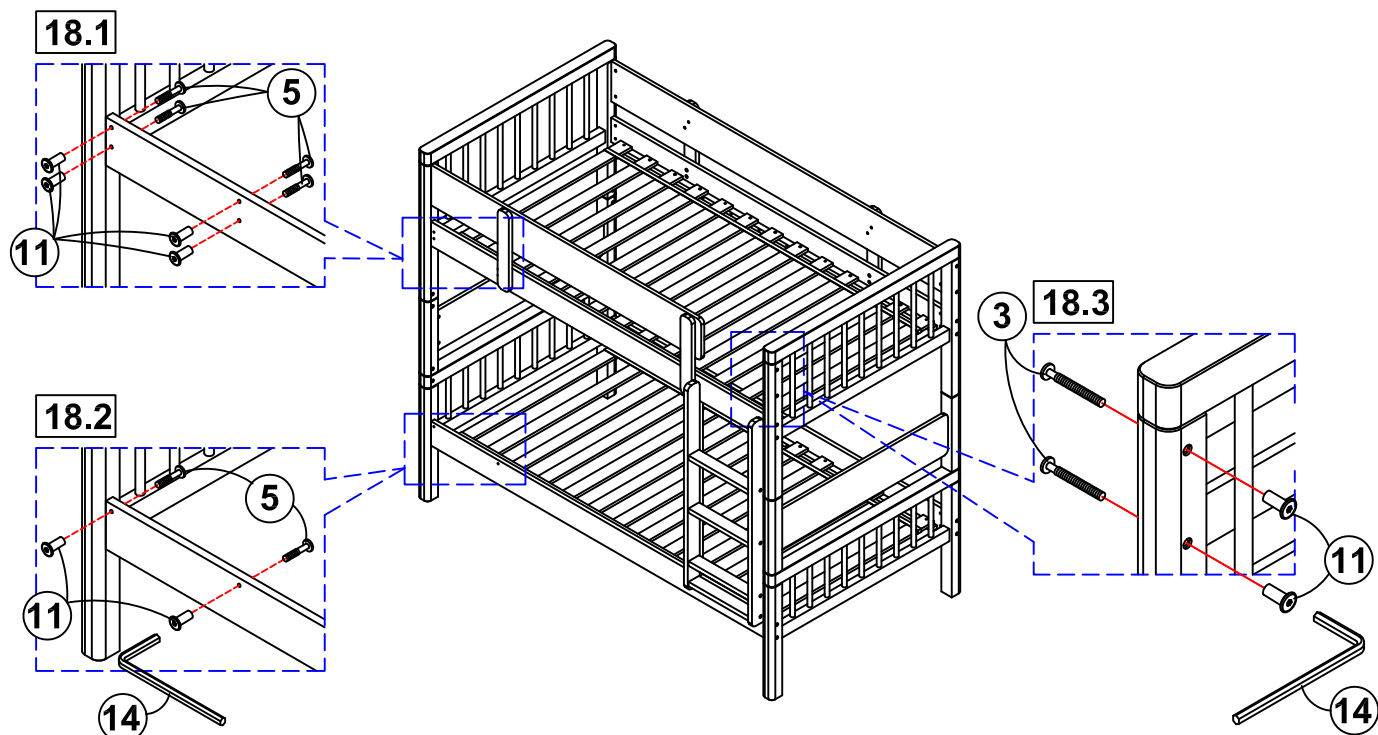


ITEM : **461171(B1&B2)**



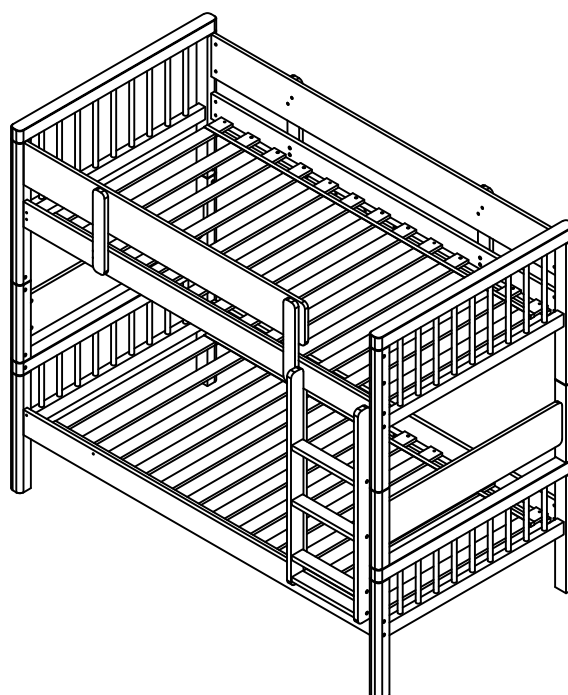
ASSEMBLY INSTRUCTIONS

STEP 18



STEP 19

COMPLETE ASSEMBLY FOR BUNK BED.



ITEM : 461171(B1&B2)

ASSEMBLY INSTRUCTIONS



SIZE OF MATTRESS

The length and width of the bunk mattress are as follow :

	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
Upper bunk	74" - 75"	37 1/2" - 38 1/2"	6" Maximum
Lower bunk	74" - 75"	37 1/2" - 38 1/2"	6" Maximum

Ensure thickness of mattress does not exceed 6" and there must be at least 5" from mattress sleeping surface to top edge of guardrail.



SAFETY WARNING



1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress or mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be at least 5 in. (127 mm) below the upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on upper bunk.
6. Periodically check and ensure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a night light may provide added safety precaution for a child using the upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If the bunk bed will be placed next to the wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattresses is prohibited.
13. Keep these instructions for future reference.

STRANGULATION HAZARD

14. Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to hooks, belts and jump ropes.

REPLACEMENT PART :

Replacement part, including additional guardrails may be obtained from any COASTER Furniture Dealer.

ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS



 WARNING
TO PREVENT SERIOUS OR FATAL INJURY

1. When using beds as bunk beds, the ladder **MUST** be securely attached to the upper bunk rail at all times.
2. When using the beds as two (2) separate floor-standing beds, the ladder **MUST** be stored in a separate location where children cannot use the ladder in any manner.
3. **DO NOT** use, nor permit children to use, the ladder in any manner whatsoever, other than to access the top unit when used as bunk beds, and only if the ladder is securely attached to the top bunk rail, as set forth in the instructions.
4. Any misuse or unauthorized use of the ladder could result in serious or fatal injury.
5. Failure to follow the above **WARNING**, and/or failure to follow assembly instructions completely, will void any and all liability of COASTER COMPANY OF AMERICA for damages and injury to persons and property.

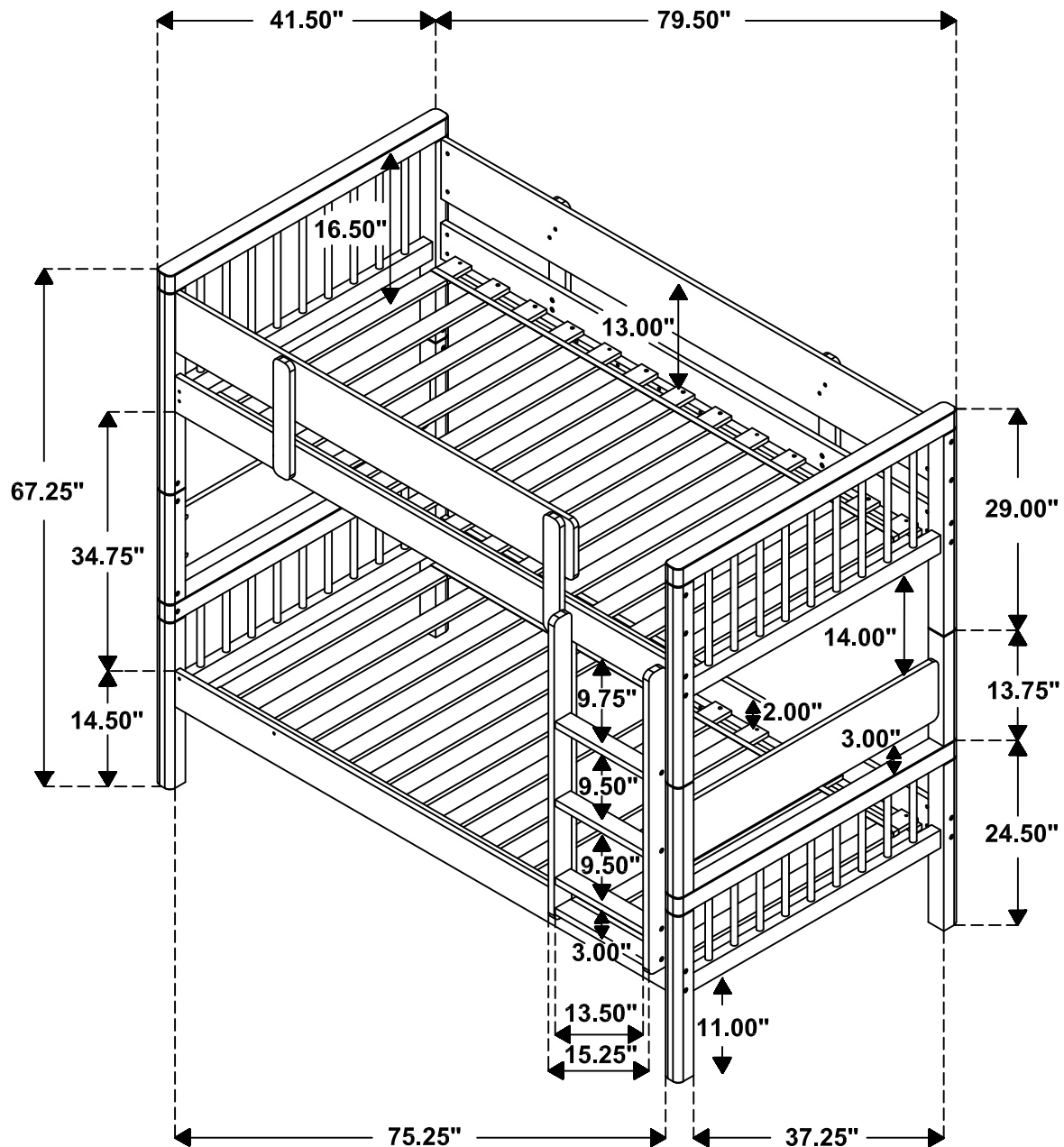


Coasterfurniture.com | 877- COASTER (262-7837)

ITEM : **461171(B1&B2)**



Inner Size : 75.25"W X 38.50"D



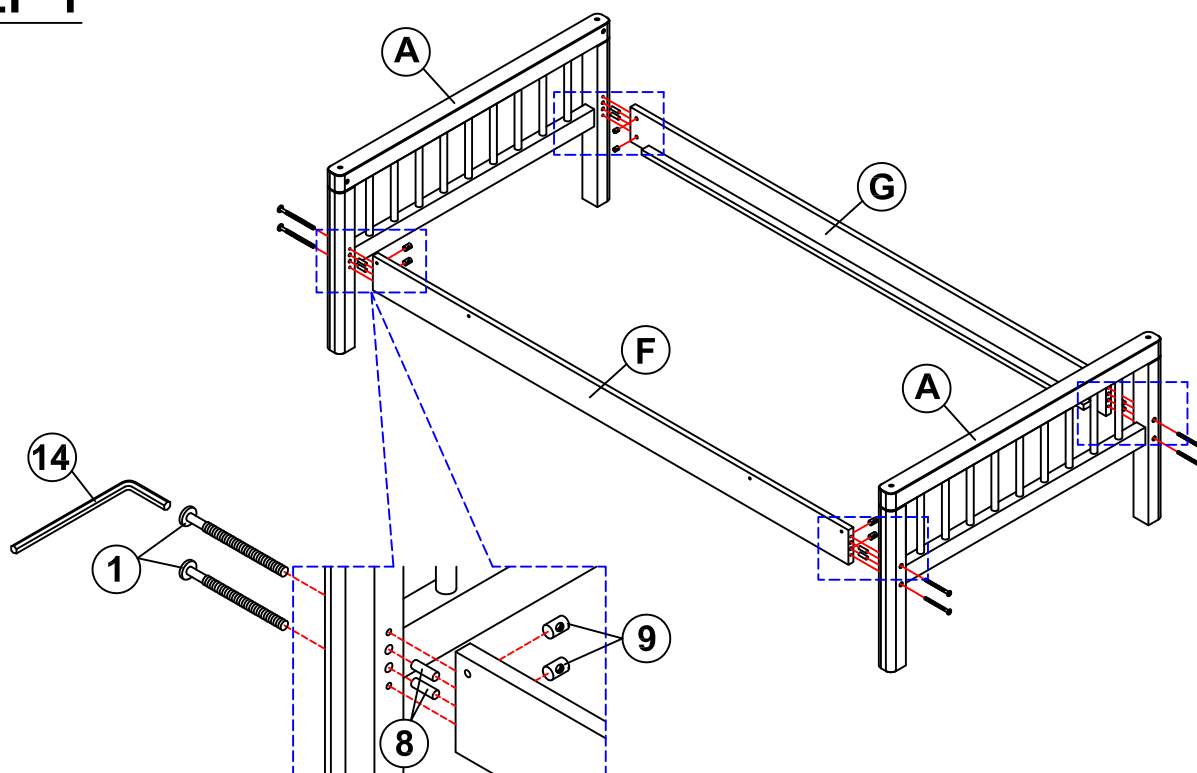
Note : Dimension tolerance $\pm 5\%$

ITEM : **461171(B1&B2)**

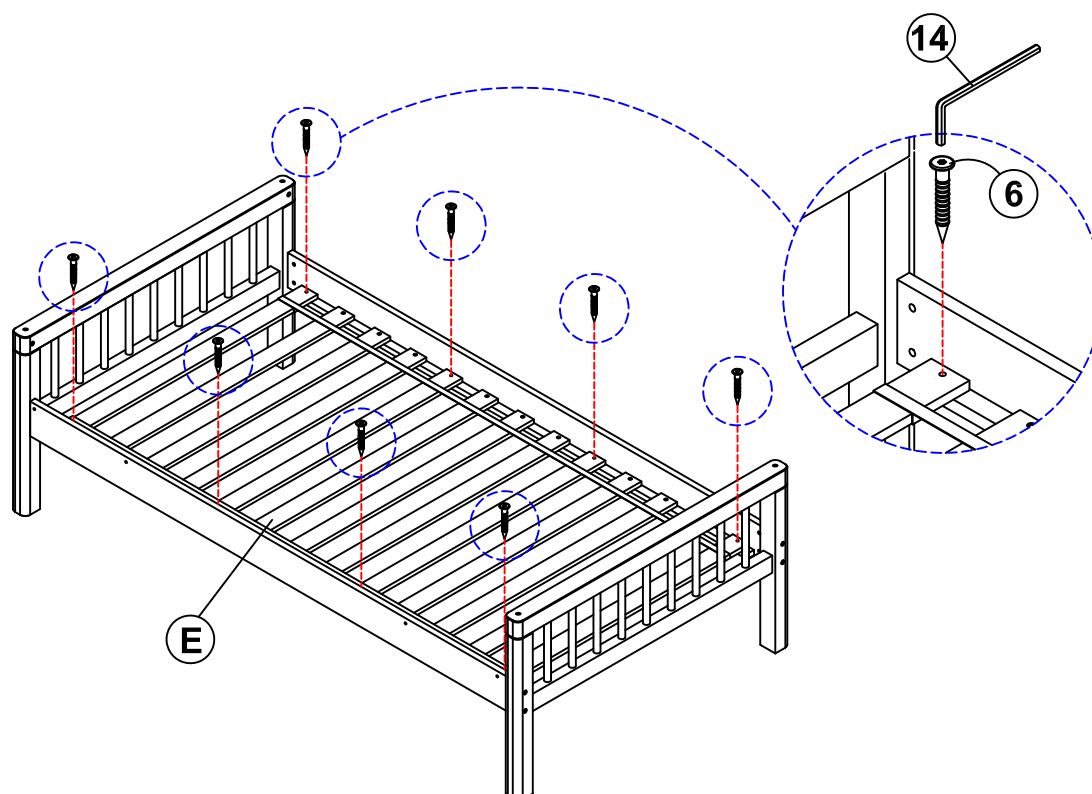
COASTER
FINE FURNITURE

ASSEMBLY INSTRUCTIONS FOR KIDS LOFT + SINGLE BED.

STEP 1



STEP 2

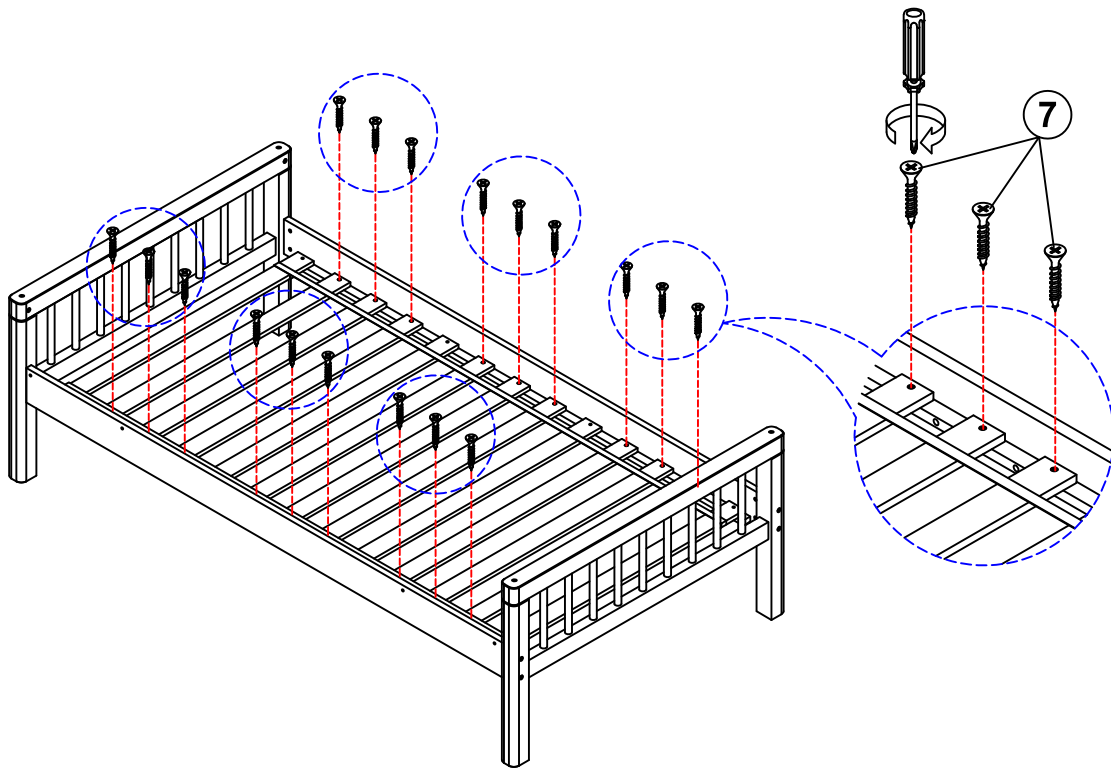


ITEM : **461171(B1&B2)**

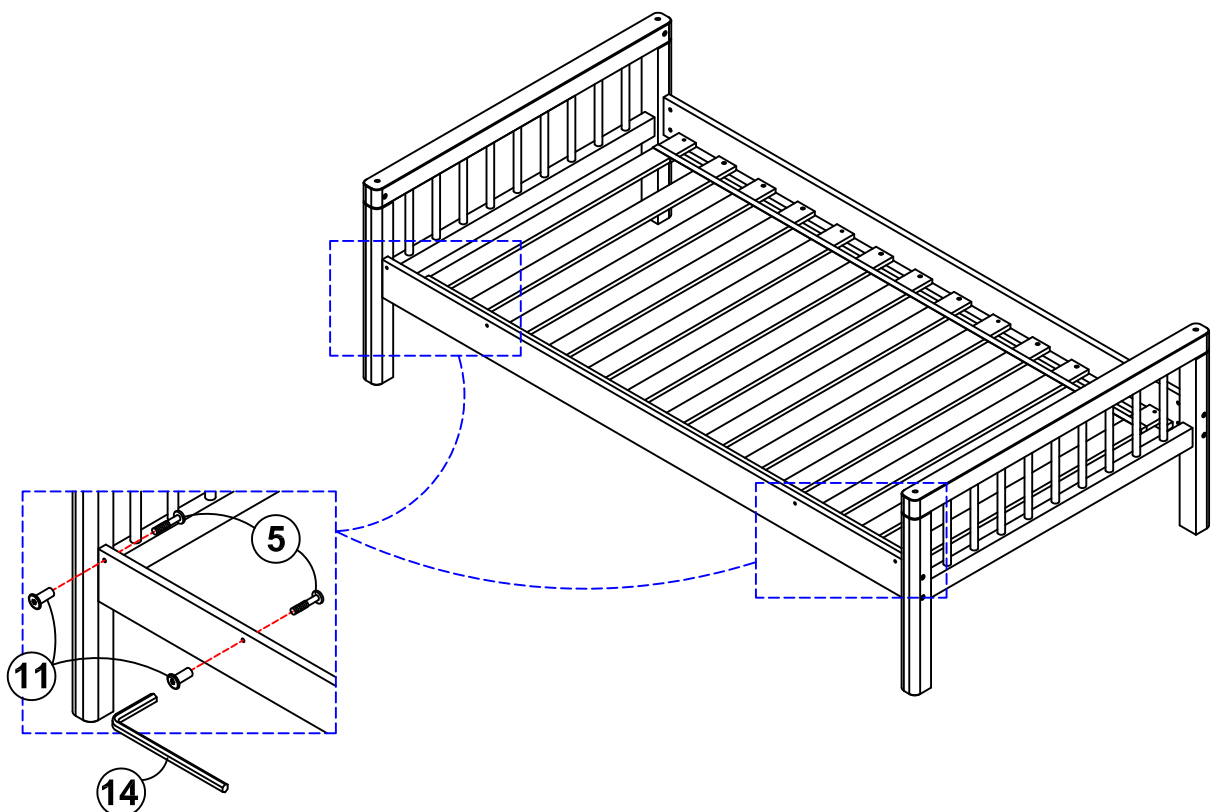


ASSEMBLY INSTRUCTIONS

STEP 3

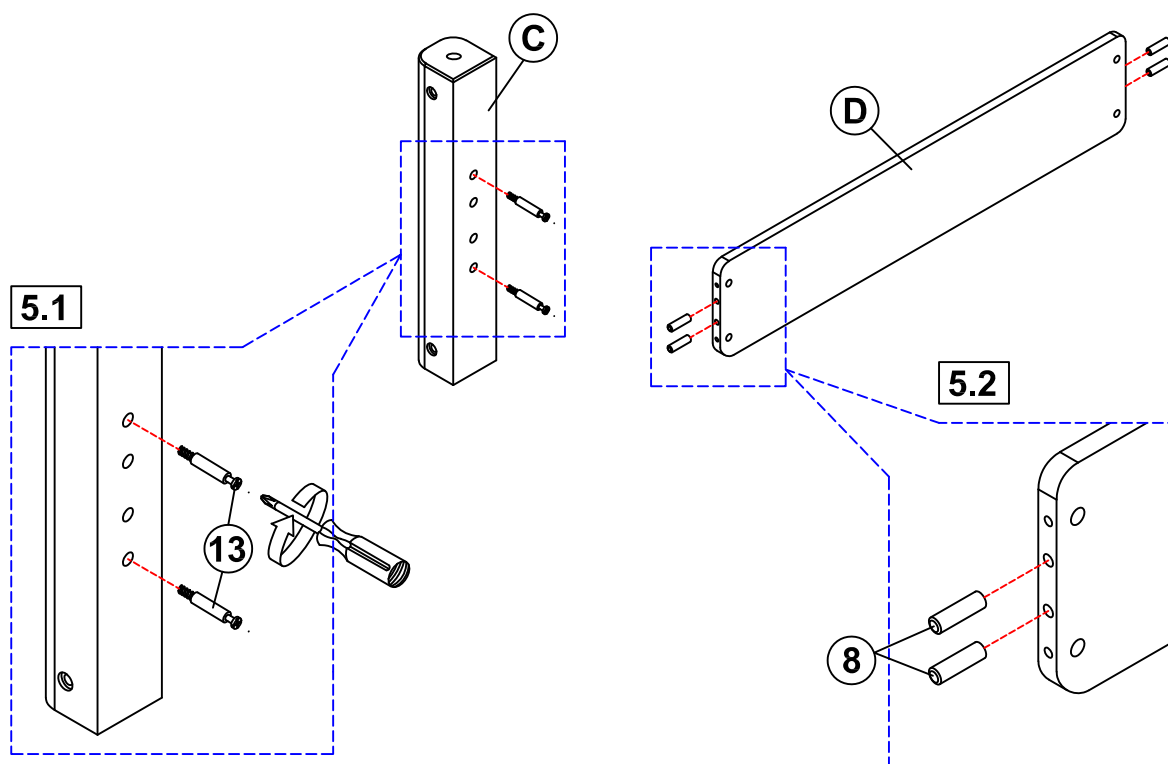


STEP 4

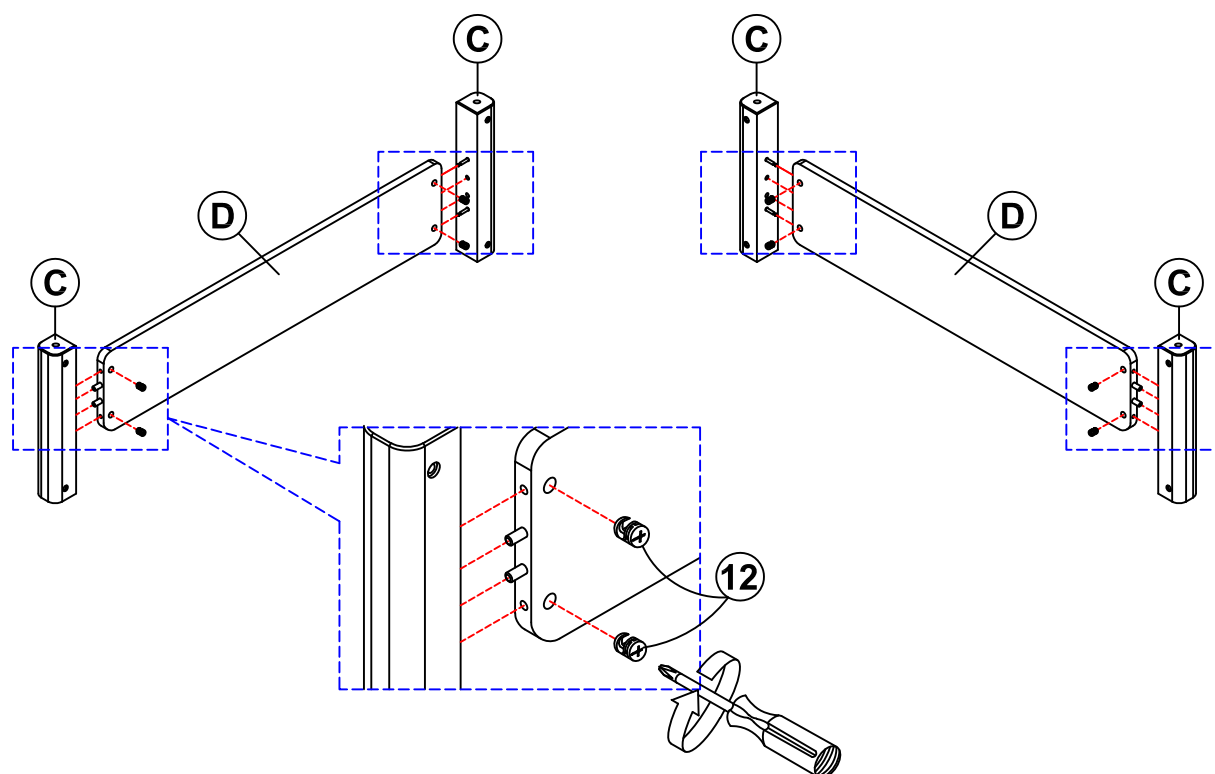


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 5

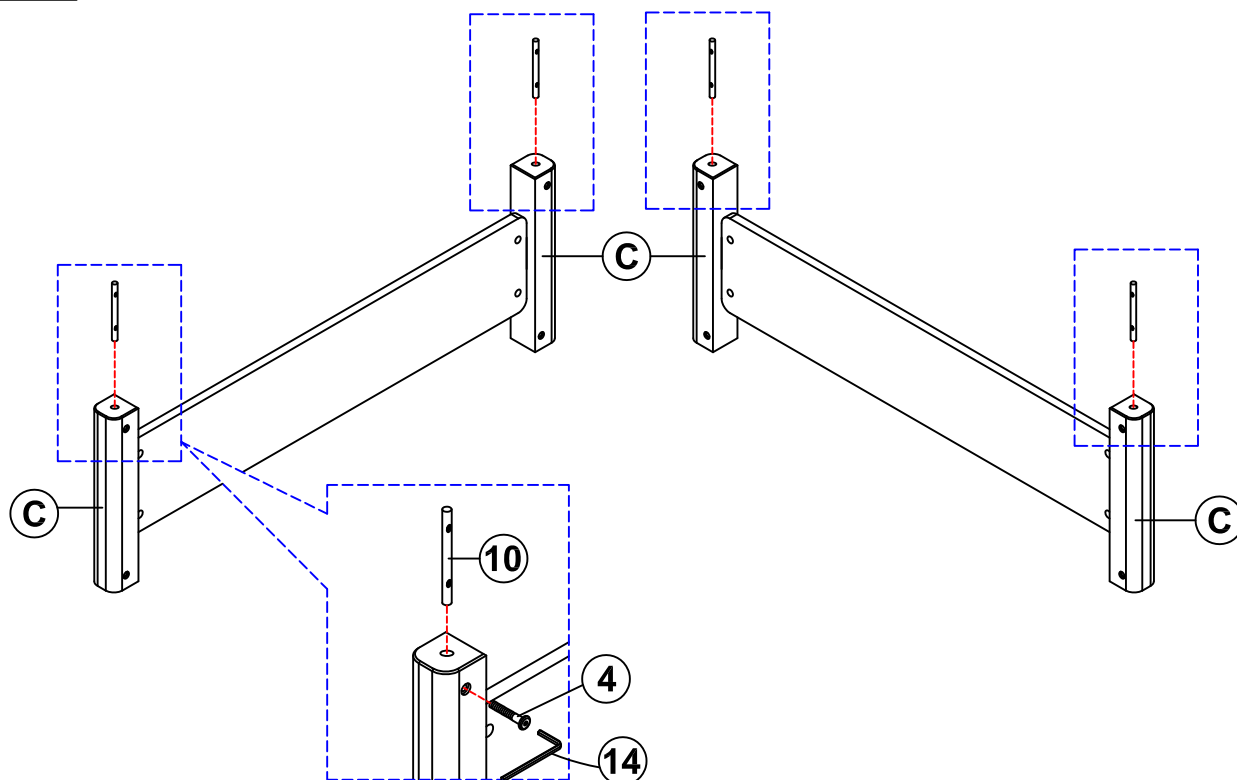


STEP 6

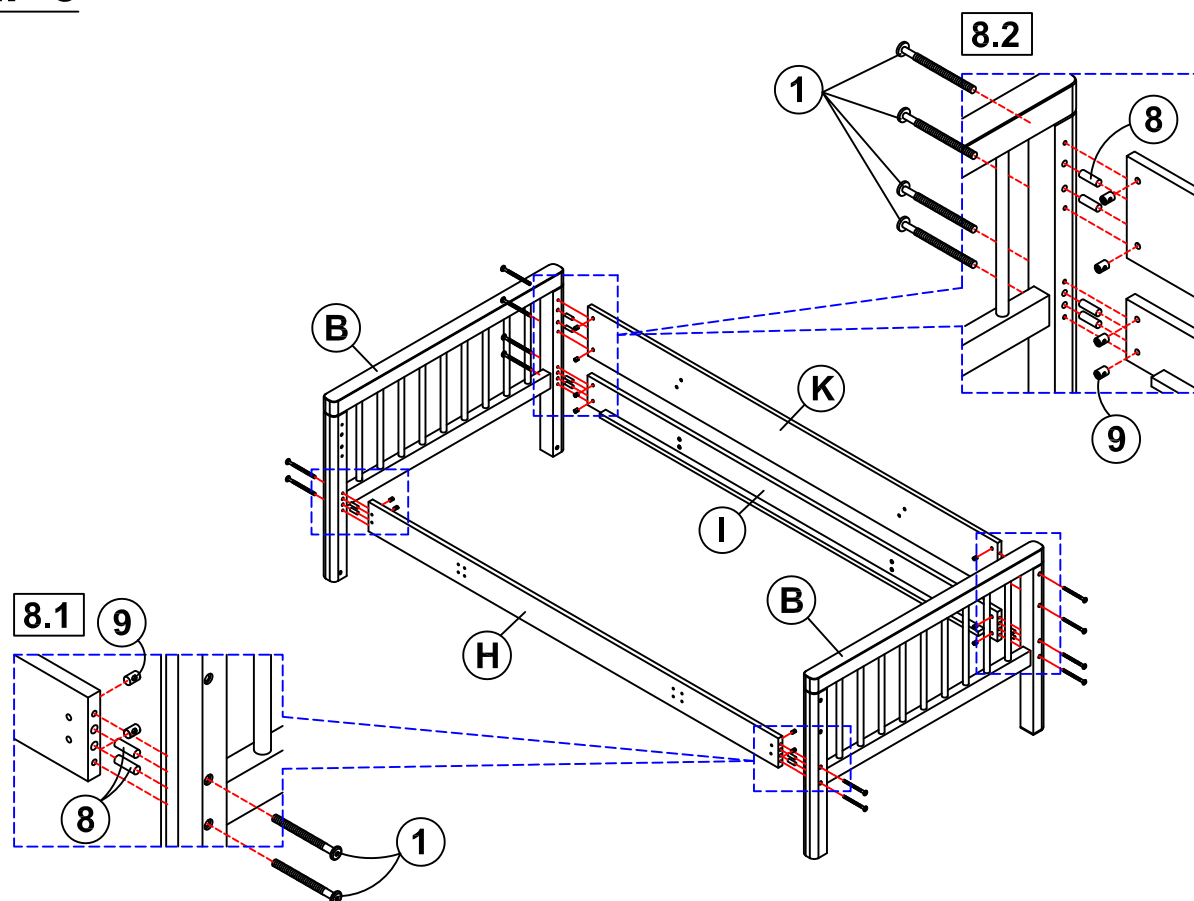


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 7



STEP 8

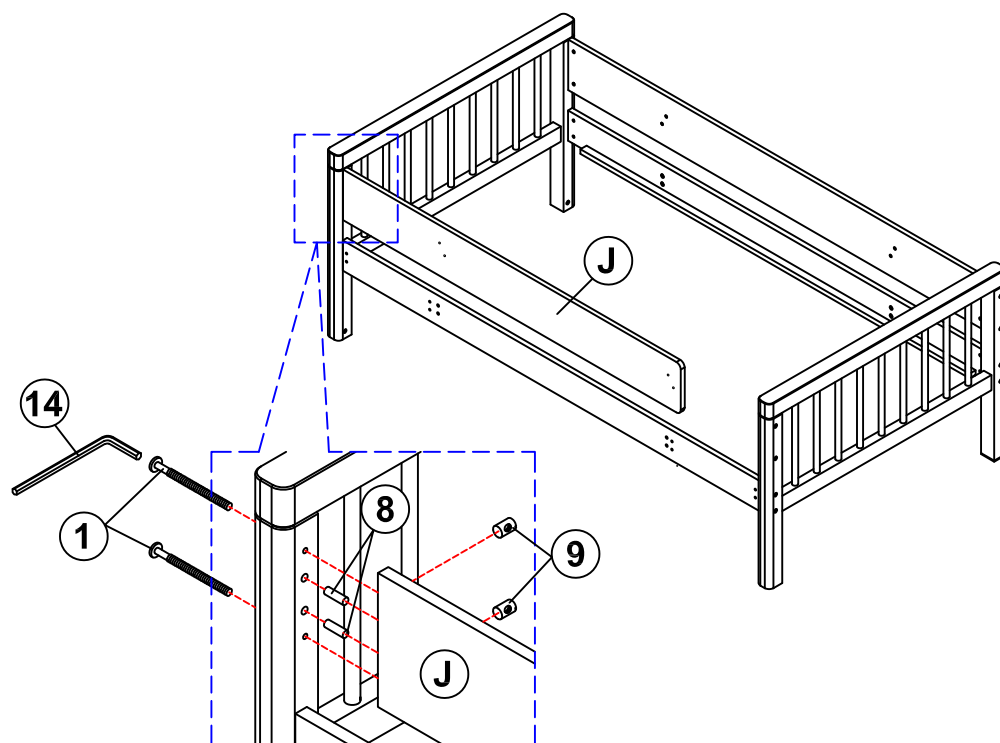


ITEM : **461171(B1&B2)**



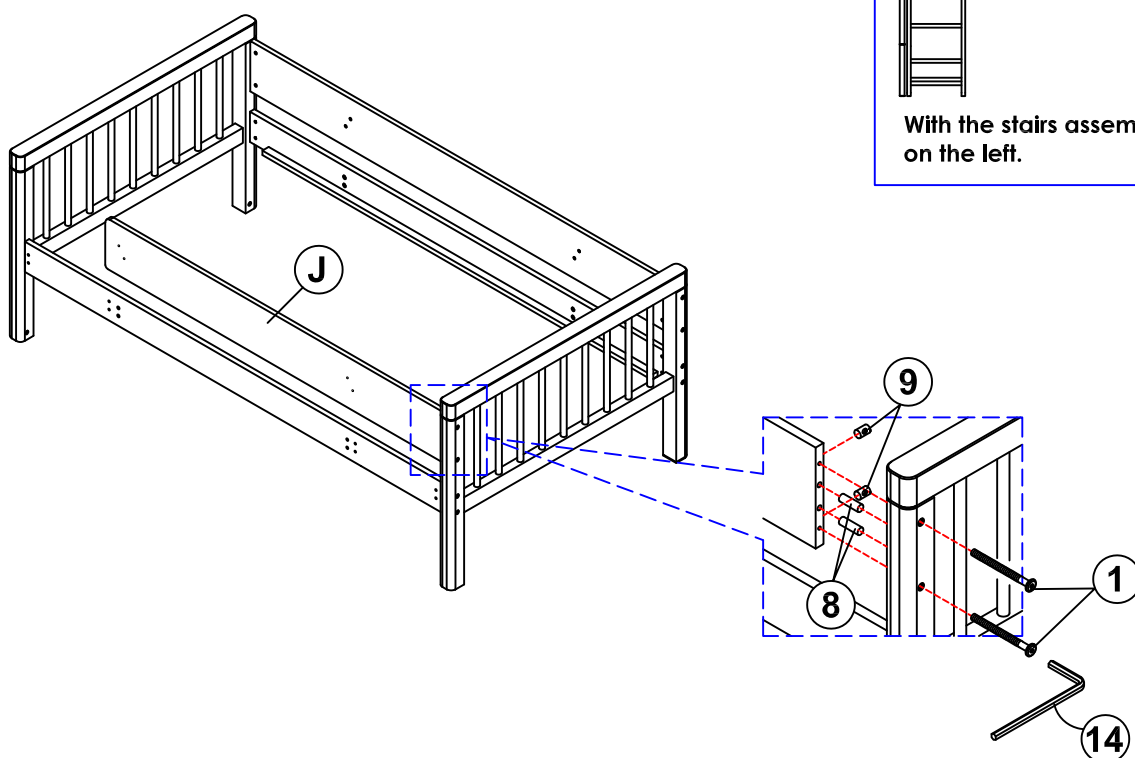
ASSEMBLY INSTRUCTIONS

STEP 9A



With the stairs assembled
on the right.

STEP 9B



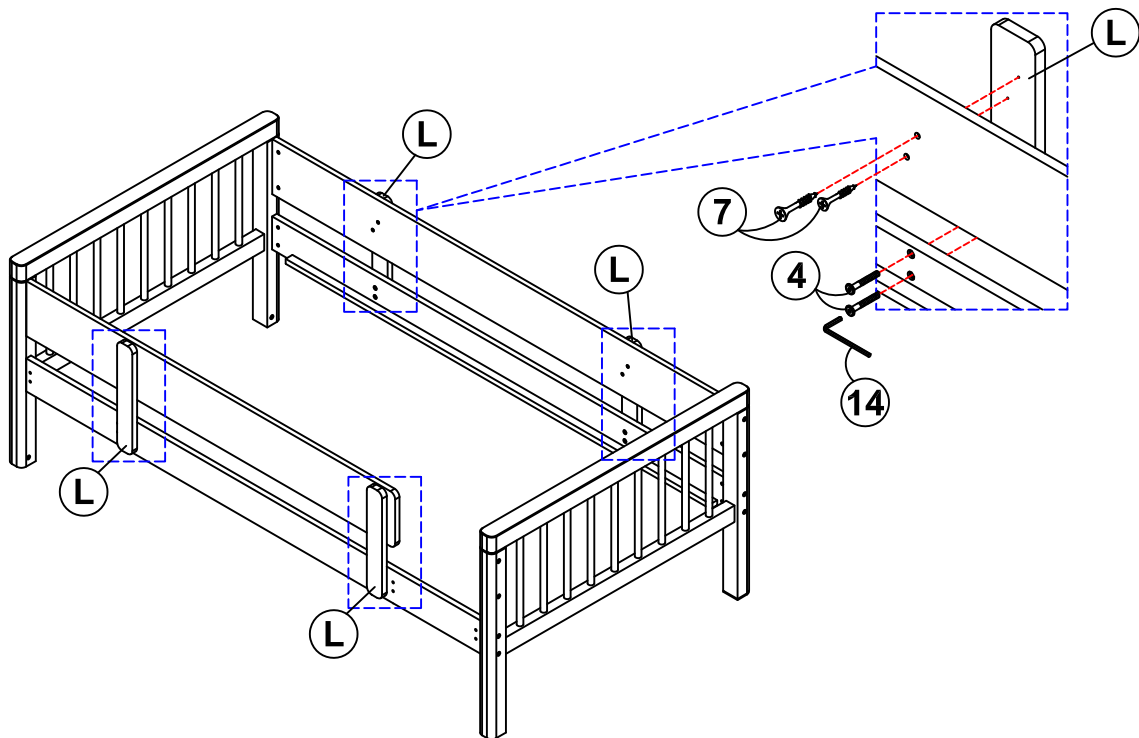
With the stairs assembled
on the left.

ITEM : **461171(B1&B2)**

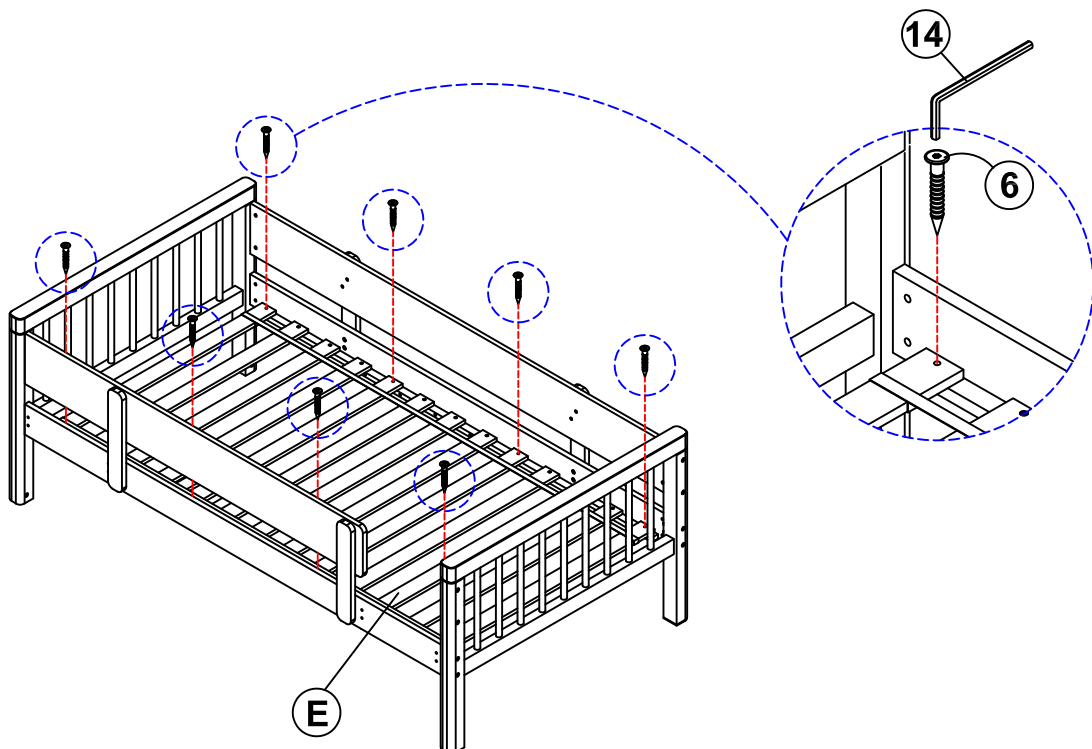


ASSEMBLY INSTRUCTIONS

STEP 10



STEP 11

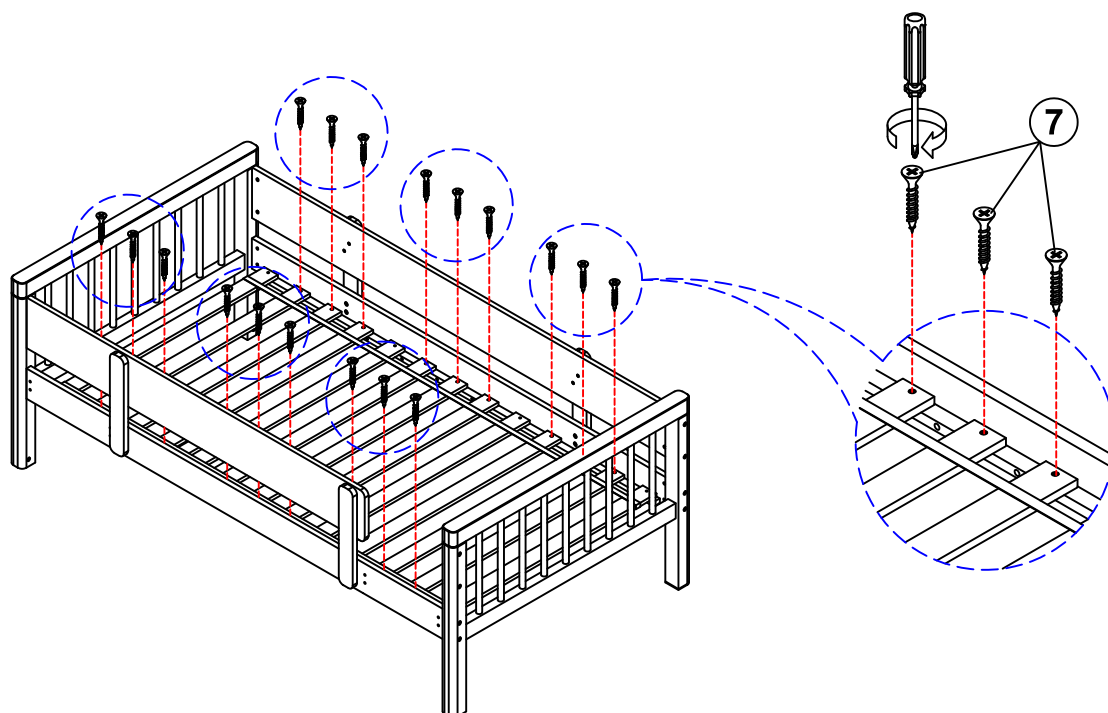


ITEM : **461171(B1&B2)**

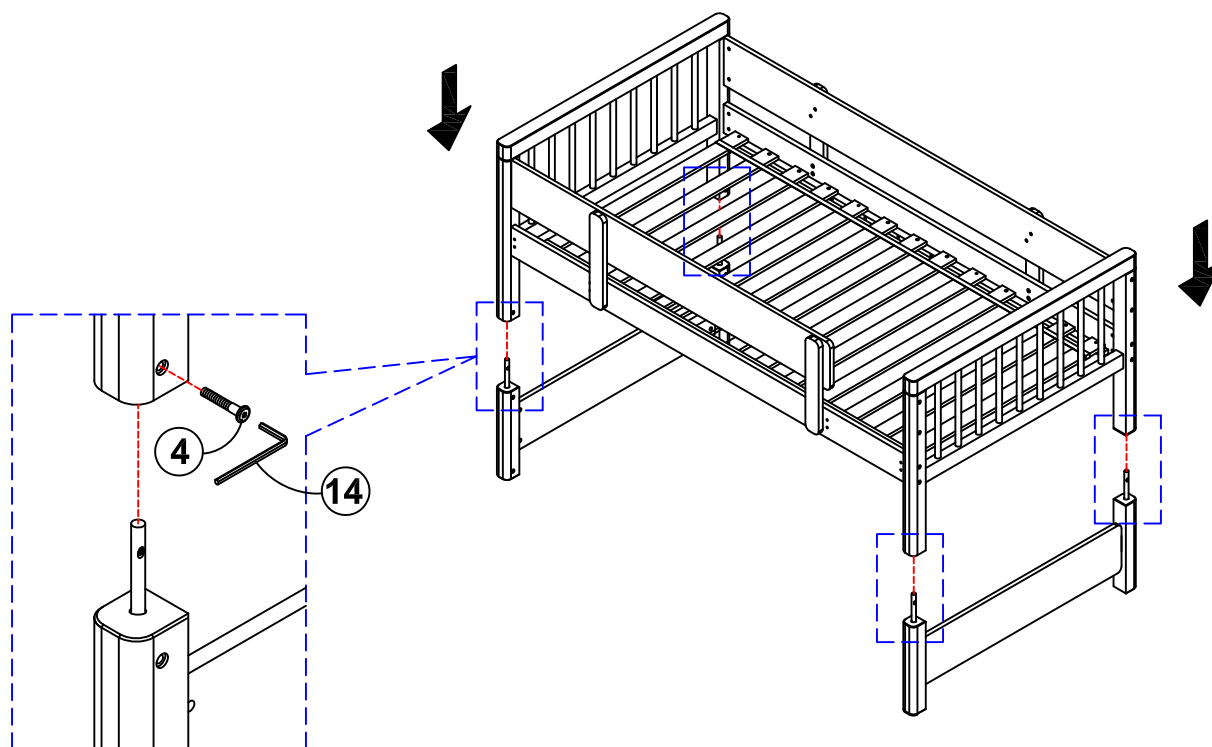


ASSEMBLY INSTRUCTIONS

STEP 12

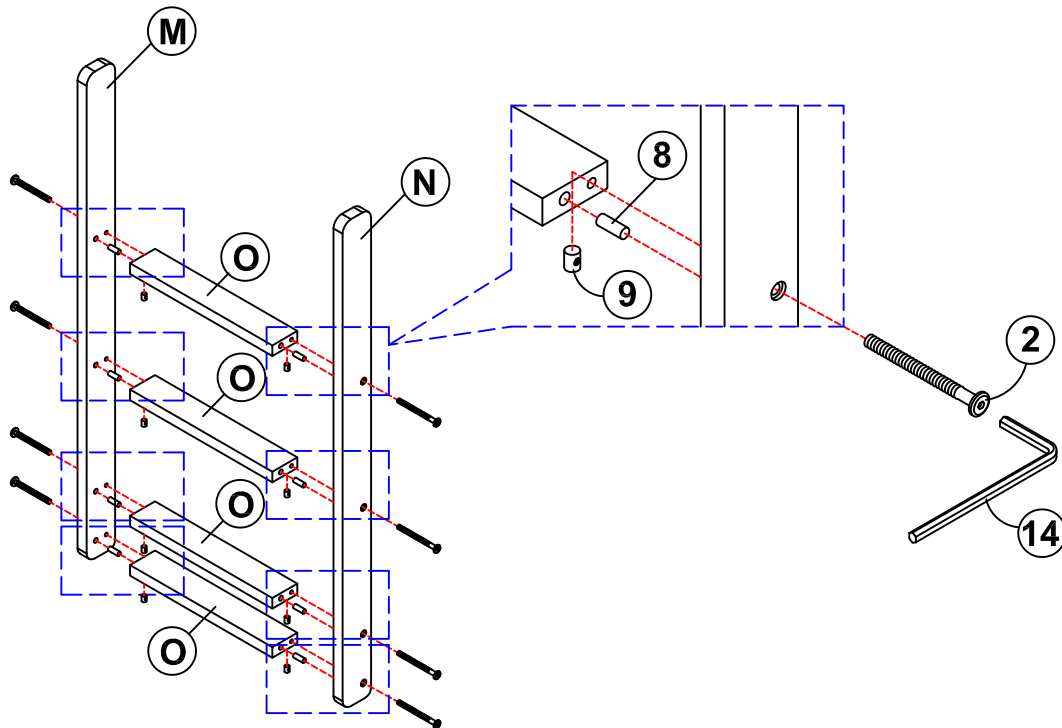


STEP 13

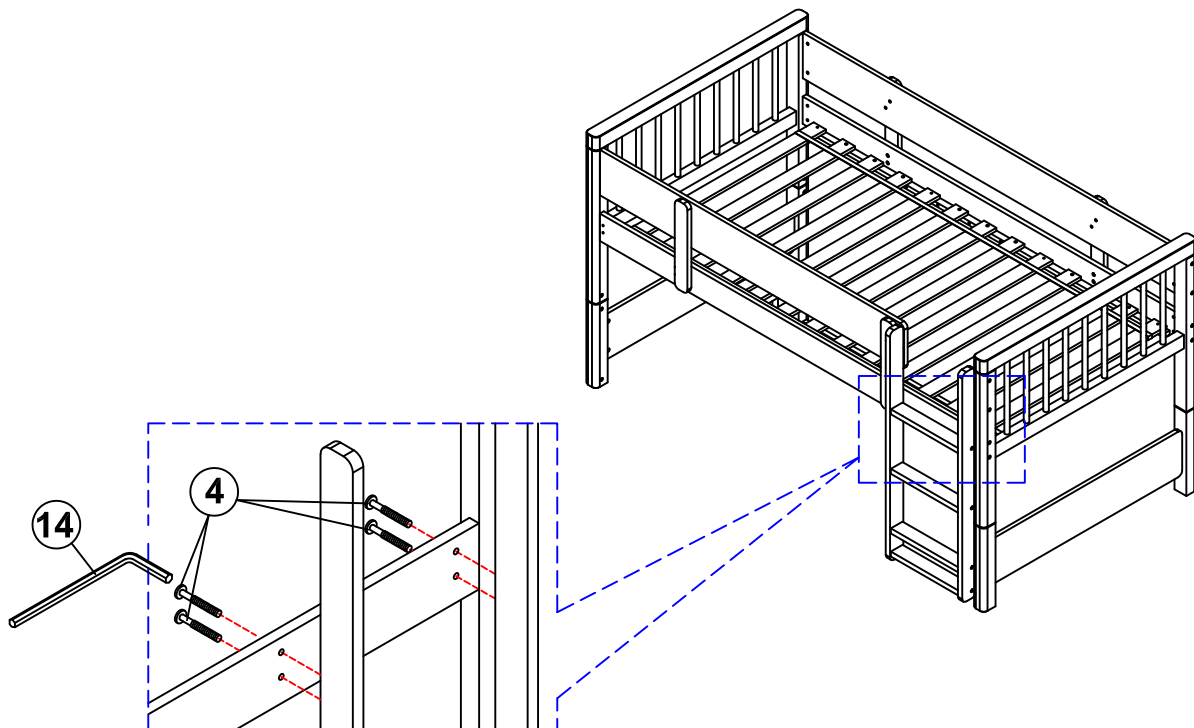


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 14



STEP 15

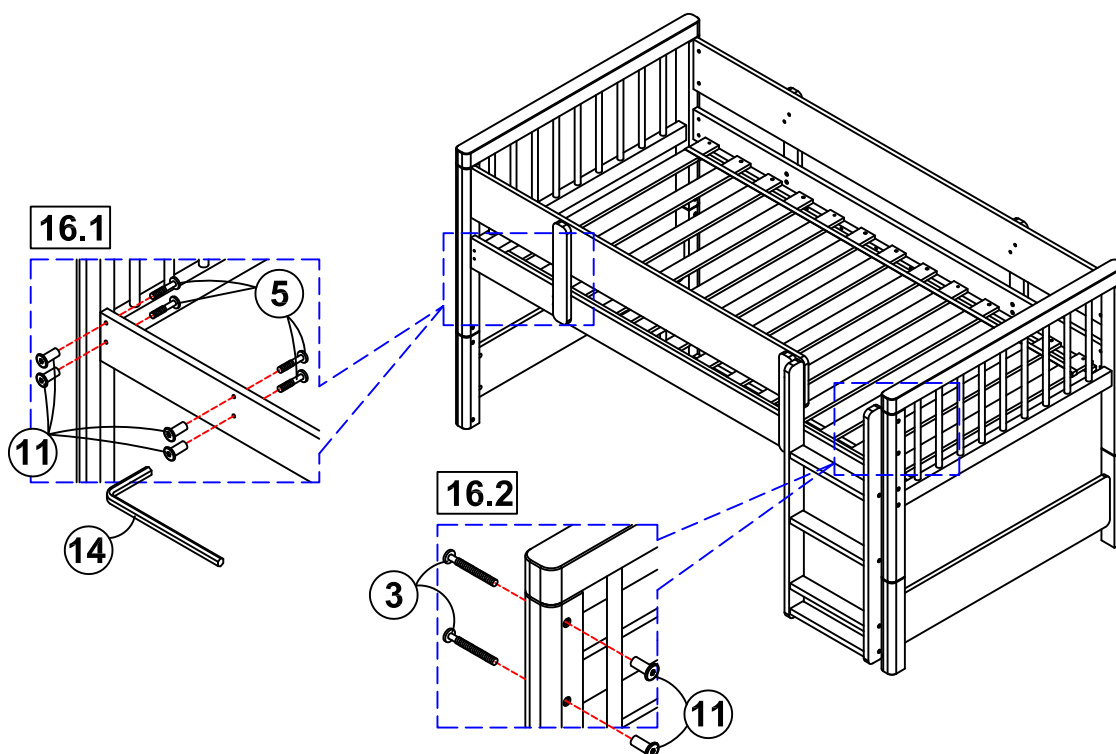


ITEM : **461171(B1&B2)**



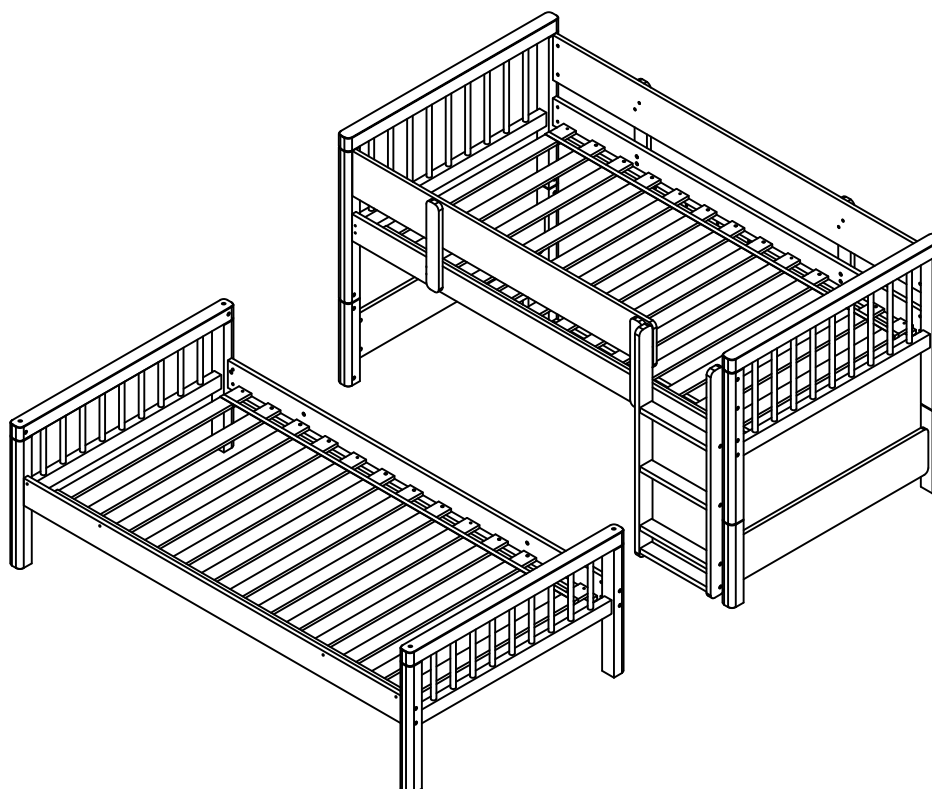
ASSEMBLY INSTRUCTIONS

STEP 16



STEP 17

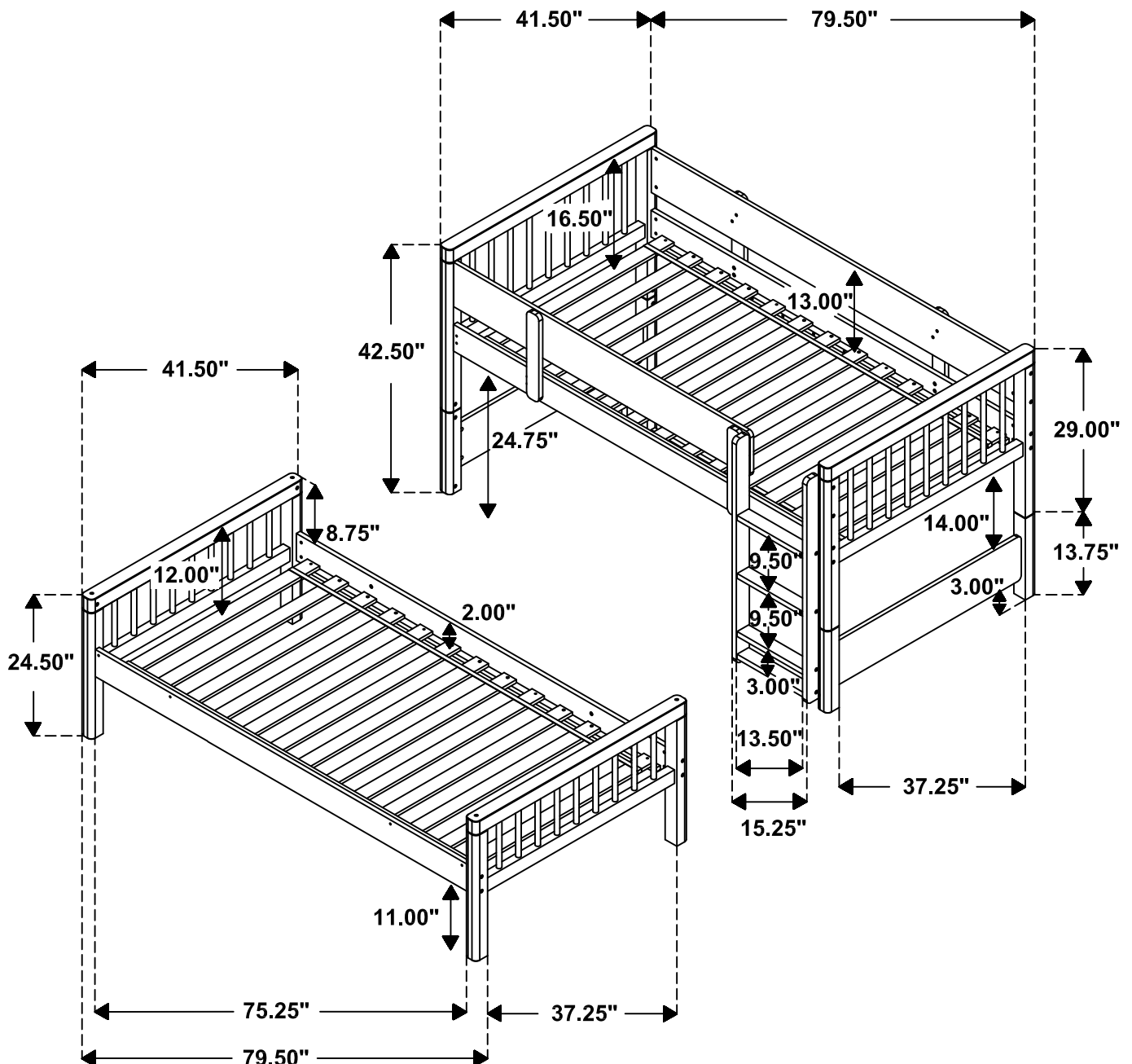
COMPLETE ASSEMBLY FOR KIDS LOFT + SINGLE BED.



ITEM : **461171(B1&B2)**



Inner Size : 75.25"W X 38.50"D



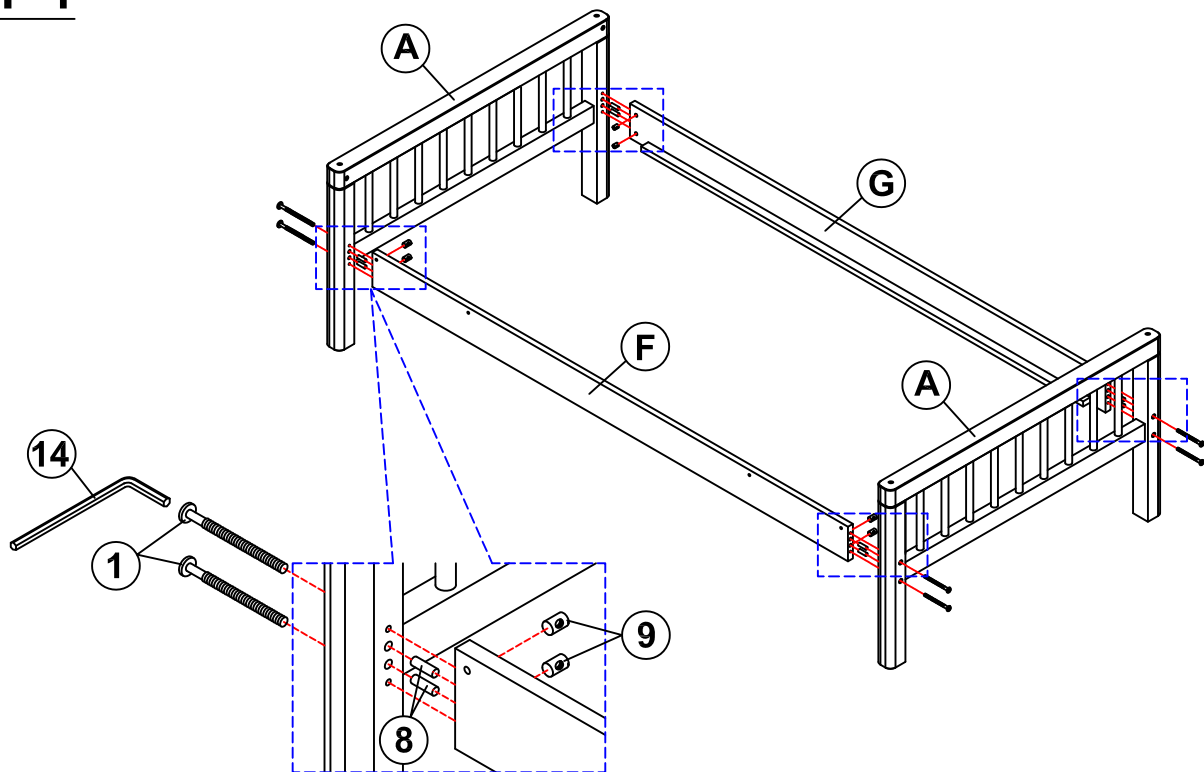
Note : Dimension tolerance $\pm 5\%$

ITEM : **461171(B1&B2)**

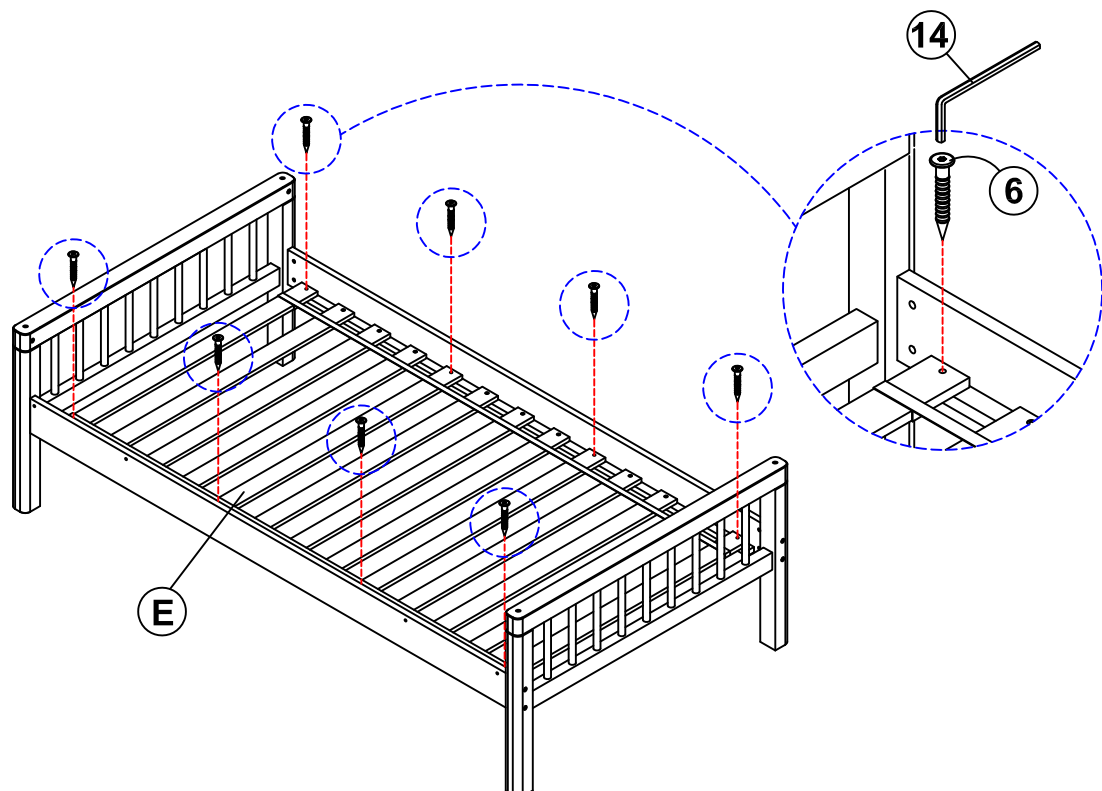


ASSEMBLY INSTRUCTIONS TODDLER BED + SINGLE BED.

STEP 1



STEP 2

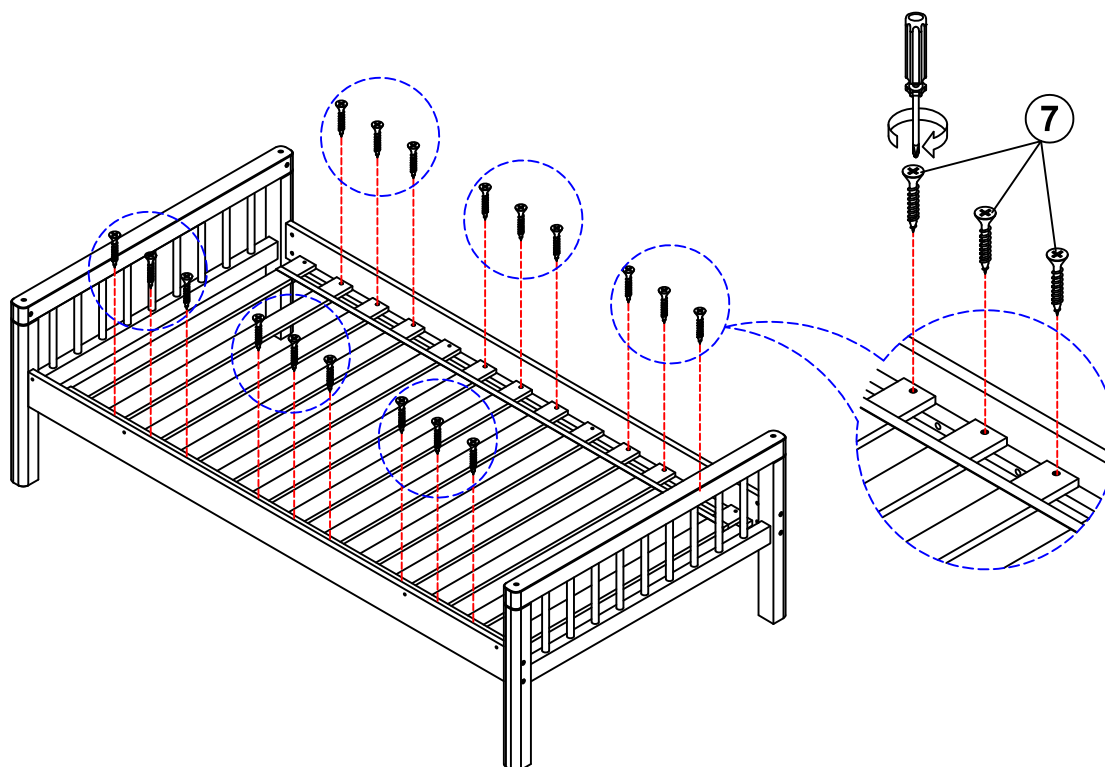


ITEM : **461171(B1&B2)**

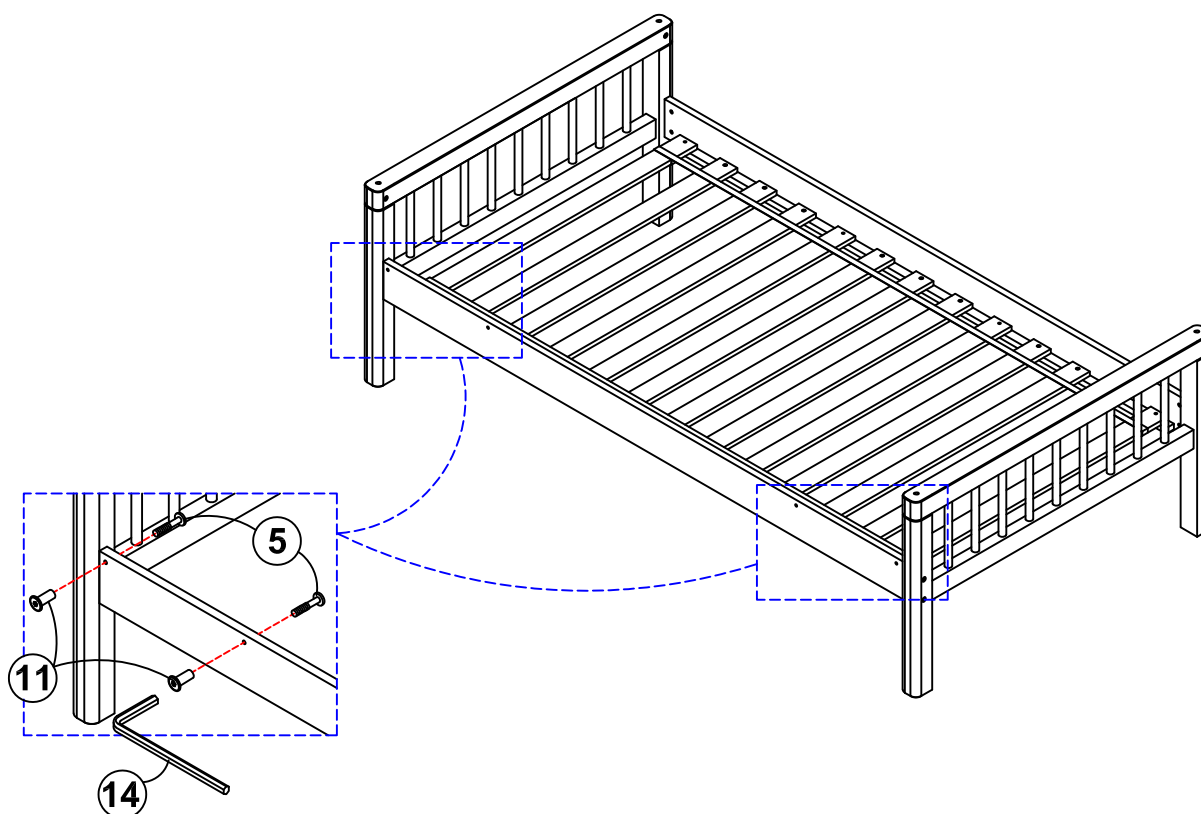


ASSEMBLY INSTRUCTIONS

STEP 3

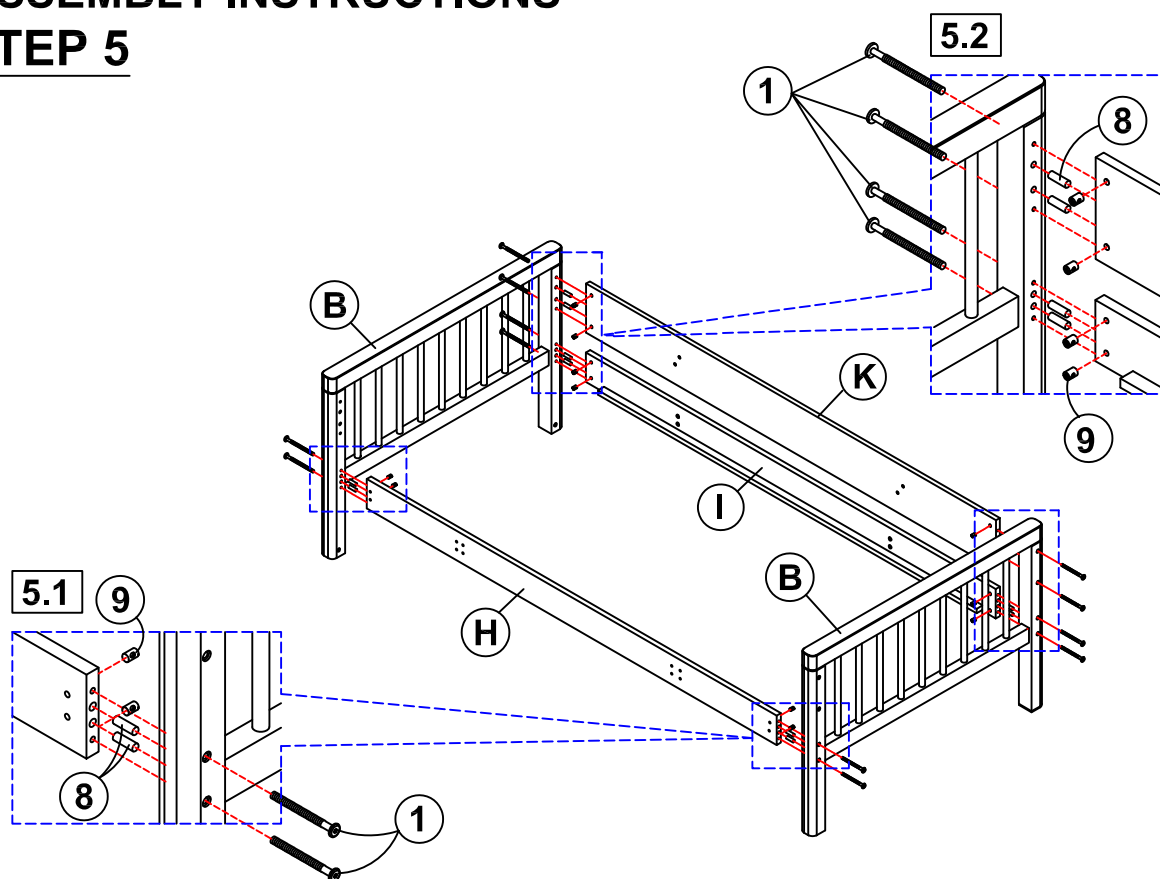


STEP 4

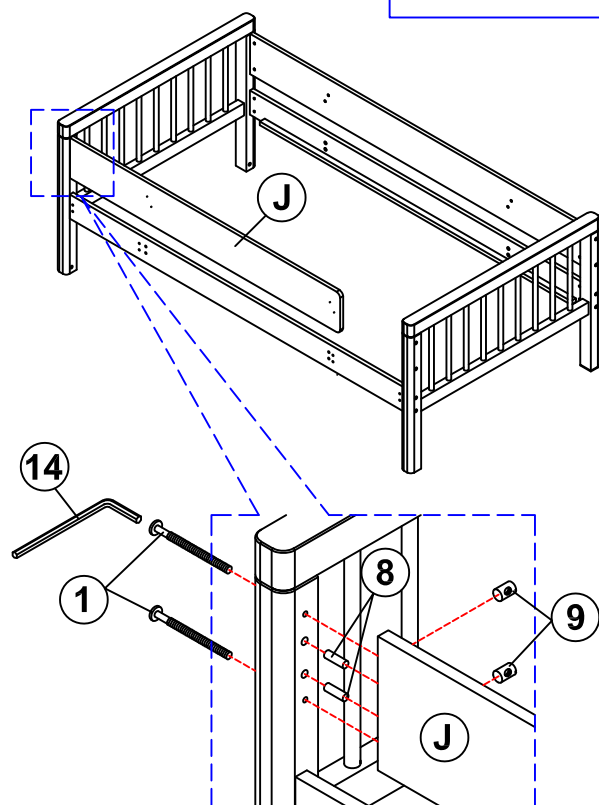
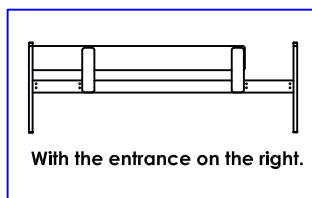


ITEM : **461171(B1&B2)**

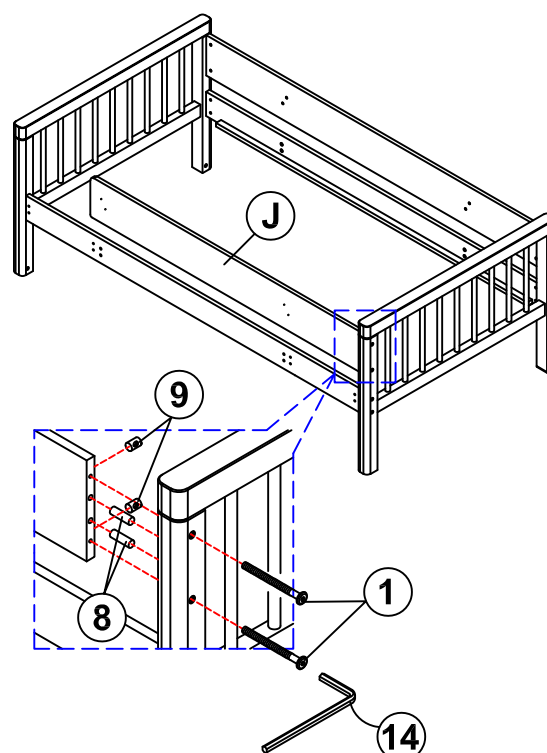
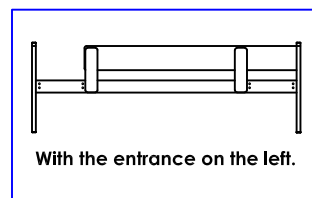
ASSEMBLY INSTRUCTIONS
STEP 5



STEP 6A



STEP 6B

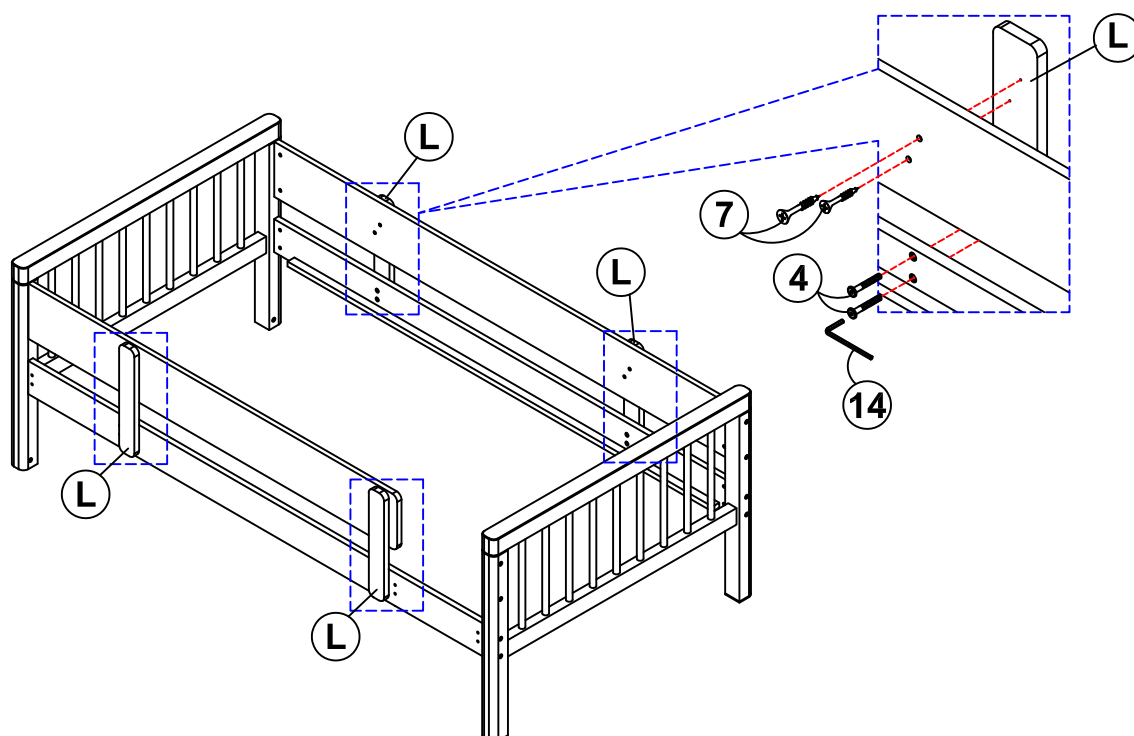


ITEM : **461171(B1&B2)**

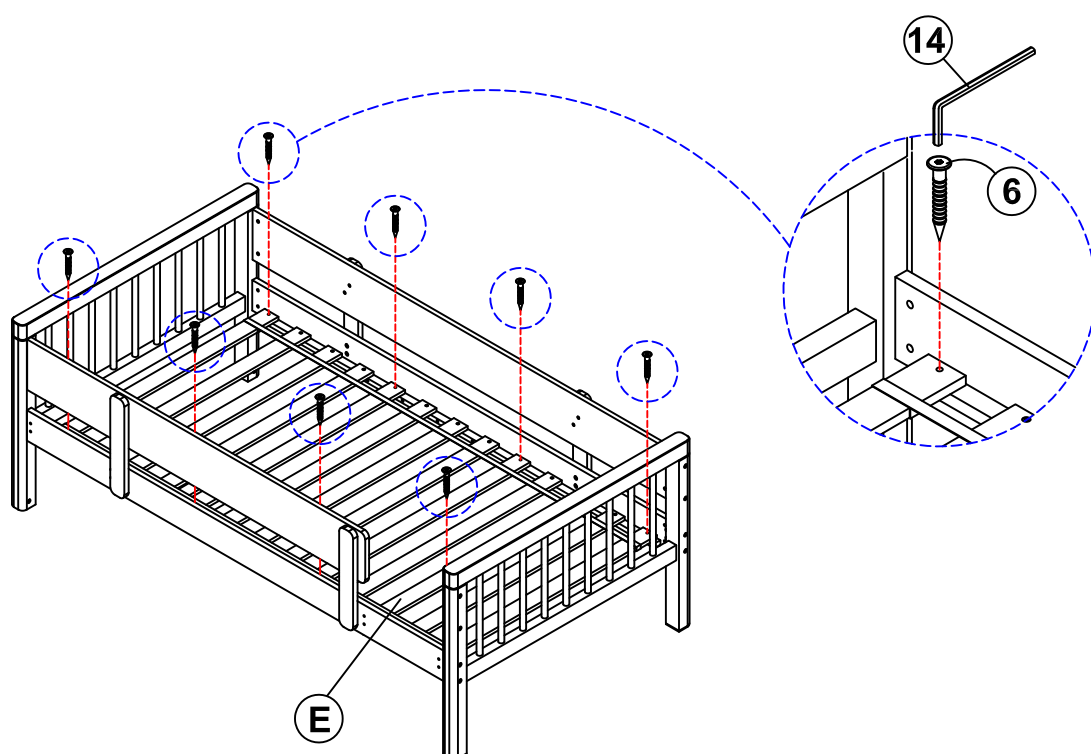


ASSEMBLY INSTRUCTIONS

STEP 7



STEP 8

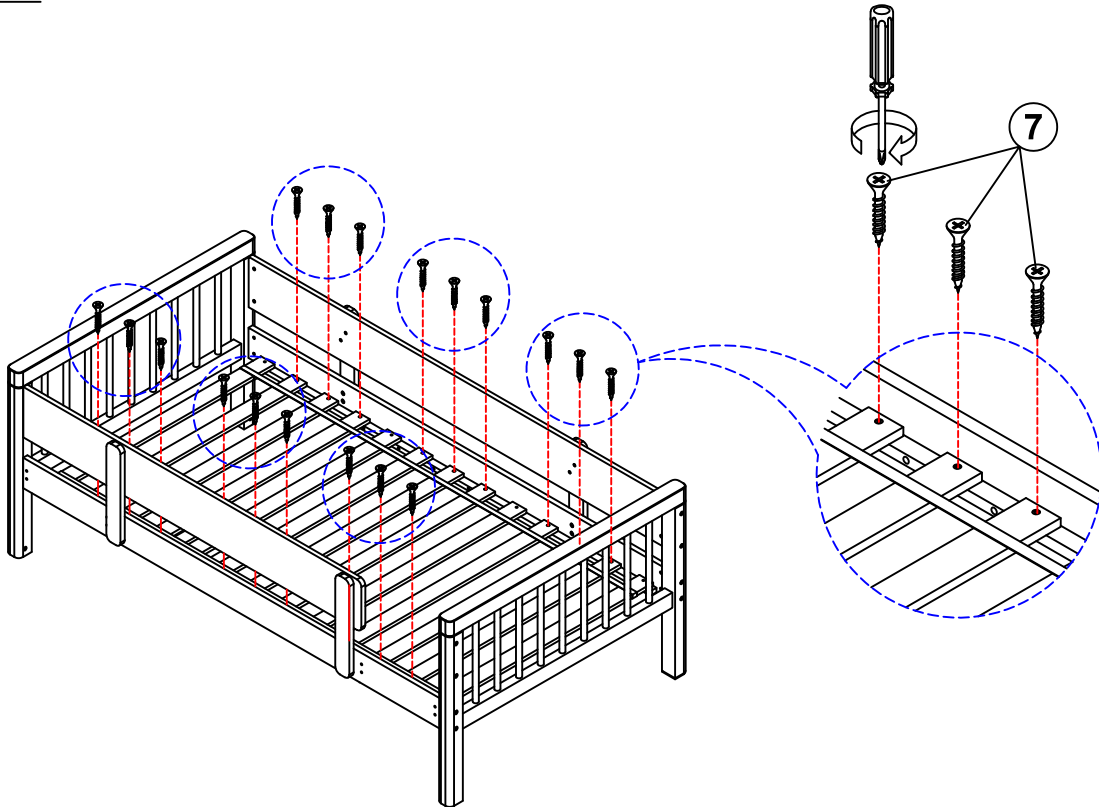


ITEM : **461171(B1&B2)**

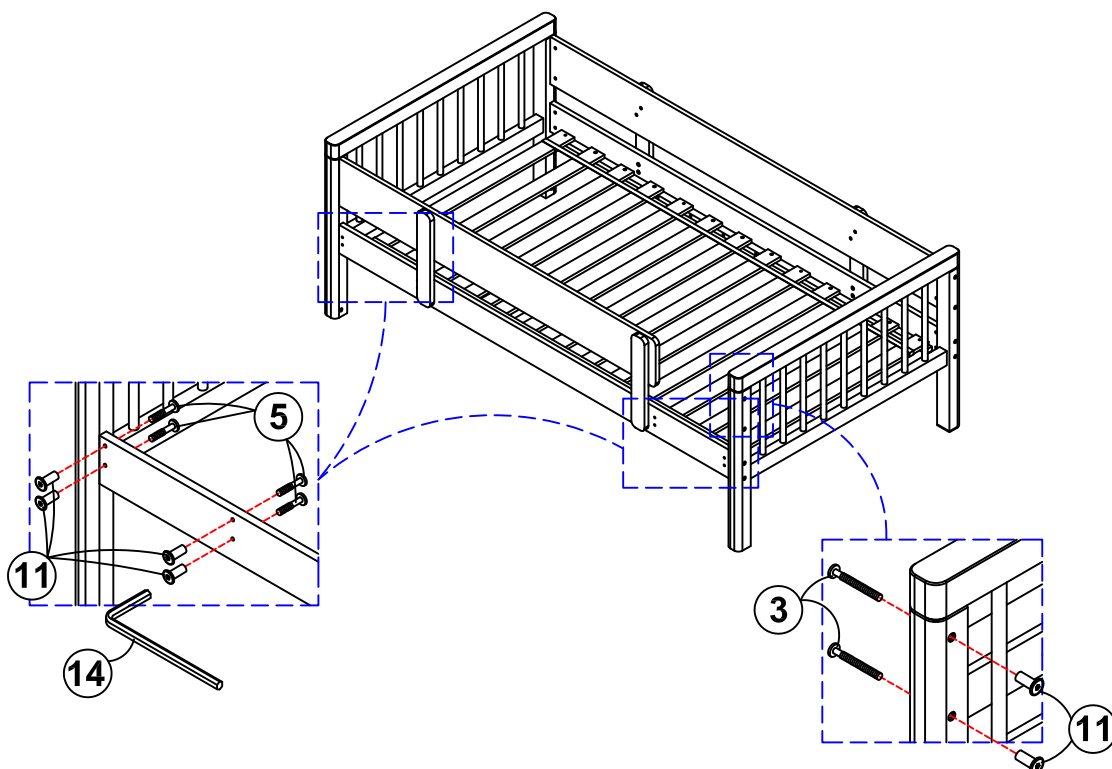


ASSEMBLY INSTRUCTIONS

STEP 9



STEP 10



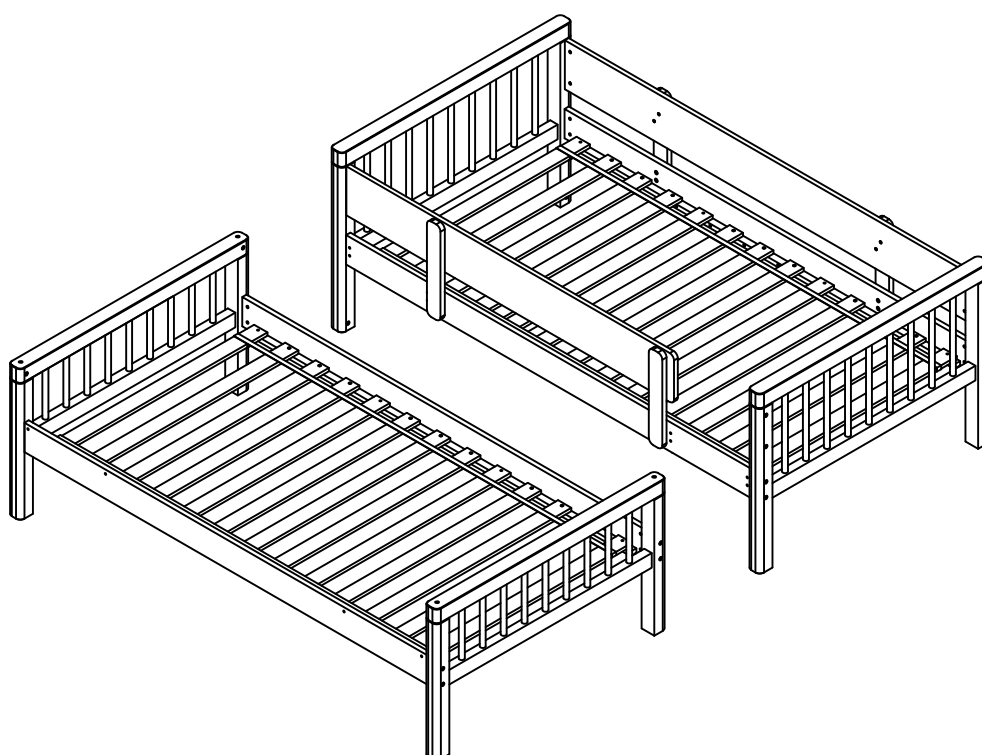
ITEM : **461171(B1&B2)**



ASSEMBLY INSTRUCTIONS

STEP 11

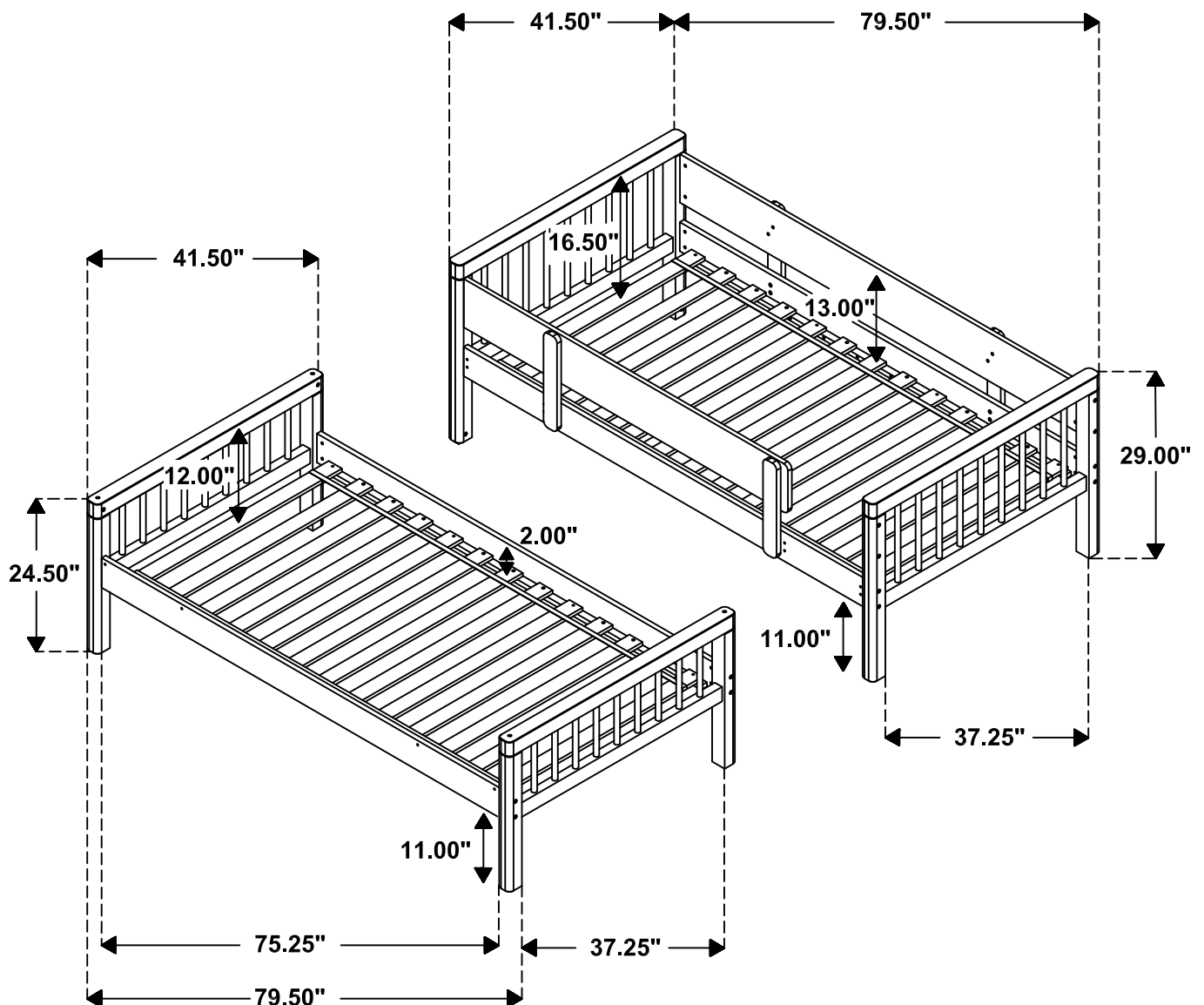
COMPLETE ASSEMBLY FOR TODDLER BED + SINGLE BED.



ITEM : **461171(B1&B2)**



Inner Size : 75.25"W X 38.50"D

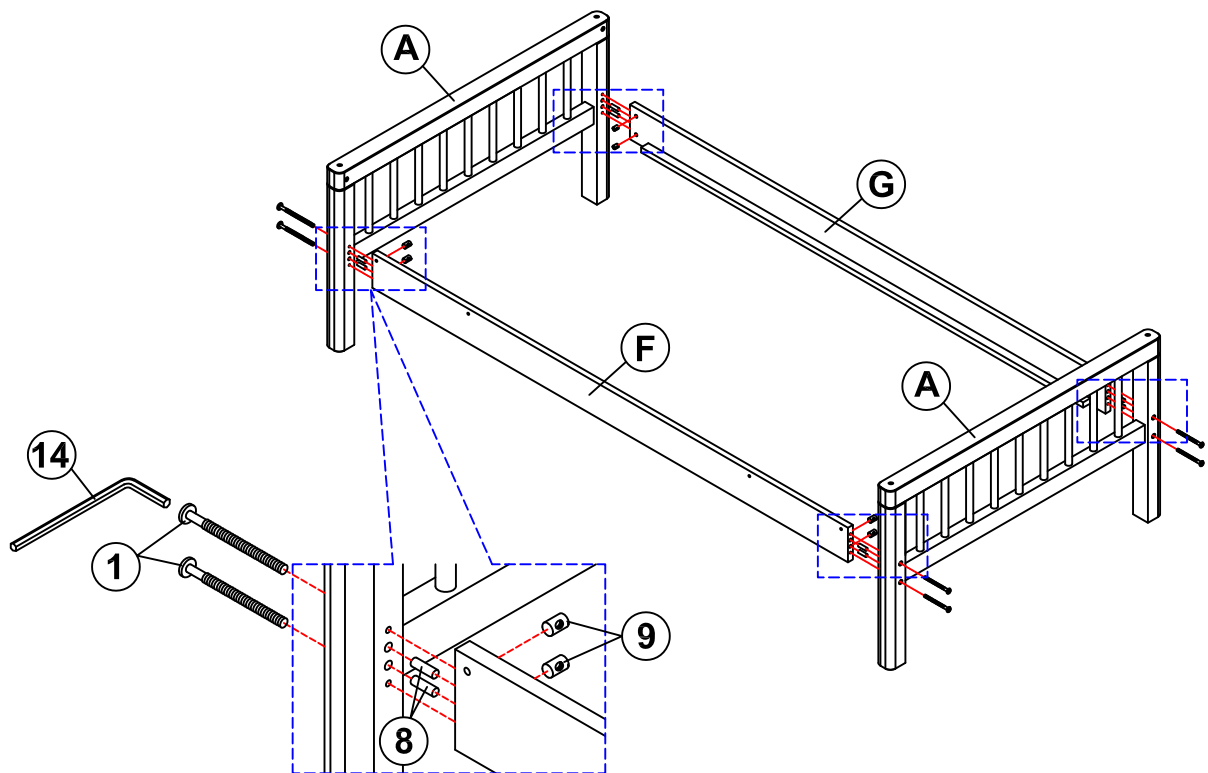


Note : Dimension tolerance $\pm 5\%$

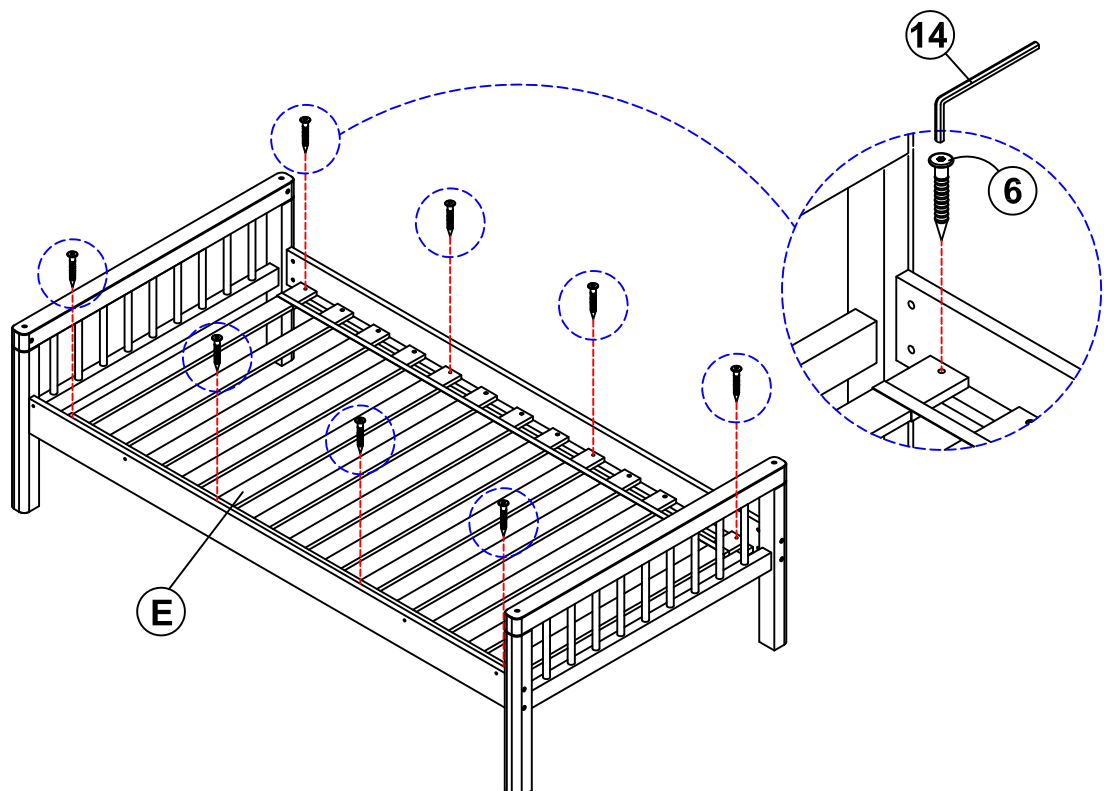
ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS DAY BED + SINGLE BED.

STEP 1



STEP 2

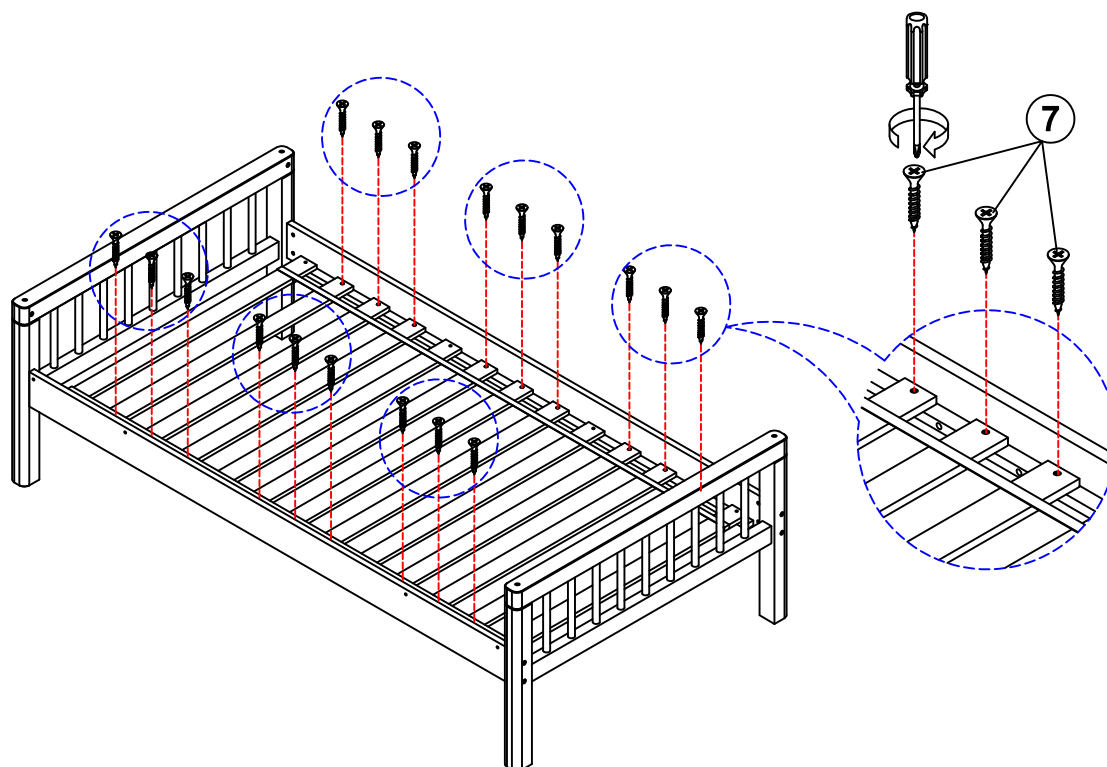


ITEM : **461171(B1&B2)**

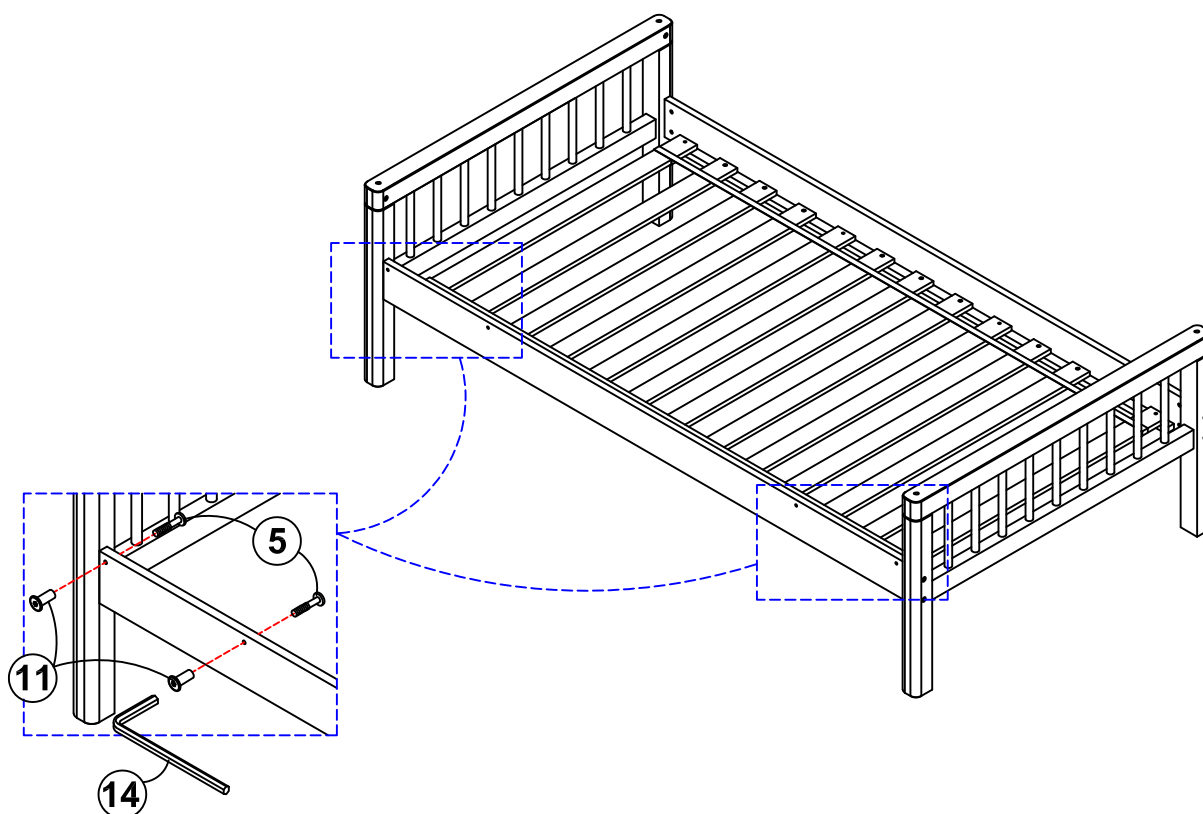


ASSEMBLY INSTRUCTIONS

STEP 3

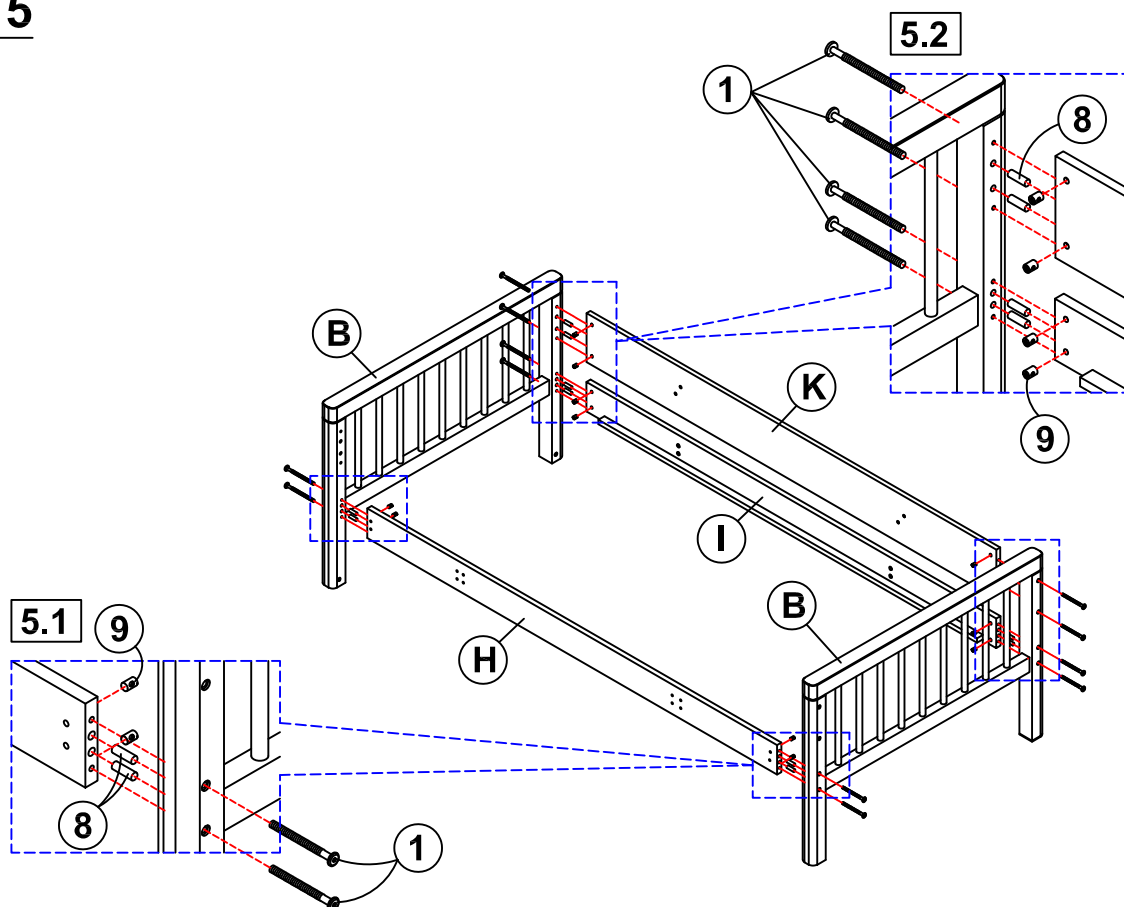


STEP 4

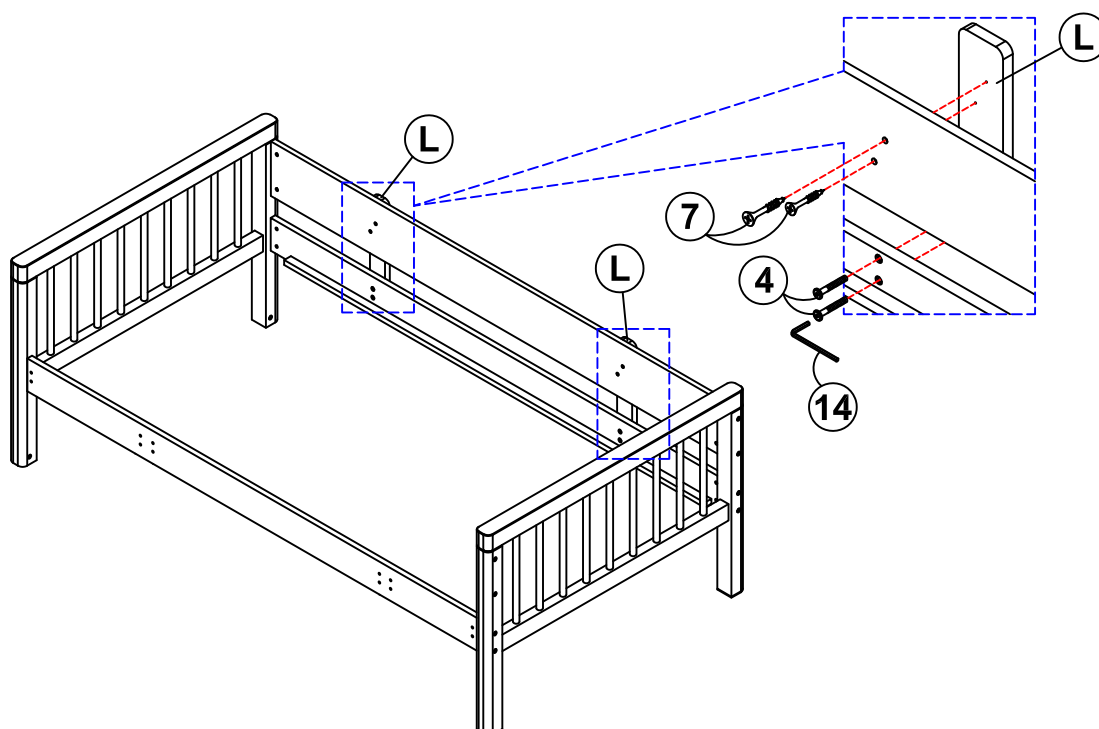


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 5



STEP 6

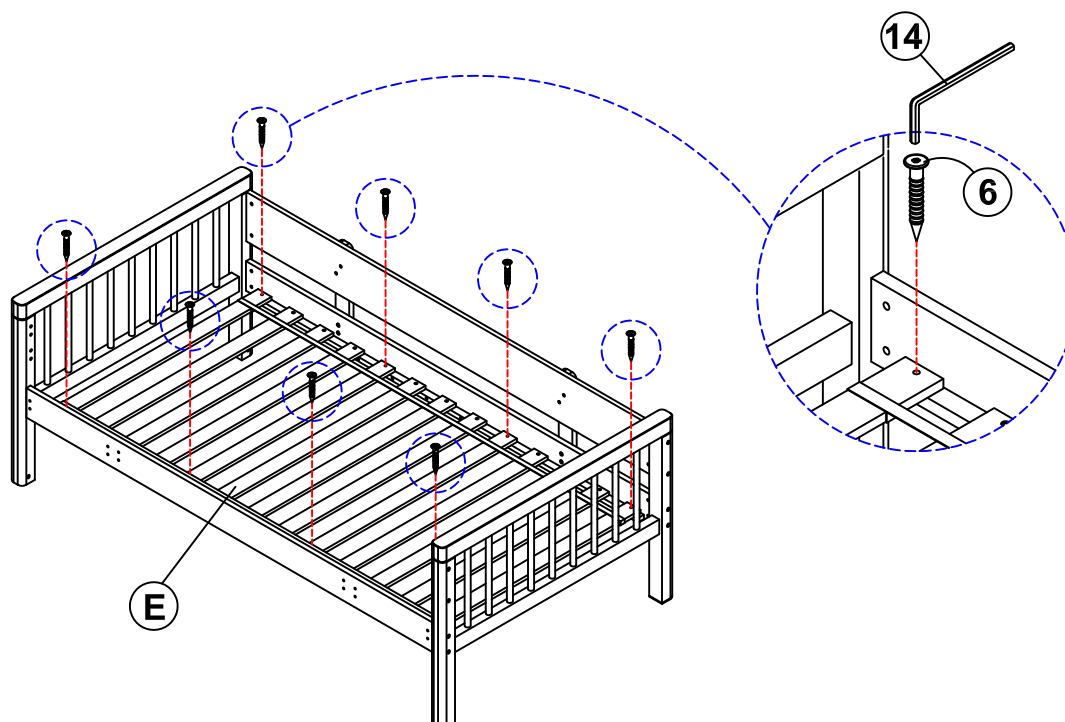


ITEM : **461171(B1&B2)**

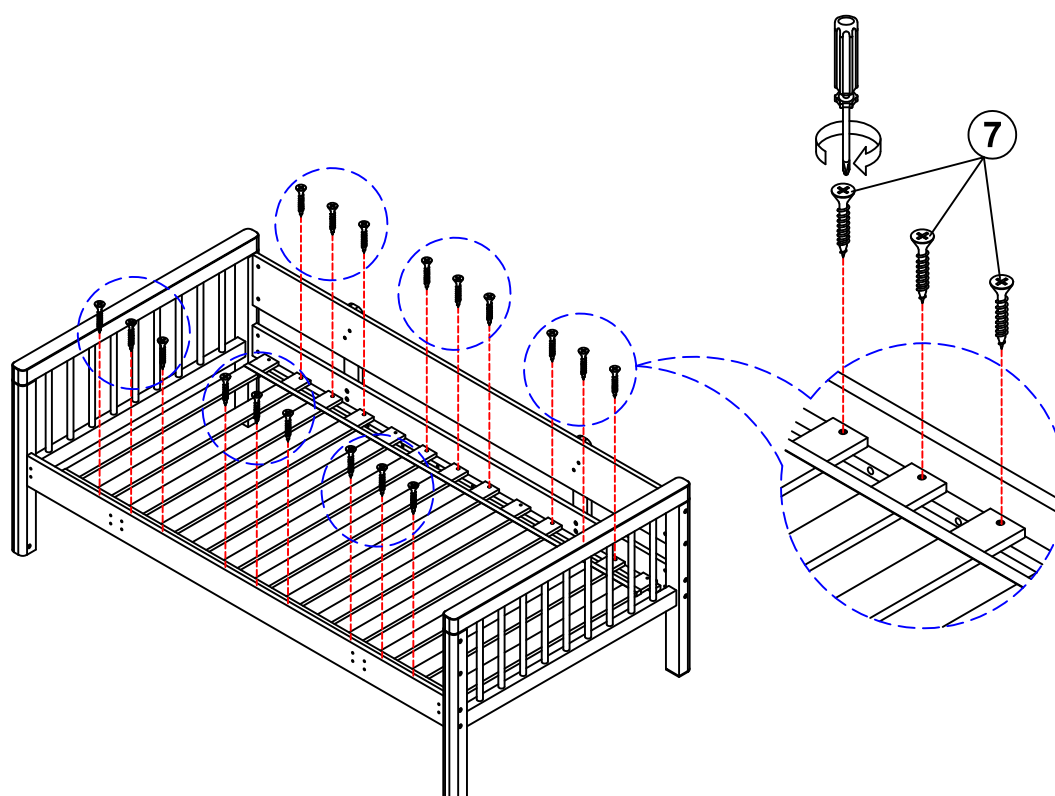


ASSEMBLY INSTRUCTIONS

STEP 7

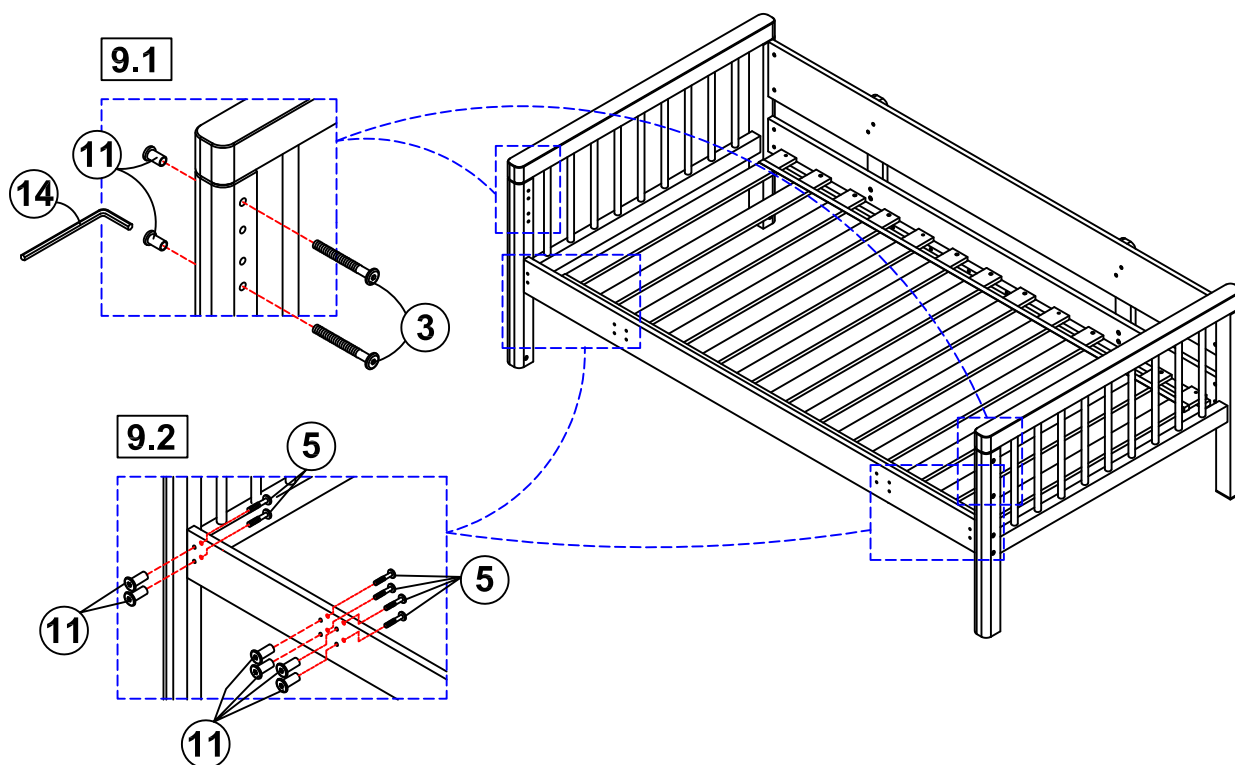


STEP 8

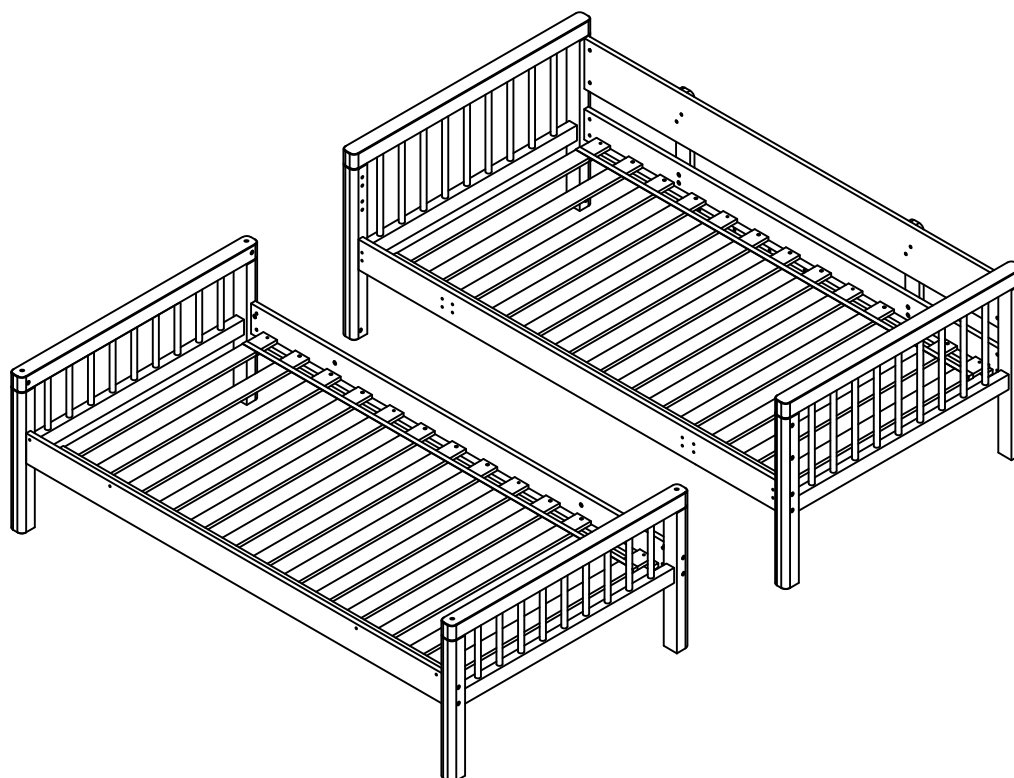


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 9



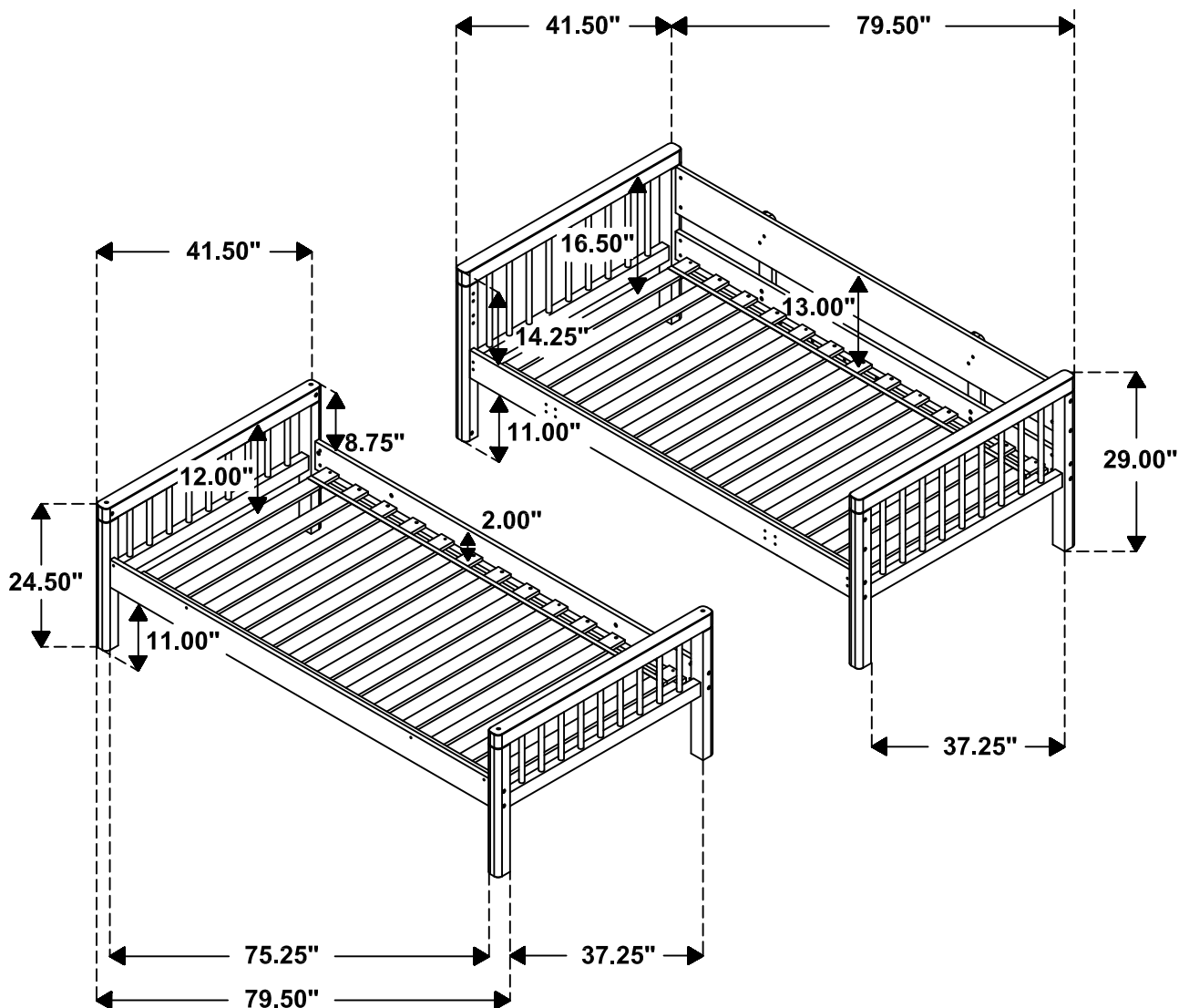
STEP 10
COMPLETE ASSEMBLY FOR DAY BED + SINGLE BED.



ITEM : **461171(B1&B2)**



Inner Size : 75.25"W X 38.50"D



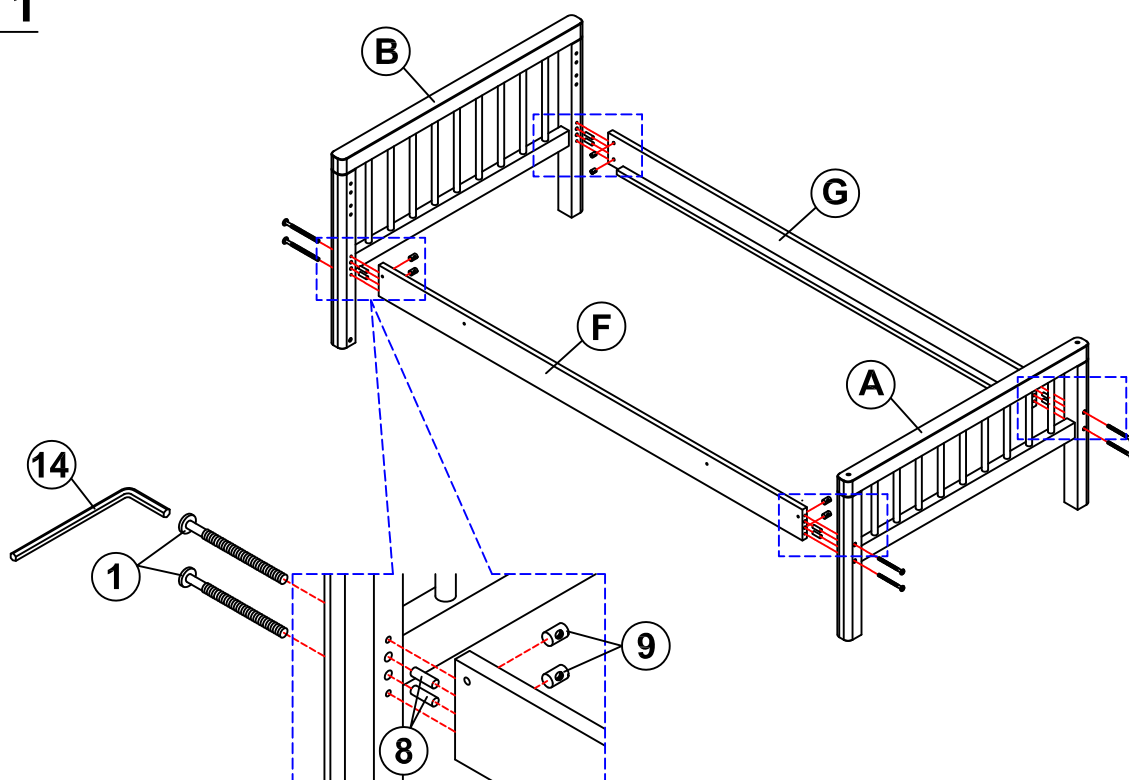
Note : Dimension tolerance $\pm 5\%$

ITEM : **461171(B1&B2)**

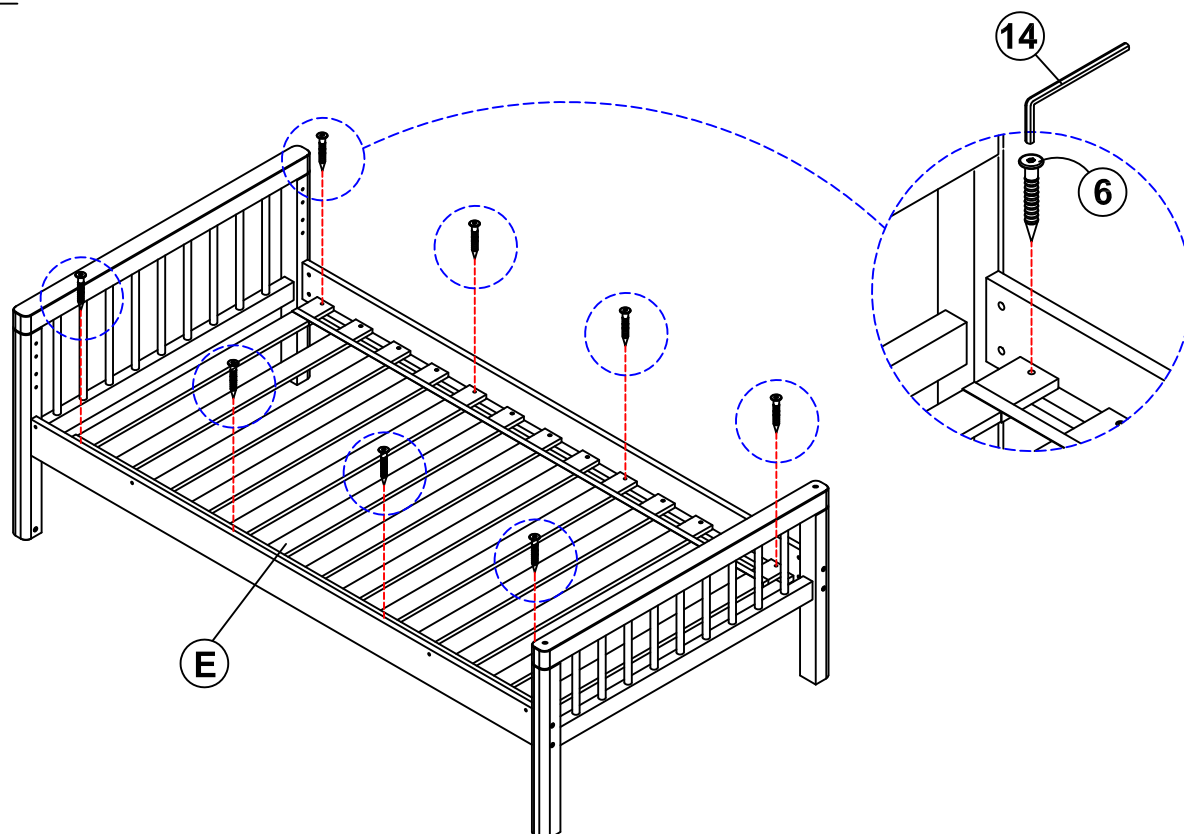
COASTER
FINE FURNITURE

ASSEMBLY INSTRUCTIONS TWO IDENTICAL SINGLE BED.

STEP 1

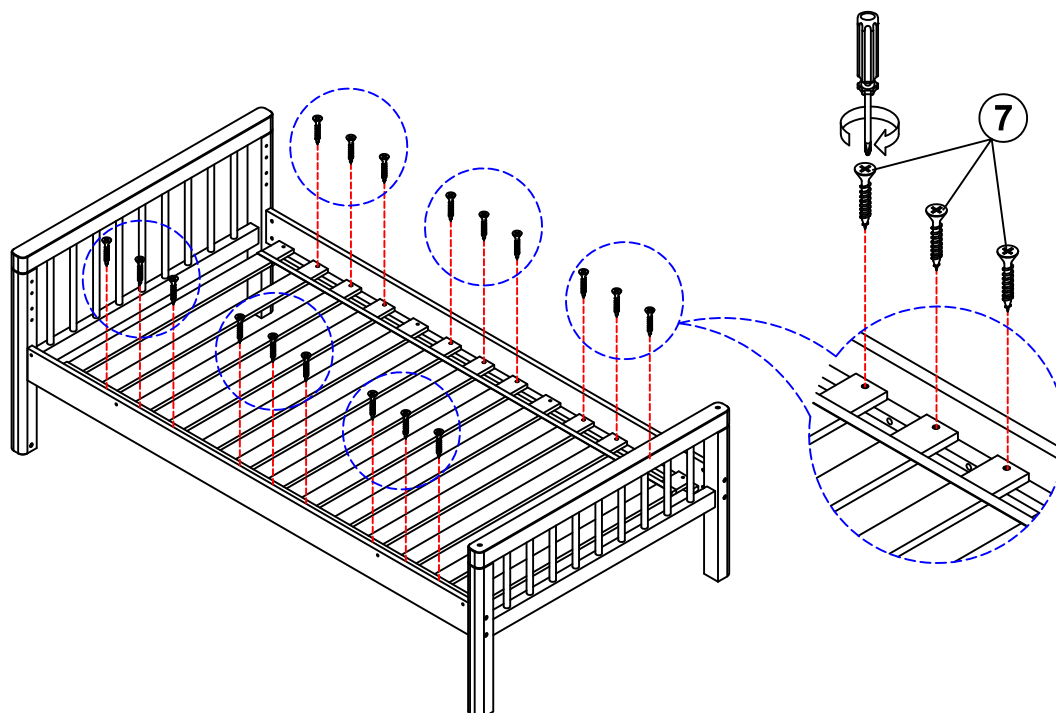


STEP 2

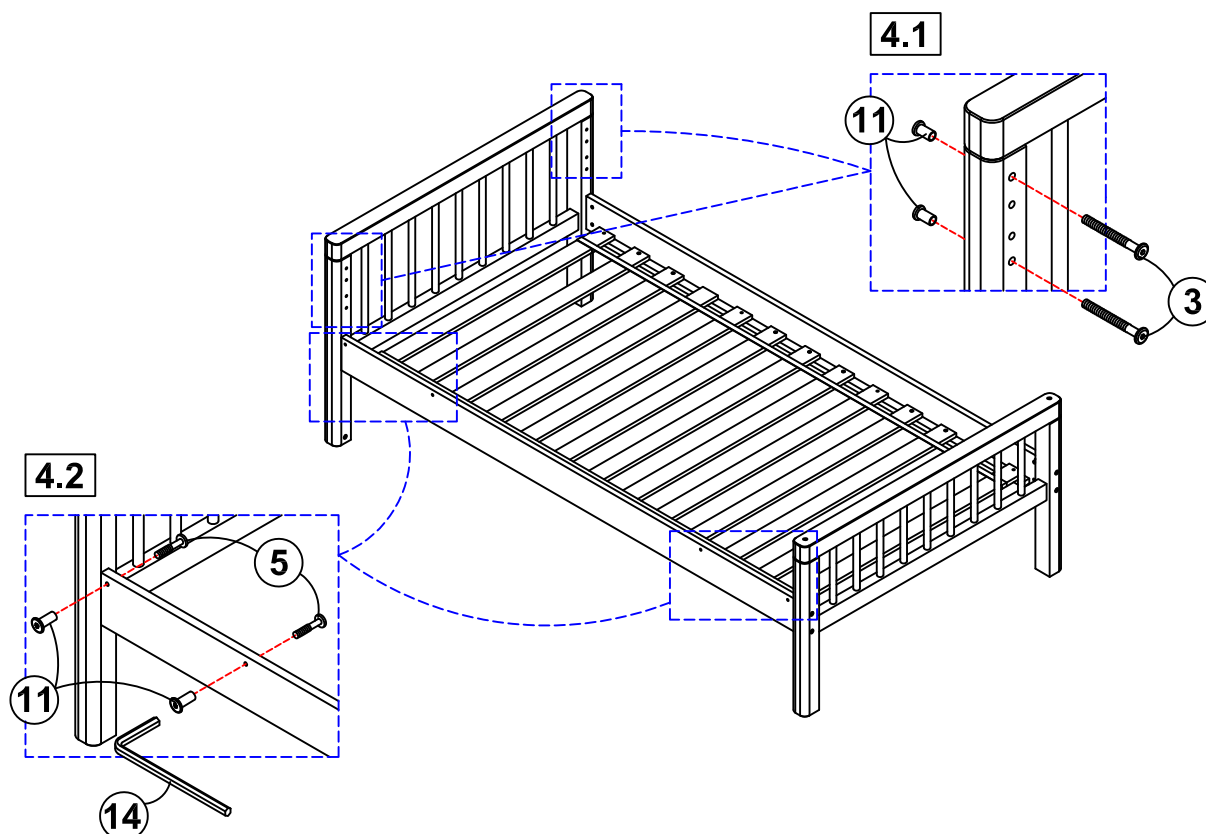


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 3

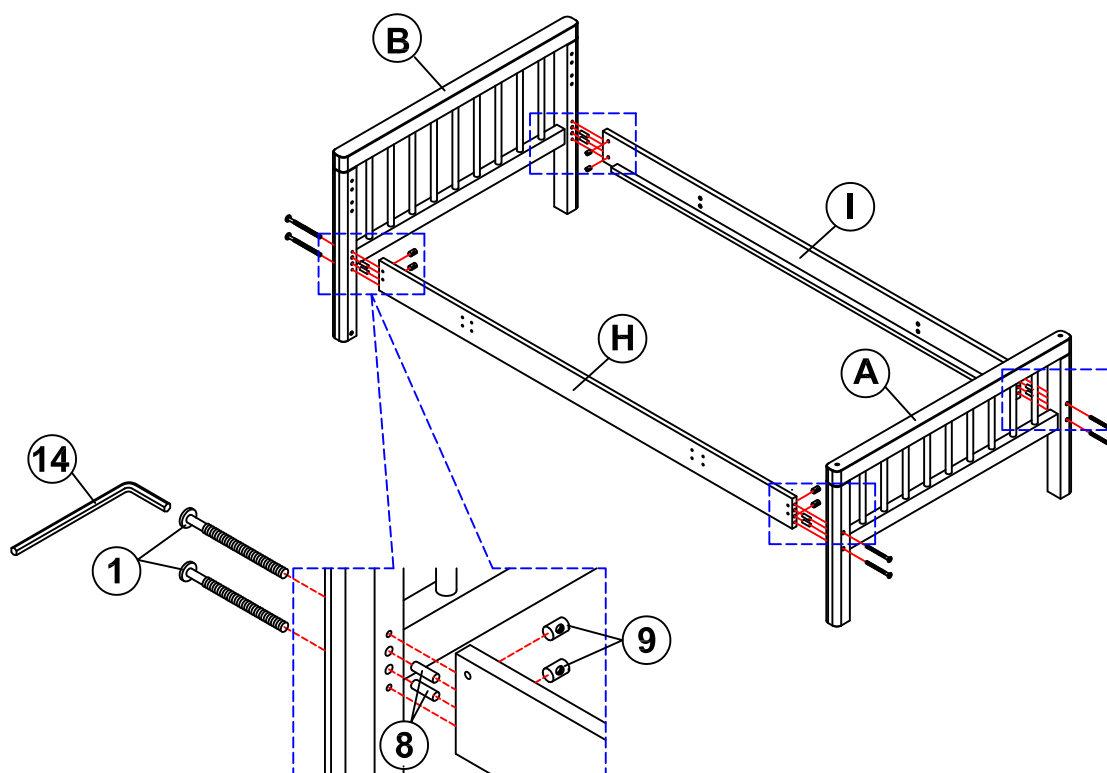


STEP 4

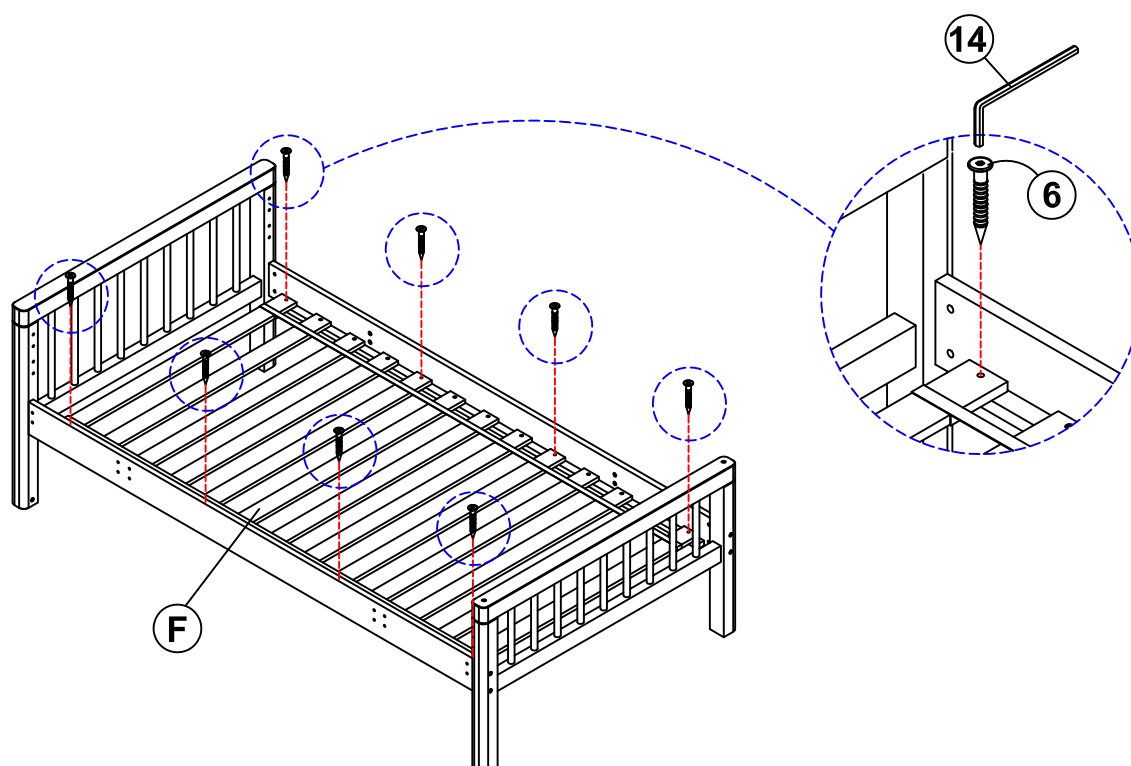


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 5

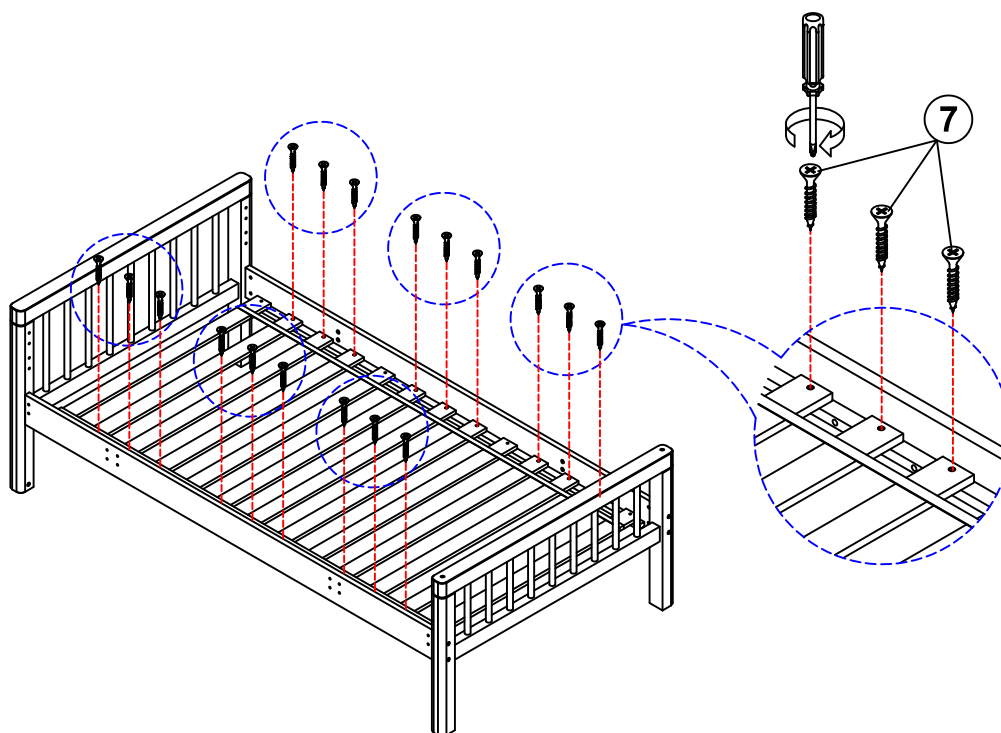


STEP 6

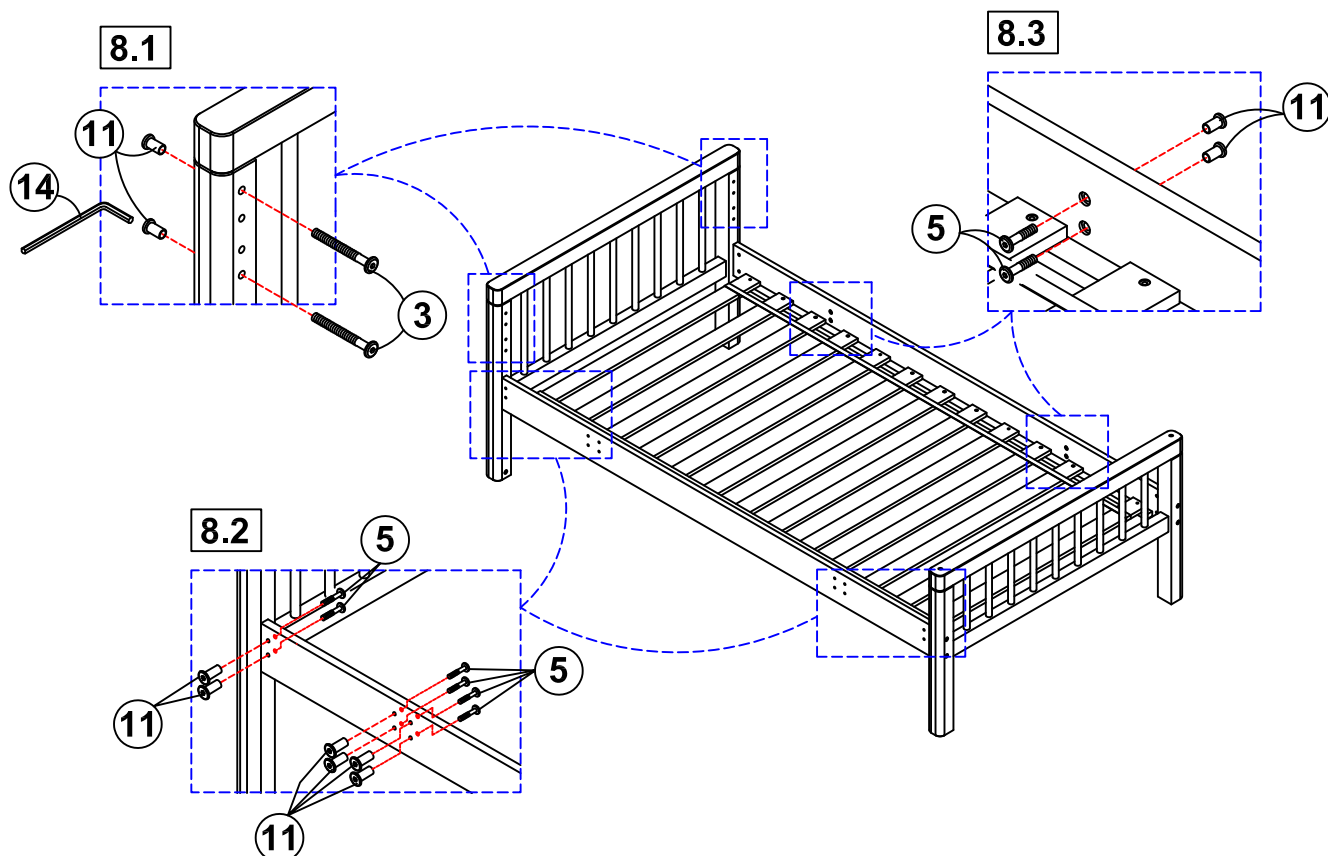


ITEM : **461171(B1&B2)**

ASSEMBLY INSTRUCTIONS
STEP 7



STEP 8



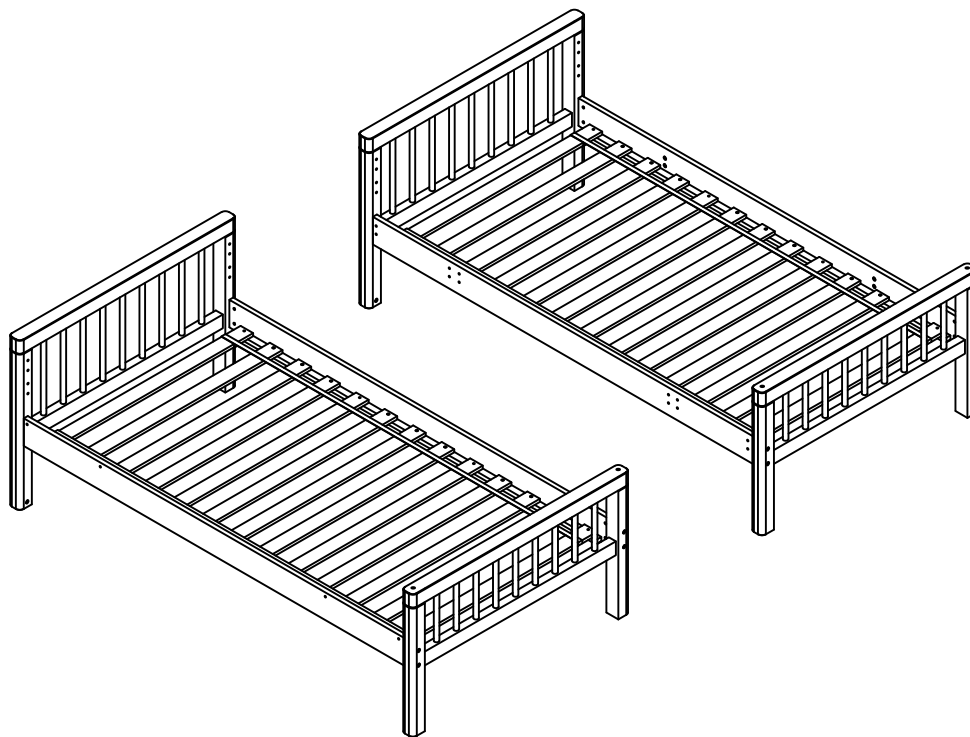
ITEM : **461171(B1&B2)**



ASSEMBLY INSTRUCTIONS

STEP 9

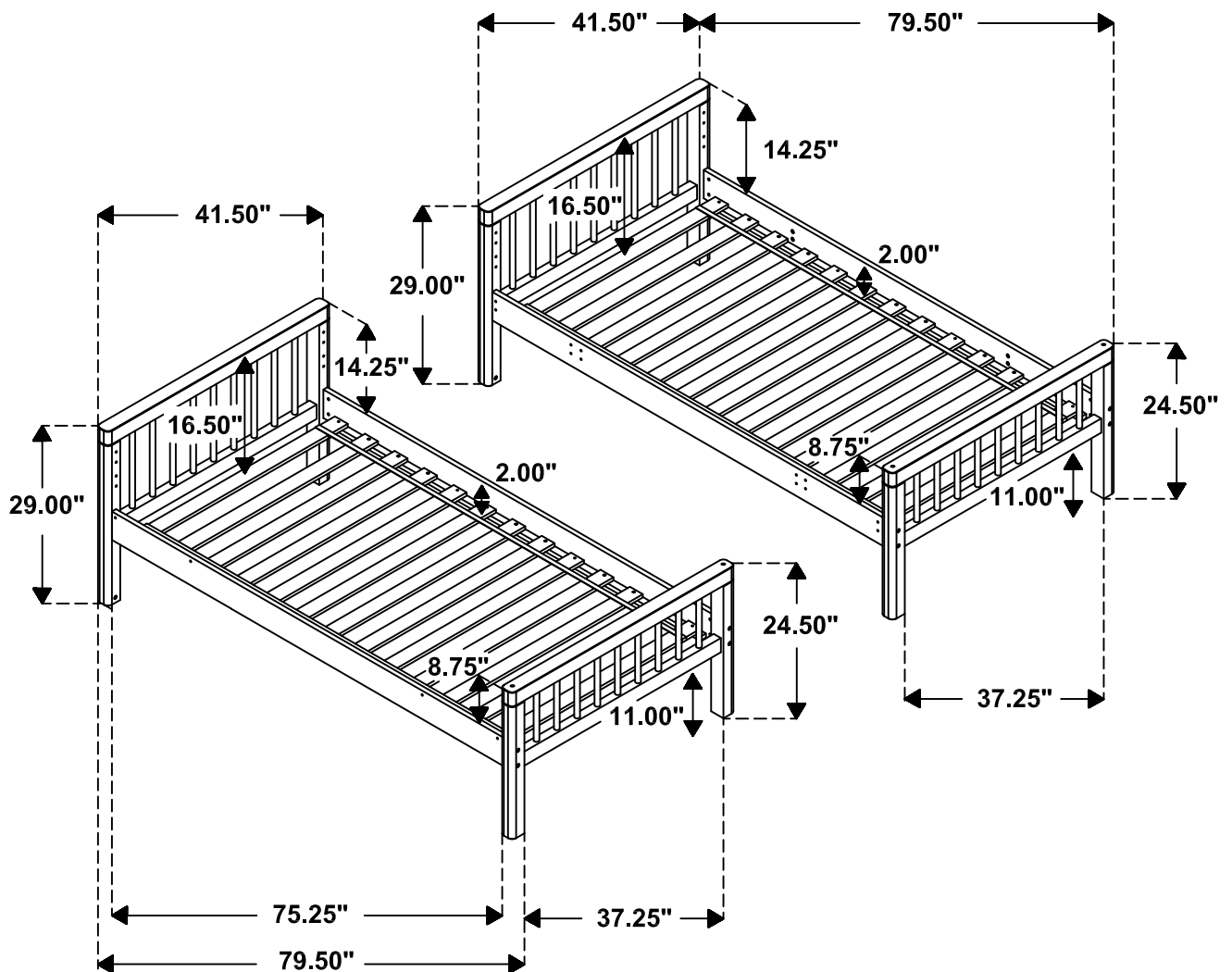
COMPLETE ASSEMBLY FOR TWO IDENTICAL SINGLE BED.



ITEM : **461171(B1&B2)**



Inner Size : 75.25"W X 38.50"D



Note : Dimension tolerance $\pm 5\%$