



ASSEMBLY INSTRUCTIONS

COASTER FINE FURNITURE



Fine Furniture for every stage of life

400716T(B1-B3)
Twin Bed

ITEM: 400716T(B1-B3)

ASSEMBLY INSTRUCTIONS



ASSEMBLY TIPS:

1. Remove hardware from box and sort by size.
2. Please check to see that all hardware and parts are present prior to start of assembly.
3. Please follow attached instructions in the same sequence as numbered to assure fast & easy assembly.



WARNING!

1. Don't attempt to repair or modify parts that are broken or defective. Please contact the store immediately.
2. This product is for home use only and not intended for commercial establishments.



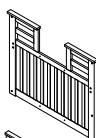
ASSEMBLY TIME

30 MINUTES

PARTS IDENTIFICATION

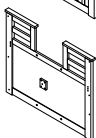
B1 (BOX 1)

A LEFT BED END



1PC

B RIGHT BED END



1PC

C LADDER STILE



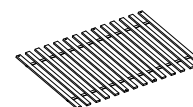
2PCS

D LADDER STEP



2PCS

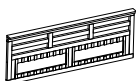
E ROLL SLAT
(14PCS)



1SET

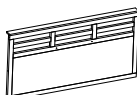
B2 (BOX 2)

F FRONT FRAME



1PC

G BACK FRAME



1PC

H SIDE RAIL



2PCS

I CENTER RAIL



1PC

J DRAWER FRONT RAIL



1PC

K DRAWER SUPPORT BAR



3PCS

L DRAWER SUPPORT SLAT



2PCS

M DRAWER FRONT
PANEL



2PCS

N DRAWER BACK
PANEL



2PCS

O DRAWER LEFT
PANEL



2PCS

P DRAWER RIGHT
PANEL



2PCS

Q DRAWER
SUPPORT RAIL



2PCS

R DRAWER
BOTTOM PANEL



2PCS

Y1 HANDLE WITH
BOLT



2SETS

ITEM: 400716T(B1-B3)

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ASSEMBLY TIPS:


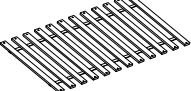




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B3 (BOX 3)




S	TRUNDLE FRONT PANEL		1PC	V	TRUNDLE ROLL SLAT (12PCS)		1SET
T	TRUNDLE BACK PANEL		1PC	W	CASTER WITH SCREW		8SETS
U	TRUNDLE SLAT		2PCS	Y2	HANDLE WITH BOLT		2SETS

HARDWARE IDENTIFICATION

Z-B2 (BOX 2) - HARDWARE PACK IS LOCATED IN 400716T(B2)

1	LONG BOLT (1/4x 80mm - BLK)		16PCS	4	FLAT HEAD SCREW (4 x 35mm - BLK)		32PCS
2	BARREL NUT (1/4x 12mm BLK)		16PCS	5	WOOD DOWEL (10 x 40mm)		8PCS
3	SHORT BOLT (1/4x 30mm - BLK)		28PCS	6	ALLEN WRENCH (4 x 57MM - BLK)		1PC

Z-B3 (BOX 3) - HARDWARE PACK IS LOCATED IN 400716T (B3)

7	SHORT BOLT (1/4 x 30mm - BLK)		4PCS	9	ALLEN WRENCH (4 x 57MM - BLK)		1PC
8	FLAT HEAD SCREW (4 x 35mm - BLK)		24PCS				

NOTE:

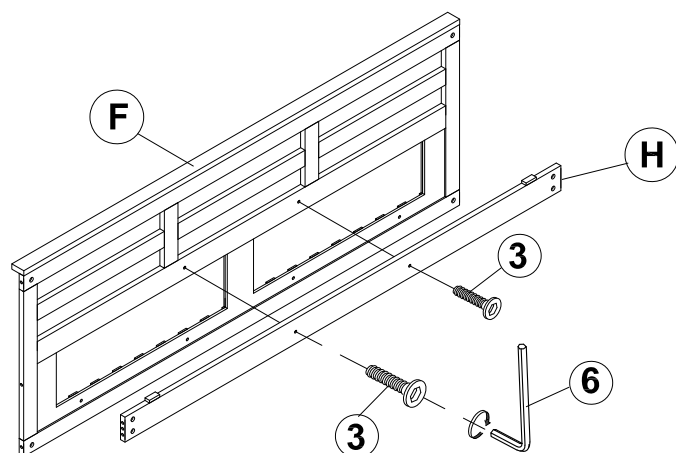
Phillips head screw driver is required in the assembly process; however, manufacturer does not provide this item.

ITEM: 400716T(B1-B3)

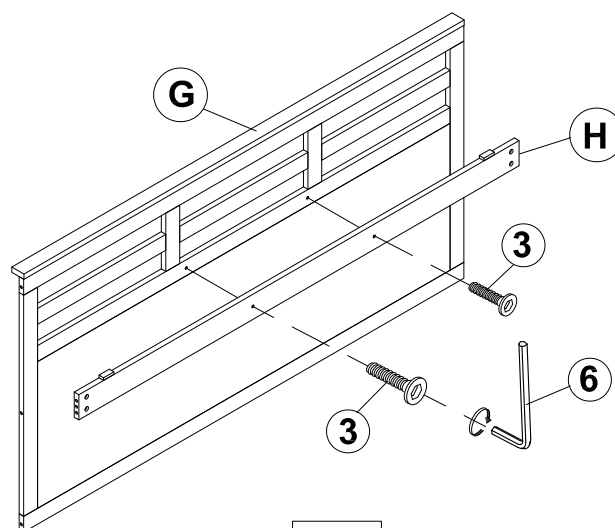
ASSEMBLY INSTRUCTIONS



STEP 1

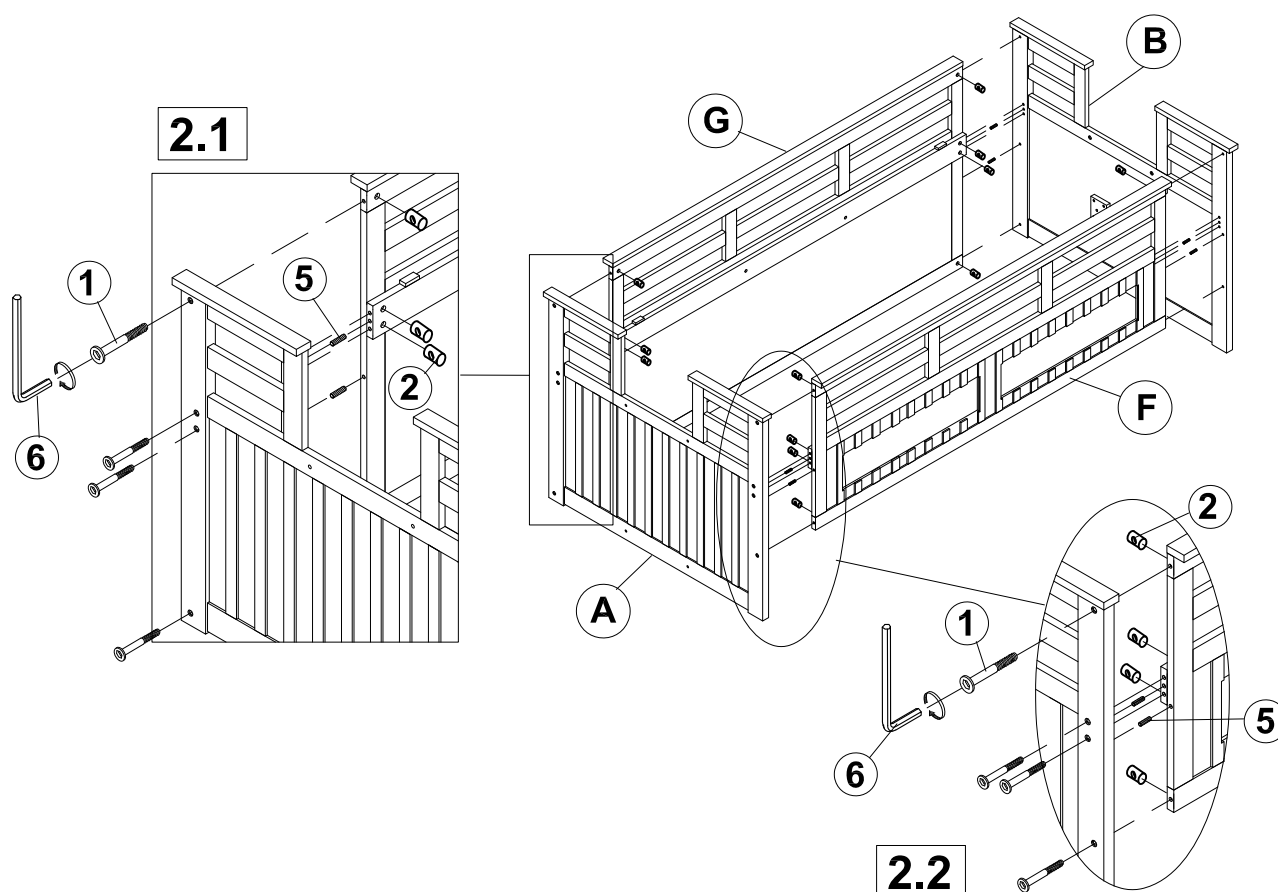


1.1



1.2

STEP 2



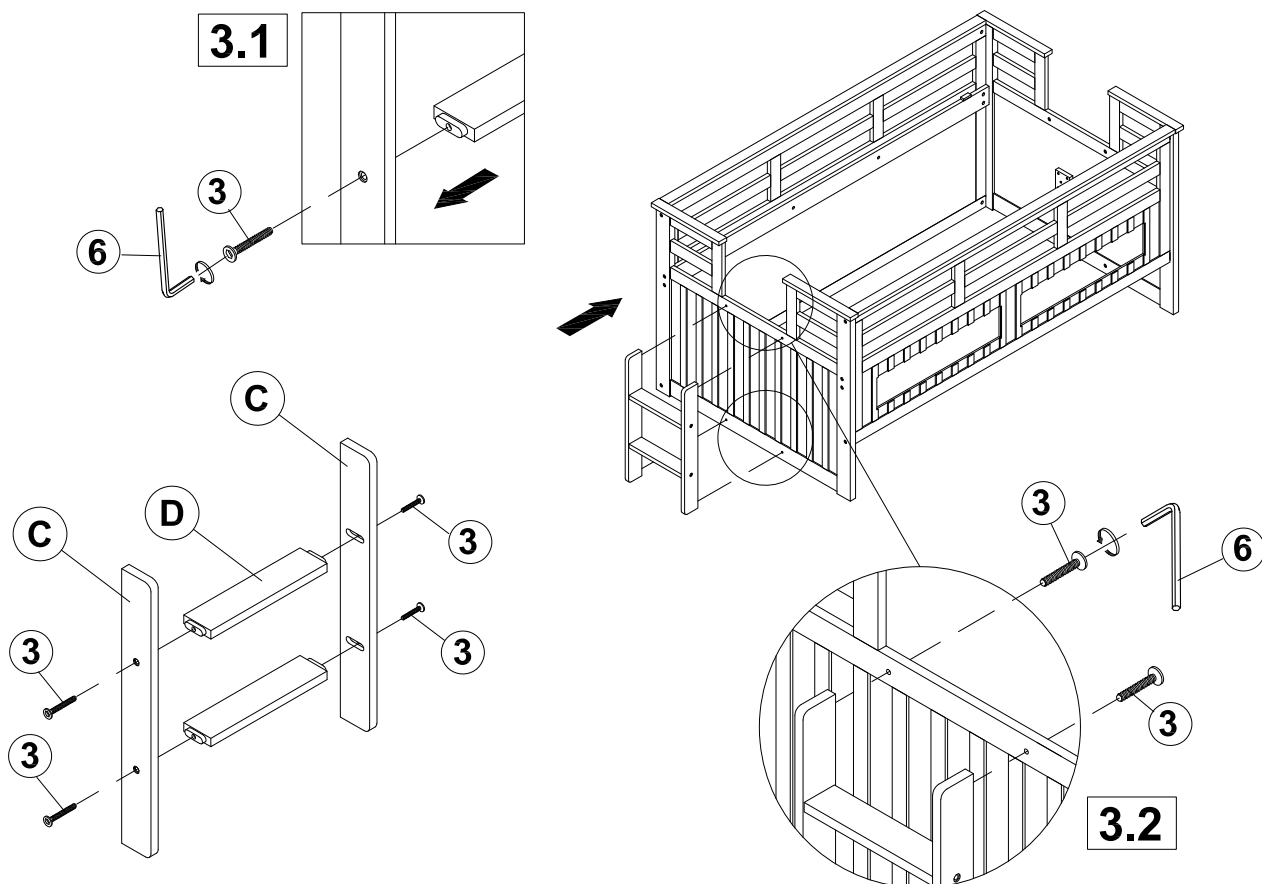
2.2

ITEM: 400716T(B1-B3)

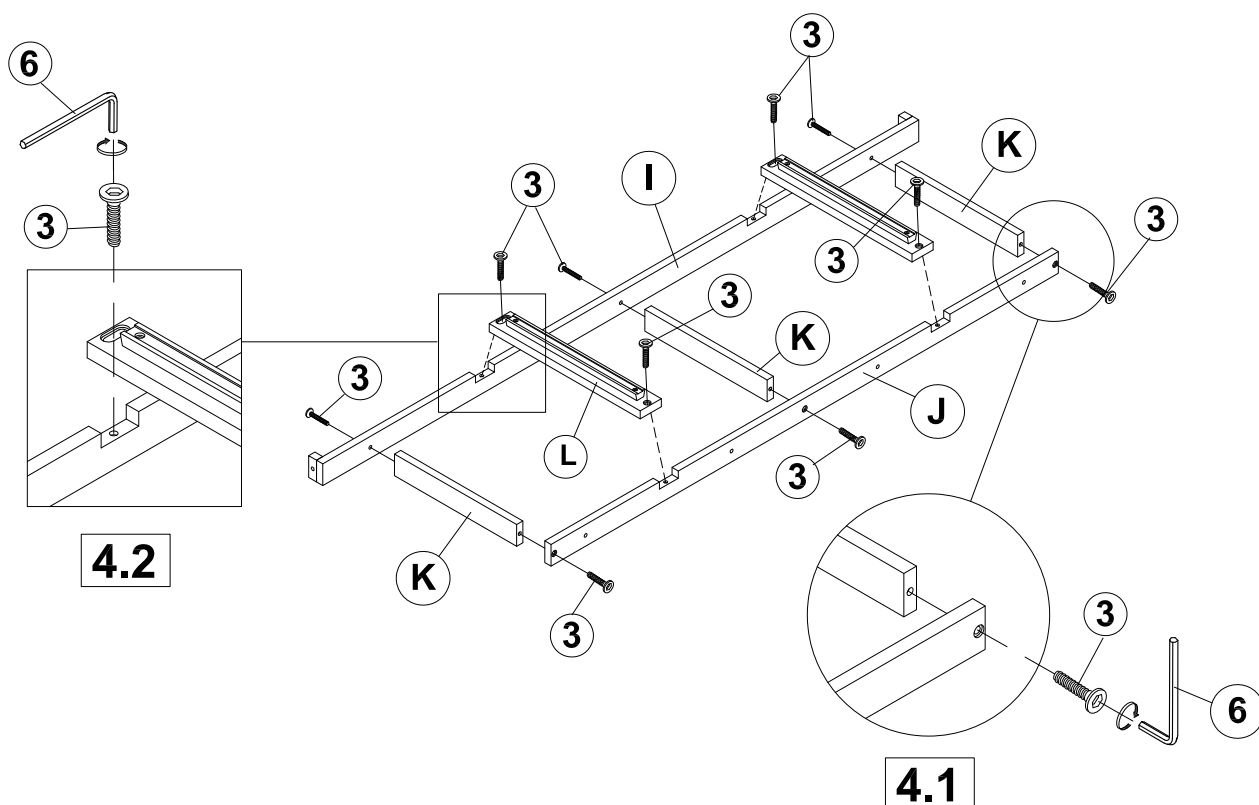
ASSEMBLY INSTRUCTIONS



STEP 3



STEP 4

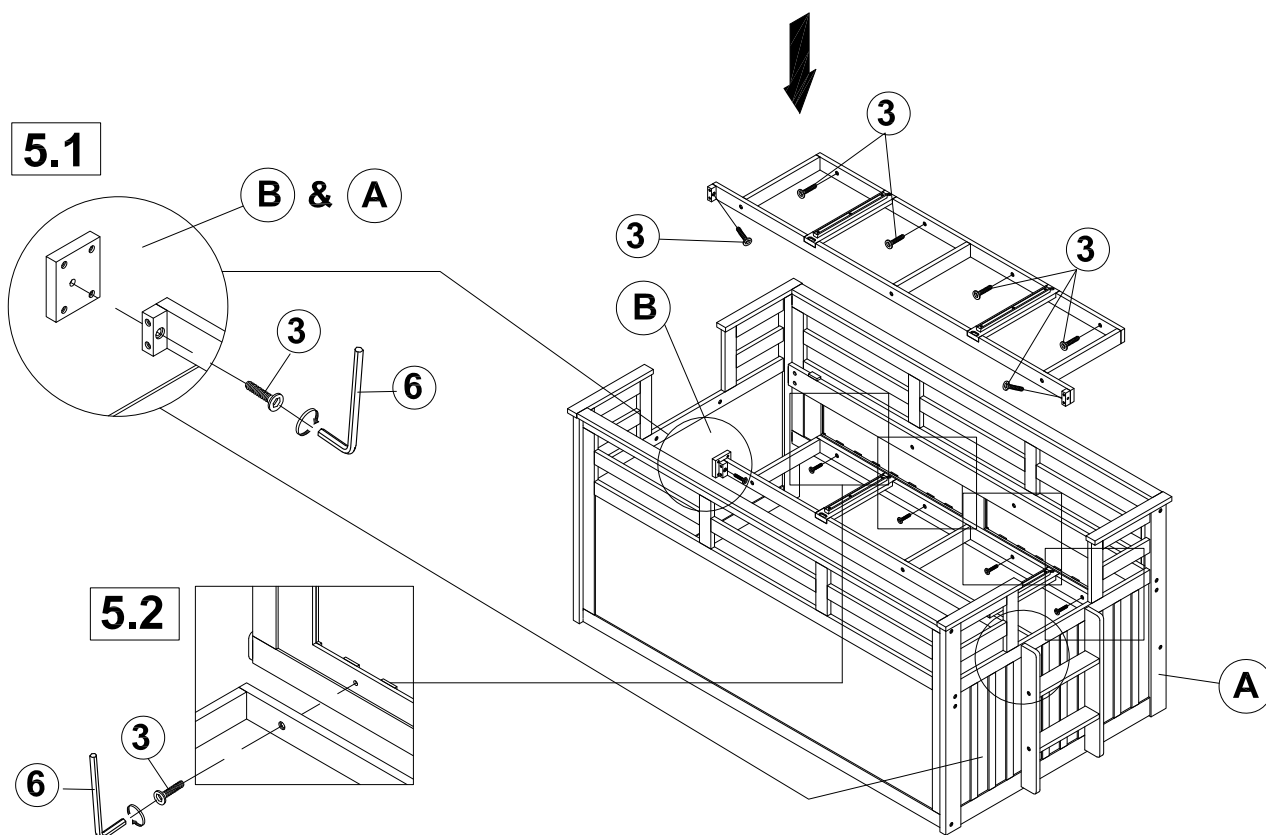


ITEM: 400716T(B1-B3)

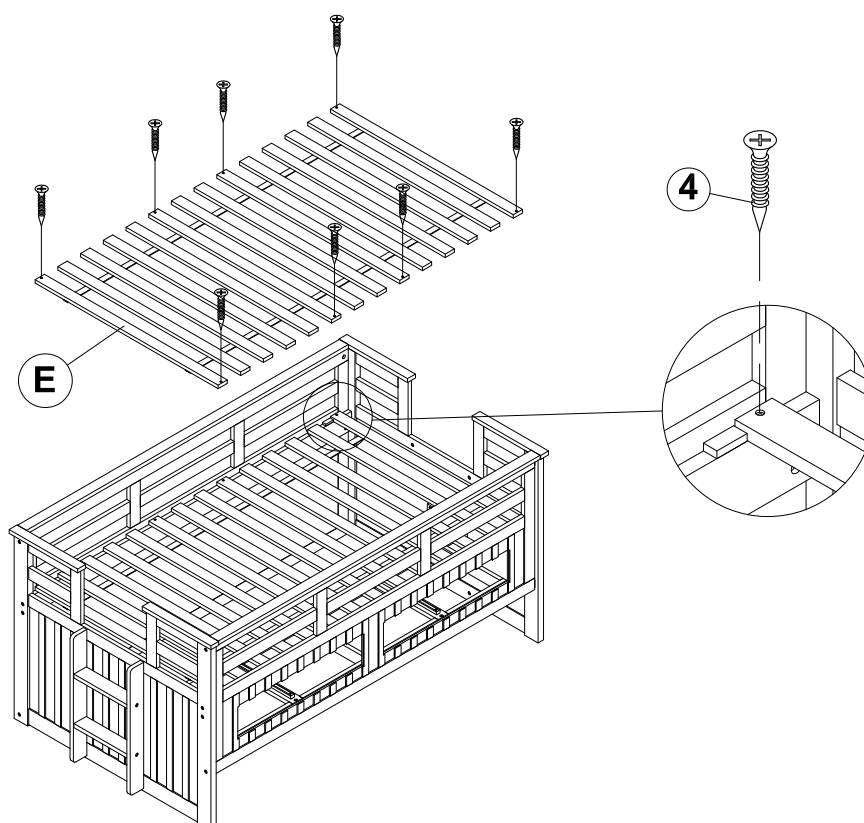
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STEP 5



STEP 6

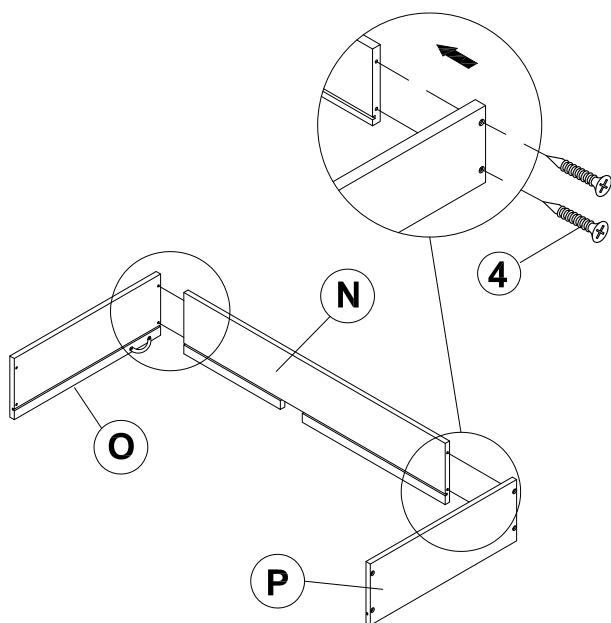


ITEM: 400716T(B1-B3)

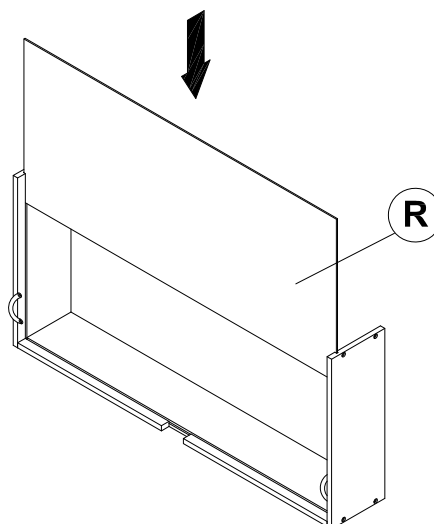
ASSEMBLY INSTRUCTIONS



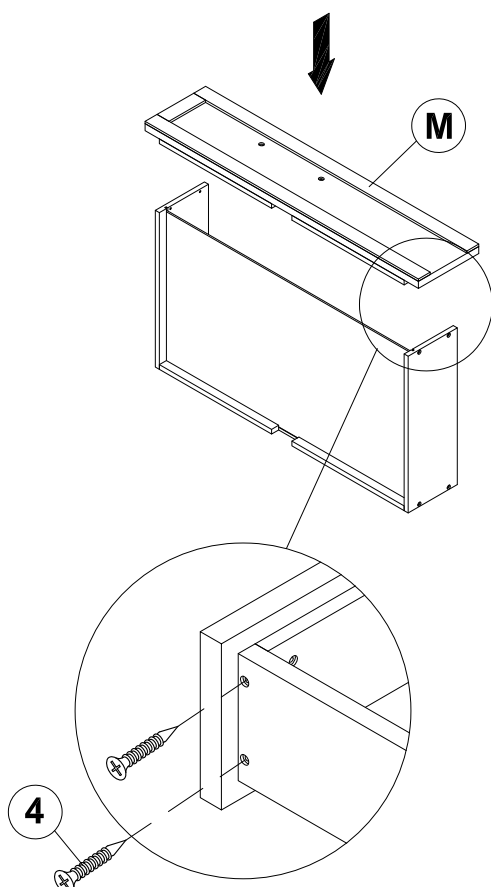
STEP 7



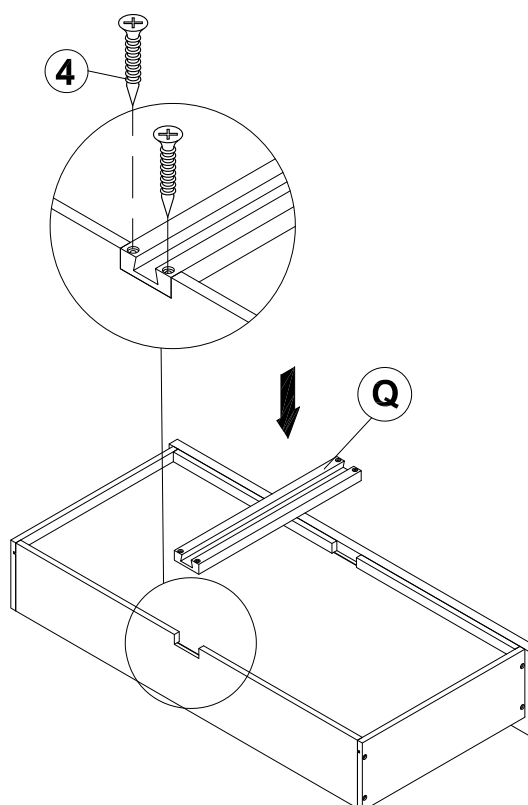
STEP 8



STEP 9



STEP 10

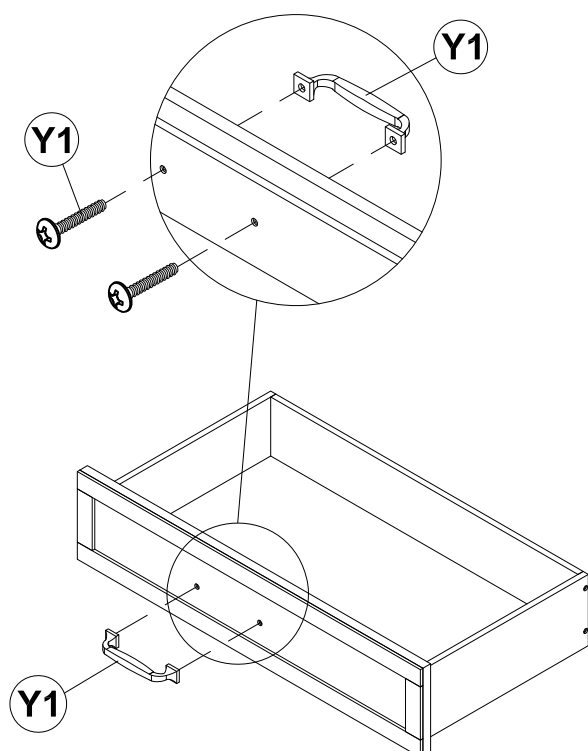


ITEM: 400716T(B1-B3)

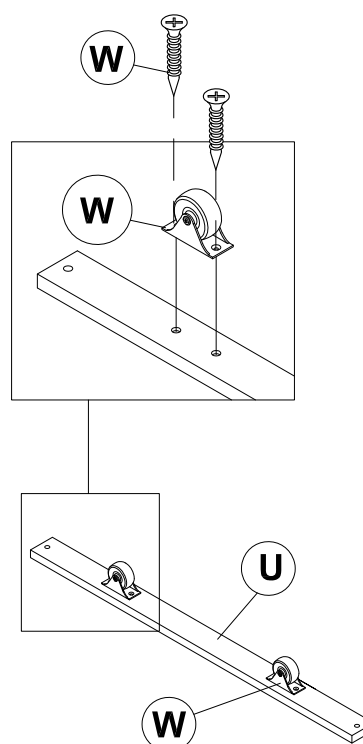
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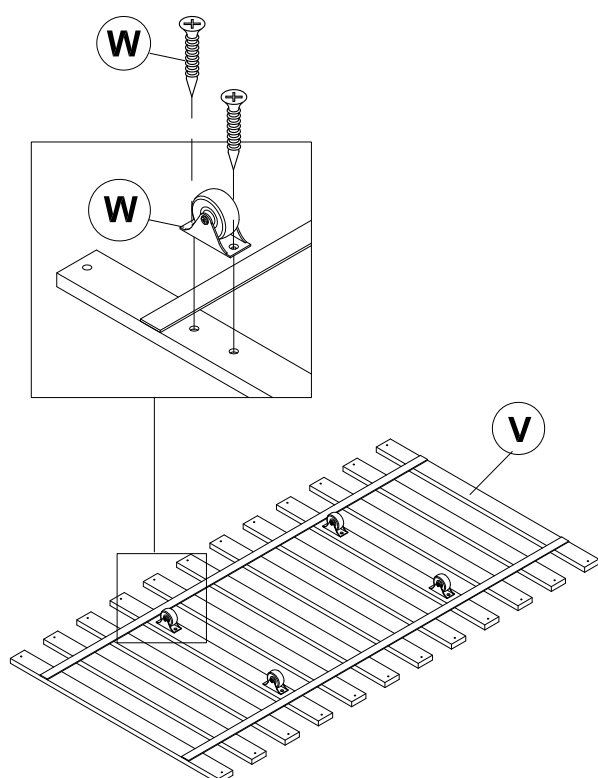
STEP 11



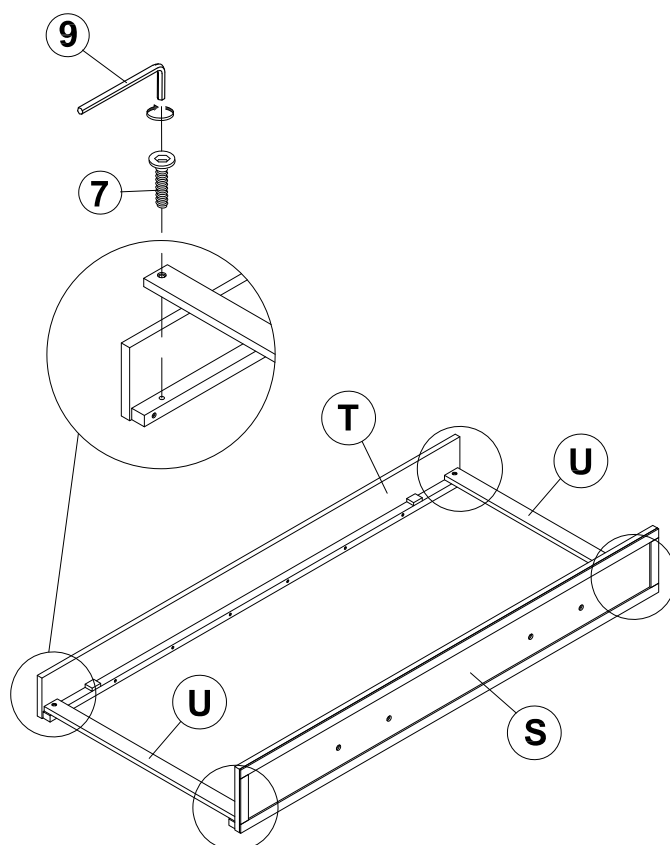
STEP 12



STEP 13



STEP 14

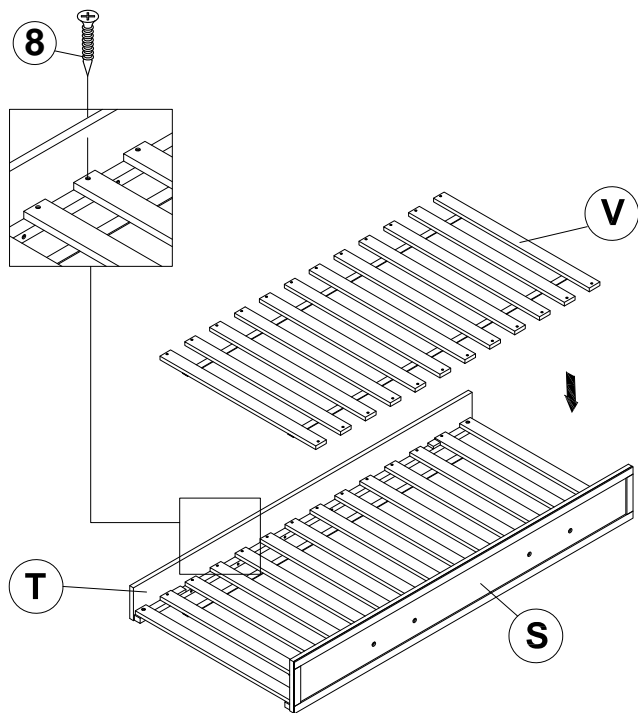


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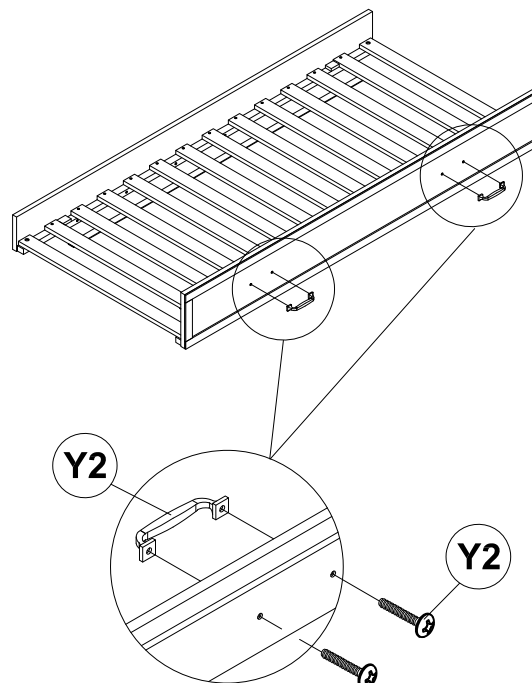
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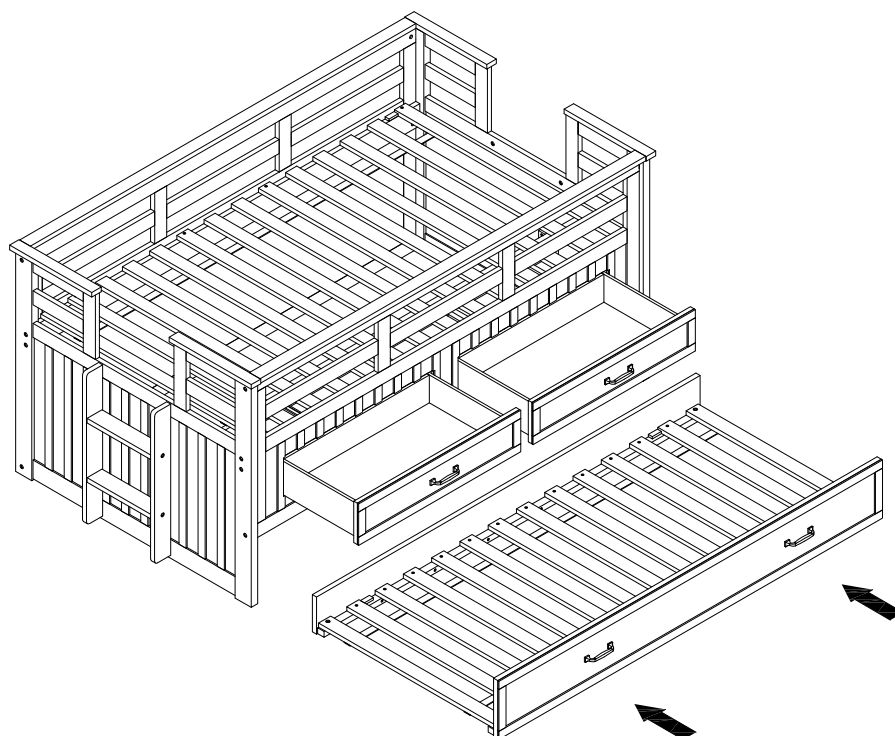
STEP 15



STEP 16



STEP 17 COMPLETE



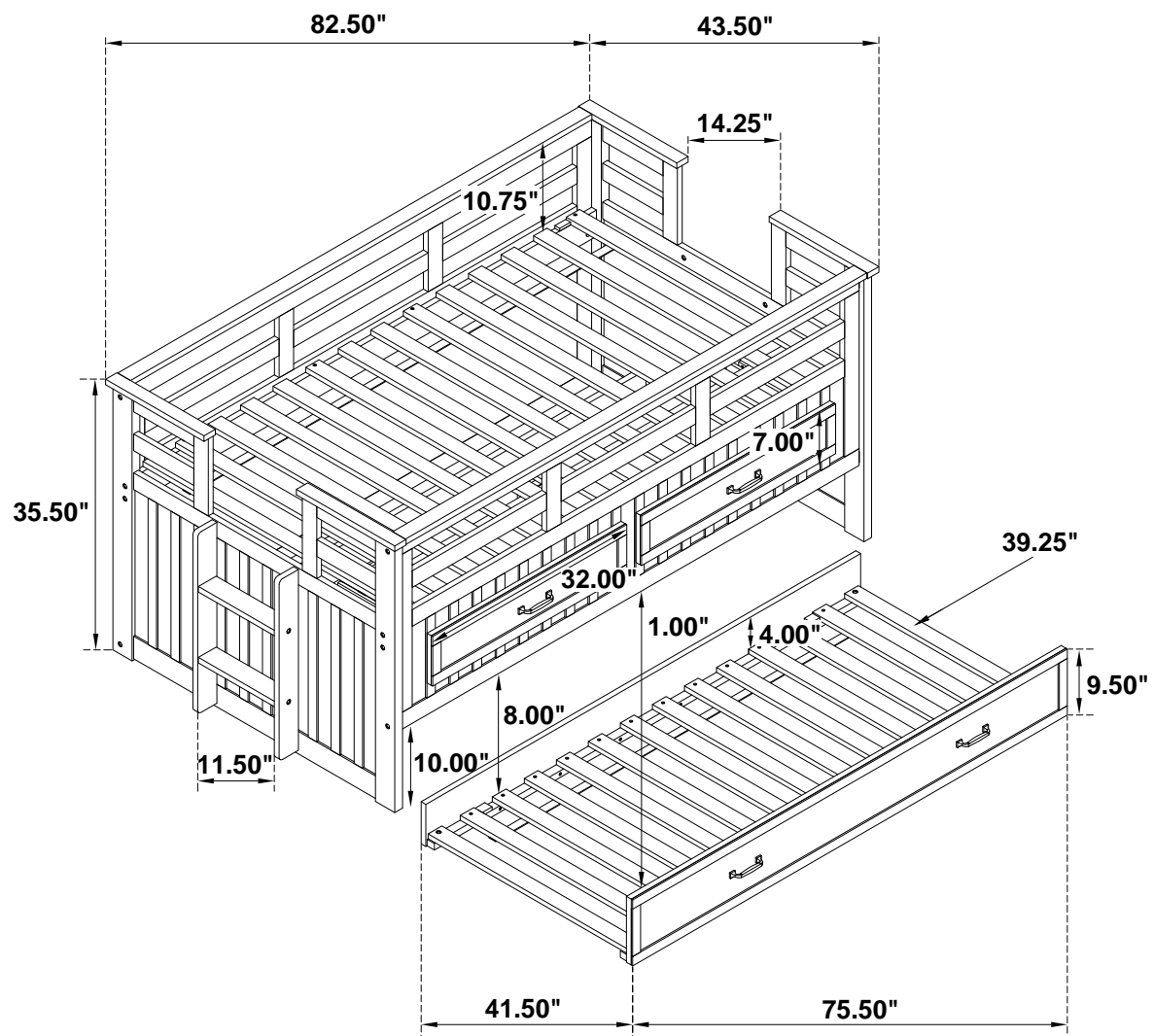
ITEM: **400716T(B1-B3)**



Inner Size: 76.00"W x 39.00"D

Trundle Inner Size: 75.50"W x 41.50"D

Inner Size of drawer: 28.50"W x 14.50"D x 4.50"H x 0.50"T



Note: Dimension tolerance $\pm 5\%$